

ANCHORING SYSTEMS





Adhesive Anchors

Injectable mortar HIT-RE 500 V3	Page 248
Injectable mortar HIT-HY 200-R	Page 249
Injectable mortar Hilti HIT-RE 100	Page 250
Injectable mortar HIT-HY 270	Page 251
Electric dispenser HDE	Page 252
Manual dispenser HDM	Page 252
Foil capsule adhesive anchor HVU2	Page 253



Anchor Rods

Anchor rod HAS	Page 254
Anchor rod HAS-U	Page 254
Anchor rod HAS-E	Page 258
Internally threaded sleeve HIS-N	Page 261
Anchor rod HIT-V	Page 262
Composite mesh sleeve HIT-SC	Page 264
Anchor rod Hilti HIT-Z	Page 265
Threaded meter rod	Page 266
Flat washer	Page 266
Hexagon nut	Page 267



Heavy-duty Anchors

Undercut anchor HDA-T	Page 274
Undercut anchor HDA-P	Page 276
Filling set	Page 282
Heavy-duty expansion anchor HSL-3	Page 283



Medium-duty Anchors

Safety anchor HSC-A	Page 287
Safety anchor HSC-I	Page 289
Stud anchor HST3	Page 292
Standard stud anchor HSA	Page 295
Screw anchor HUS3	Page 300
Screw anchor HUS	Page 304
Drop-in (flush) anchor HKD	Page 306
Drop-in (flush) anchor HKV	Page 309
Sleeve anchor HLC	Page 311



Light-duty Anchors

Cavity anchor HHD-S	Page 317
Hollow wall metal anchor with screw HTB-2 / HTB-2-S	Page 318
Self-drilling drywall anchor HSP	Page 319
Hook and ring anchors HA 8	Page 320
Universal plastic anchor HUD	Page 321
Frame anchor with countersunk head HRD-C	Page 323
Impact anchor HPS	Page 324
Light-duty anchor HLD	Page 326



Hoist Anchor Points

Hoist anchor point HAP 1.15 Page 327



Stone undercut anchor

Stone undercut anchor HSU-R Page 328



Cast-in Anchor

Anchor channel HAC	Page 329
Anchor Channel – Corner Fixing HAC-CRFoS	Page 331
T-head bolt HBC-C	Page 332
Anchor channel HAC-C (A4 stainless steel)	Page 334
T-head bolt HBC (A4 stainless steel)	Page 335
Cast-in-socket HCS	Page 336

Simply proven and approved

Hilti Solutions for fastening in cracked concrete.

Hilti Anchors are developed and tested for use in cracked concrete. Additional tests under cyclic loads on anchors located in cracks are performed.

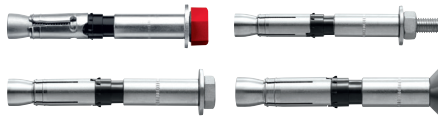


HILTI HIT-HY 200-R INJECTABLE MORTAR



- Suitable for use with all anchor rods and rebar
- No hole cleaning required with the revolutionary HIT-Z anchor rod.
- Fast curing

HILTI HSL-3 HEAVY DUTY EXPANSION ANCHOR



- The most common heavy duty anchor
- Fast and easy through-set installation
- HSL-3-B torque cap ensures proper installation with no need for a torque wrench
- Now available in stainless steel

HILTI HST3 STUD ANCHOR



- Universal stud with ideal tension and shear load capacities
- Optimized expansion-sleeve design ensures automatic follow-up expansion in cracked concrete
- Wide concrete application range from C15/20 to C90/95

HILTI HIT-RE 500 V3 INJECTABLE MORTAR



- Bond strengths that outperform in seismic and cracked concrete conditions
- Heavy-duty adhesive anchoring systems with long working (gel) time for deep rebar installations
- The fastest curing epoxy mortar in the market

HILTI HUS3-H SCREW ANCHOR



- Ideal for temporary fixings
- Fast and easy installation (50% time saving compared to stud anchor)
- Completely removable

HILTI HDA SELF-UNDERCUT ANCHOR



- High standard heavy duty self-undercut anchor
- Comprehensive approvals e.g. fatigue, shock, seismic, etc.
- Completely removable

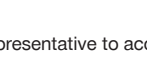
HILTI HSC SAFETY ANCHOR



- Internally/Externally threaded anchor
- Small edge distance, spacing and embedment depth



Approved for use in cracked & non-cracked concrete according to ETAG001 option1.

Working principle	Load indication	Base material								Material					
		Concrete	Cracked concrete	Hard natural stone	Hollow concrete	AAC block	Solid brick	Cavity brick	Drywall panel	Galvanized steel	Sherrardized or Hot dip galvanized steel	A2 stainless steel	A4 Stainless steel	HCR stainless steel	
Chemical anchor	kg														
		 Hilti HIT-HY 200-R with HIS-N, HAS-U, HIT-Z, rebar													
		 Hilti HIT-RE 500 V3 with HAS-U, HIS-N, rebar													
		 Hilti HIT-RE 100 with HAS-U, HIS-N, rebar													
		 Hilti HVU2 HVU2 with HAS, HIS-N													
Metal anchor	kg														
		 Hilti HIT-HY 270 with HAS-U, HIS-N													
	kg	 Hilti HDA													
		 Hilti HSL													
		 Hilti HSC													
		 Hilti HST3													
		 Hilti HSA													
		 Hilti HUS													
		 Hilti HKD													
		 Hilti HKV													
		 Hilti HLC													
		 Hilti HHD-S													
Plastic anchor	kg	 Hilti HA 8													
		 Hilti HSP													
	kg	 Hilti HRD-C													
		 Hilti HUD-1 /HUD-L													
		 Hilti HPS-1													
	kg	 Hilti HTB-2													
	kg	 Hilti HLD													

*Please contact your Hilti representative to access these local test reports.

	Type			Product approval					Local test*	Remark	
	Bolt head	External thread	Internal thread	           							
		■	■	      					✓	 European Technical Approval (ETA)	
	■	■	■	      					✓		
	■	■	■	    					✓		 ICC-ES Report
	■	■	■	   					✓		
	■	■	■	  							 Contributed to LEED
		■		      					✓		
	■	■		      					✓	 Low VOC content	
	■	■	■	  					✓		
		■		  					✓	 Approvals for use in contact with drinking water	
		■							✓		
	■			   					✓	 Factory Mutual (FM)	
	■		■	   					✓		
	■		■							 Deutsches Institut für Bautechnik DIBt (German Institute of Building Technology)	
	■	■							✓		
	■									 Certified by VdS (German Association of insurers) of use in the installation sprinkler system	
										 Shock approval	
	■		■								
	■									 Seismic test	
	■								✓		
	■									 Fatigue test	
	■		■								
	■		■							 Nuclear power plant approval	
	■		■								

HILTI SAFE-SET TECHNOLOGY

A small step for engineers.
And a giant leap forward for your next design.

Now you can design anchor rod and post-installed rebar connections with more confidence. Inadequately cleaning holes during installation can reduce the performance of conventional chemical anchor systems significantly. Hilti **SAFE-SET** Technology eliminates this factor almost entirely – in both cracked or uncracked concrete and with anchor rods or post-installed rebar.

APPLICATIONS

- Post-installed rebar connections for concrete slab, column or wall extensions
- Heavy-duty anchoring in cracked or uncracked concrete, e.g. for steel beams, column

WHAT IS SAFE-SET

Hilti **SAFE-SET** Technology eliminates the most load-affecting and time-consuming step in the installation process: cleaning the hole before injection of the adhesive. As a consequence, engineers can now have peace of mind because the specified application will perform on the jobsite as it has been designed in the plan.



HIT-RE 500 V3



HIT-HY 200-R



HIT-RE 100

SAFE-SET Application Ranges

		Thread rod size	M8	M10	M12	M16	M20	M24	M27	M30
		Drill hole dia.	(10mm)	(12mm)	(14mm)	(18mm)	(22mm)	(28mm)	(30mm)	(35mm)
Anchoring 	HIT-HY 200-R, standard drill bit and HIT-Z Rod (zero cleaning)	SAFE-SET								
	HIT-HY 200-R, HIT-RE100, HIT-RE 500 V3, Hollow Drill Bits and HAS-E Rod, HAS-U Rod or HIT-V Rod (auto-cleaning)	SAFE-SET								
Rebar 	HIT-HY 200-R, HIT-RE100, HIT-RE 500 V3, Hollow Drill Bits and rebar (auto-cleaning)	SAFE-SET								
		Rebar size	Y8	Y10	Y12	Y16	Y20	Y25	Y32	
		Drill hole dia.	(12mm)	(14mm)	(16mm)	(20mm)	(25mm)	(32mm)	(40mm)	

INTRODUCING HILTI SAFESET TECHNOLOGY

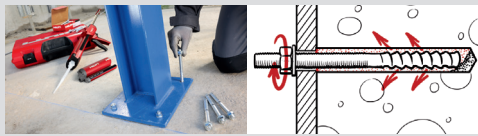
Once in a blue moon, something comes along with the power to accelerate the way you work.

SAFESET

SAFEset is a registered trade mark of Hilti.

1 ZERO CLEANING SOLUTION. HIT-Z anchor rods + HIT-HY 200-R

The new Hilti HIT-Z anchor rod works as a torque-controlled bonded anchor. Because of their unique shape, HIT-Z anchor rods, used in hammer-drilled holes in dry or water-saturated concrete above 5°C, are not affected by uncleared holes. The benefits are clear: fewer steps and more productivity in anchoring applications.



Hilti **SAFESET** Technology
Up to 60% faster!



Drill	Done	Productivity gain
Anchor diameter range	M8 to M20	
Material	Carbon or stainless steel (A4)	
Embedment depth	Up to 12 times rod diameter	
Concrete compressive strengths	C20/25 to C50/60	
Installation temperature range	5°C to 40°C	



2 AUTO-CLEANING SOLUTION. Hollow drill bits + HIT-HY 200-R / HIT-RE 100 / HIT-RE 500 V3

Hilti TE-CD and TE-YD hollow drill bits, in conjunction with HIT-HY 200-R, HIT-RE 100 or HIT-RE 500 V3, make subsequent hole cleaning completely unnecessary. Dust is removed by the Hilti vacuum system while drilling is in progress for faster drilling and a virtually dustless working environment.



Hilti **SAFESET** Technology
Up to 60% faster!

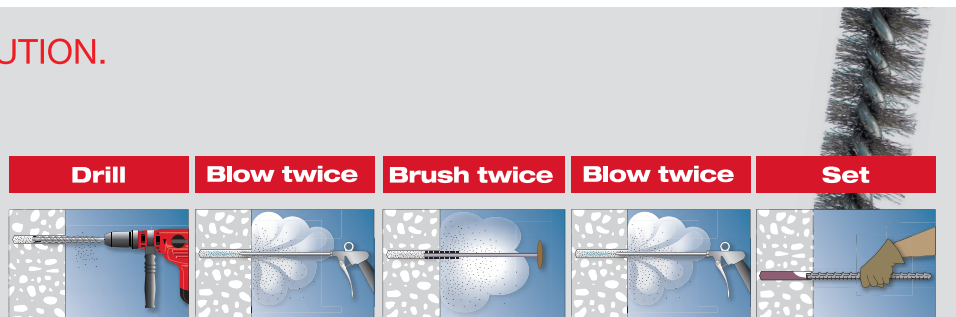


Drill	Done	Productivity gain
Rebar diameter range	Y8 to Y25	
Threaded rod diameters	M10 to M30	
Embedment depth	Up to 1000 mm	
Concrete compressive strengths	C20/25 to C50/60	
Installation temperature range	-10°C to 40°C	



3 CONVENTIONAL SOLUTION. Brush and blow

Another option is to continue using the traditional hole cleaning method with any Hilti HIT system for superior performance.

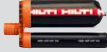
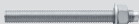
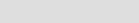
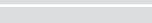
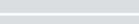
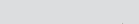
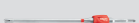
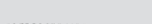


*Cleaning Sequence when using manual dust pump are : blow twice , brush twice , blow twice.

Drill	2x	2x	2x	Done
Rebar diameter range	Y8 to Y40			
Threaded rod diameters	M8 to M39			
Embedment depth	Up to 20 times element diameter			
Concrete compressive strengths	C20/25 to C50/60			
Installation temperature range	-10°C to 40°C			



SUMMARY TABLE FOR CHEMICAL ANCHORS

		HIT-HY 200-R	HIT-RE 500 V3	HIT-RE 100	HIT-HY 270	HVU2
						
HIT-Z		■				
HIT-V		■	■	■	■	
HAS						■
HAS-E				■		■
HAS-U		■	■	■	■	■
HIS-N		■	■	■	■	■
Setting tool TE-C						■
Setting tool HIS-S						■
Mixer HIT-RE-M		■	■	■	■	
Profi accessories for HIT		■	■	■	■	
HIT-SC					■	
CR Cartridge holder		■				
CB Cartridge holder			■	■	■	
HDM/HDE Dispenser		■	■	■	■	
TE-CD/YD Hollow drill bit		■	■	■		
VC 20/40 Vacuum cleaner		■	■	■		
Setting tool TE-C-E/ TE-Y-E						■
Blow-out pump		■	■	■	■	■
Steel brush		■	■	■	■	■

Injectable mortar HIT-RE 500 V3 **NEW****BASE MATERIALS**

- Concrete (cracked)
- Concrete (uncracked)
- Some types of natural stone

APPLICATIONS

- Structural connections with post-installed rebar (e.g. extension / connection to walls, slabs, stairs, columns, foundations, etc.)
- Substitution of misplaced / missing rebars or couplers
- Anchoring structural steel connections (e.g. steel columns, beams, etc.)
- Anchoring crash barriers, noise barriers, etc.
- Structural renovation of buildings, bridges and other civil structures, retrofitting and re-strengthening of concrete members possible

ADVANTAGES

- The fastest-curing epoxy mortar on the market
- Long working time allows greater flexibility during installation
- Also suitable for water-filled holes and underwater applications

**Approvals****ETA**

ETA 16/0142 HIT-RE 500 V3 injection mortar rebar_en

ETA 16/0143 HIT-RE 500 V3 injection mortar 04/2016_en

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

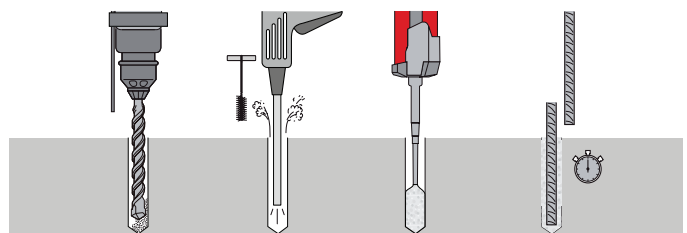
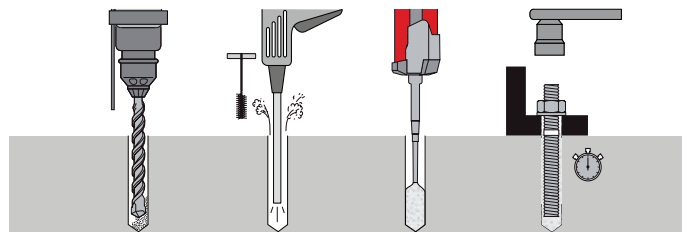
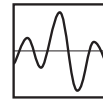
Technical data

Material composition	Epoxy Adhesive
Base material condition	Dry, submerged, water-filled, wet
Tested/approved for diamond drilling	Yes
Seismic	Yes
Compatible cartridge holder	CB (Black)
Additional product information	Always wear eye protection and gloves while handling

Curing time

Temperature in the base material T [°C]	Maximum working time [h]	Minimum curing time t _{cure} [h]
-5 to -1	2	168
0 to 4	2	48
5 to 9	2	24
10 to 14	1.5	16
15 to 19	1	16
20 to 24	0.5	7
25 to 29	20 min	6
30 to 34	15 min	5
35 to 39	12 min	4.5
40	10 min	4

¹⁾ The curing time data are valid for dry base material only. In wet base material the curing times must be doubled.



These are abbreviated instructions which may vary according to the application.

Ordering designation	Content per can/cartridge	Package contents	Sales pack quantity	Item number
HIT-RE 500 V3/500/1	500 ml	1x Foil pack, 1x Mixer, 1x Mixer extension	1 pc	2123406¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Injectable mortar HIT-HY 200-R



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Anchoring secondary steel structures (e.g. racking, guard rails, sound barriers)
- Anchoring structural steel connections (e.g. steel columns, beams)
- Seismic strengthening / retrofitting and bracing of reinforced concrete buildings
- Substitution of misplaced / missing rebars
- Anchoring safety barriers, balustrades, fire staircases
- Structural splices / straight connections with post-installed rebars

ADVANTAGES

- No hole cleaning required with the revolutionary new Hilti HIT-Z anchor rod
- Automatic hole cleaning with TE-CD and TE-YD drill bits in combination with Hilti vacuum cleaners
- Fulfills the requirements of the most demanding ICC-ES and ETA C2 approvals for seismic applications
- Post-installed rebars perform like cast-in connections

Technical data

Material composition	Hybrid urethane methacrylate adhesive
Base material condition	Dry, wet
Tested/approved for diamond drilling	Yes (for HIT-Z), No (for HIT-V & Rebar)
Seismic	Yes
Compatible cartridge holder	CR (Red)
Additional product information	Always wear eye protection and gloves while handling

Curing time

Temperature in the base material T [°C]	Maximum working time t _{work} [min]	Minimum curing time t _{cure} [h]
5	60	4
6 to 10	40	2.5
11 to 20	15	1.5
21 to 30	9	1
31 to 40	6	1

¹⁾ The curing time data are valid for dry base material only. In wet base material the curing times must be doubled.

Technical data

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor (γ) = 3

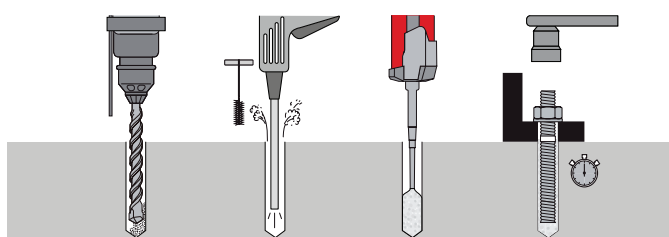
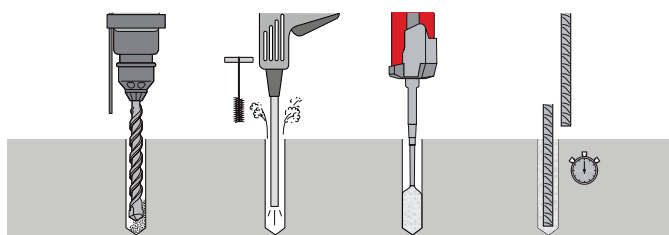
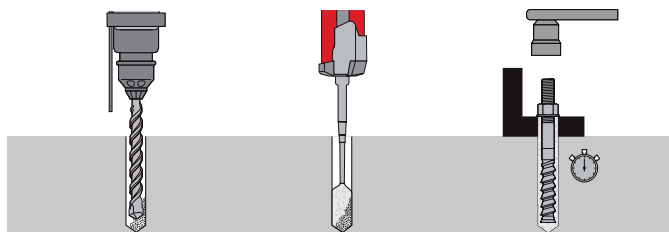
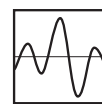
Model	Size	M8	M10	M12	M16	M20
HIT-HY 200 R + HIT-Z	Tensile Load, N _{rec}	8.0	12.7	18.1	29.4	40.7
	Shear Load, V _{rec}	4.0	6.3	9.0	16.0	24.3

Remarks:

1) All the data applies to no edge distance, spacing and other influences 2) For detail design method please refer to Fastening Technology Manual *) HY 200 with the use of HIT-Z/HIT-Z-R has shock approved

Ordering designation	Package contents	Sales pack quantity	Item number
HIT-HY 200-R 330/2/EE	1x Foil pack, 2x Mixer, 1x Mixer extension	1 pc	2045036
HIT-HY 200-R 500/2/EE	1x Foil pack, 2x Mixer, 1x Mixer extension	1 pc	2045032

Please visit Hilti website for the latest item numbers and related products



These are abbreviated instructions which may vary according to the application.

Order Now Watch Video



Recommended load (kN), cracked concrete at 25N/mm², safety factor (γ) = 3

Model	Size	M8	M10	M12	M16	M20
HIT-HY 200 R + HIT-Z	Tensile Load, N _{rec}	7.0	10.2	13.8	20.9	29.0
	Shear Load, V _{rec}	4.0	6.3	9.0	16.0	24.3

Injectable mortar Hilti HIT-RE 100 **NEW**



BASE MATERIALS

- Concrete (uncracked)

APPLICATIONS

- Structural connections with post-installed rebar (e.g. extension/ connection to walls, slabs, stairs, columns, foundations, etc.)
- Anchoring structural steel connections (e.g. steel columns, beams, etc.)
- Suitable for underwater applications in hammer-drilled holes

ADVANTAGES

- European Technical Approval covering automatic cleaning of holes drilled using TE-CD or TE-YD drill bits and Hilti vacuum cleaners
- Especially suitable for large-diameter elements and/or deep embedment depths
- Virtually odourless, hence pleasant to work with



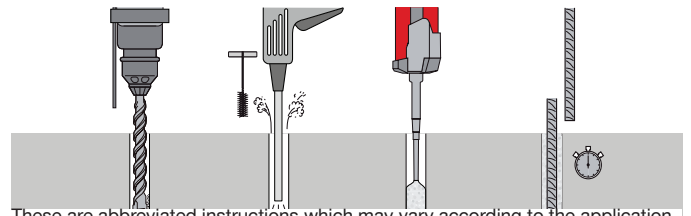
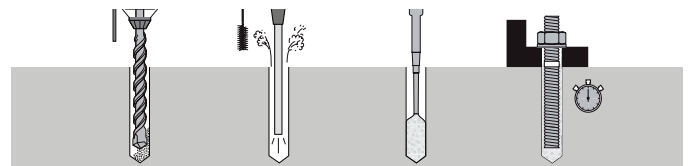
Approvals

ETA

ETA-15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)

ETA-15/0883 for HIT-RE 100 injection mortar for rebar (ETAG 001-5, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

Order Now



Technical data

Material composition	Epoxy Adhesive
Base material condition	Dry, submerged, water-filled, wet
Tested/approved for diamond drilling	Yes
Seismic	No
Compatible cartridge holder	CB (Black)
Additional product information	Always wear eye protection and gloves while handling

Curing time

Temperature in the base material T [°C]	Maximum working time t_{work} [min]	Minimum curing time t_{cure} [h]
-5 to 9	120	72
10 to 14	90	48
15 to 19	30	24
20 to 24	25	12
25 to 29	20	10
30 to 39	12	8
40	12	4

Ordering designation	Package contents	Sales pack quantity	Item number
HIT-RE 100/500/1 INT	1x Foil pack, 1x Mixer, 1x Mixer extension	1 pc	2123386

Please visit Hilti website for the latest item numbers and related products

Injectable mortar HIT-HY 270



BASE MATERIALS

- Concrete (aerated)
- Masonry (hollow)
- Masonry (solid)

APPLICATIONS

- Fastenings in hollow and solid masonry
- Refurbishment and renovation
- Facade tie-backs to masonry structural walls
- Structural strengthening of old masonry walls
- Heavy bracing of items such as sun shades installed on insulated surfaces

ADVANTAGES

- Makes strong, reliable and easily installed fastenings in a variety of masonry base materials
- Suitable for indoor and outdoor applications as well as use in dry and wet hole conditions
- HIT-SC composite sleeves offer greater flexibility through use of multiple sleeve combinations and also minimize mortar wastage by allowing more accurate dosing in hollow base materials
- Fastenings in masonry can be designed using the new masonry design software which is part of PROFIS Anchor
- ETA approval for use in masonry plus technical data that allows high application flexibility
- Performs reliably, even when the size and location of bricks and voids are unknown

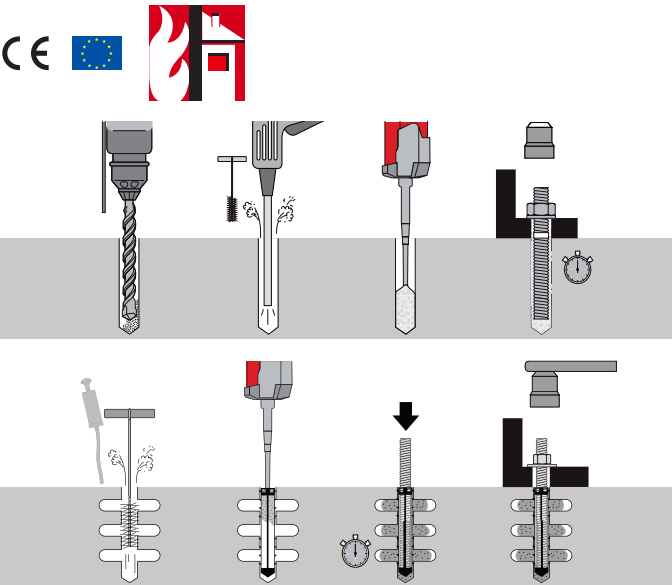


Approvals

ETA

ETA-13-1036-for-HIT-HY-270-injection-mortar-for-anchoring-in-masonry

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

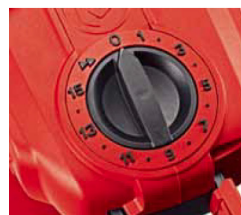
Technical data	
Cleaning procedures	Compressed-air cleaning, Manual cleaning
SAFEset	No
Anchoring elements	HIT-IC internally-threaded rods, HIT-SC mesh sleeves, HIT-S mesh sleeves, HIT-V threaded rods
Approvals / test reports	ETA, Fire
Fire resistance	Yes
PROFIS software	Yes

Ordering designation	Package contents	Sales pack quantity	Item number
HIT-HY 270 330/2	1x Foil pack, 2x Mixer, 1x Mixer extension	1 pc	2095982
HIT-HY 270 500/2	1x Foil pack, 2x Mixer, 1x Mixer extension	1 pc	2095983 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Dispenser HDE 500-A22



APPLICATIONS

- Injection of Hilti HIT adhesive mortar for fastening anchor rods and rebars in concrete and masonry
- An addition to Hilti's 22V cordless tool platform
- Serial fastenings and/or injection in deep holes

ADVANTAGES

- Dose adjustment knob for accurate and controlled dispensing
- Fast, easy foil pack loading
- The HDE 500-A22 can dispense up to 130 Hilti HIT adhesive cartridges (500 ml) on a single battery charge with a B22 3.3Ah battery or 60 cartridges with a compact 1.6Ah battery



product
design award
2013



reddot design award
winner 2013

Technical data

Power source type	Compact B22/2.6 or B22/5.2 battery pack
Dispenser type	Battery
Performance (at 20°C)	55 sec (RE100 500 ml)
3.3 Ah Battery capacity	100 cartridges (500 ml)
Dimension (L x W x H)	436 mm x 120 mm x 221 mm
Modes available	Off / continuous / measured volume dispensing with settings 1 to 15
Dispensing volume per trigger pull	6 ml

Order Now



Ordering designation	Content per can/cartridge	Sales pack quantity	Item number
HDE500 A22 +CB holder set (Advanced)	1x Dispenser HDE 500-A22, 1x Cartridge holder CB, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case	1 pc	3592754
HDE500 A22 +CR holder set (Advanced)	1x Dispenser HDE 500-A22, 1x Cartridge holder CR, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case	1 pc	3592755
HDE500 A22 +CB holder set (Basic)	1x Dispenser HDE 500-A22, 1x Cartridge holder CB, 1x Hilti case	1 pc	3612182
HDE500 A22 +CR holder set (Basic)	1x Dispenser HDE 500-A22, 1x Cartridge holder CR, 1x Hilti case	1 pc	3612214
Battery pack B 22/2.6 Li-Ion	-	1 pc	2110532
Battery pack B 22/5.2 Li-Ion	-	1 pc	2136396
Battery standard charger C 4/36-90 230V	-	1 pc	2015762

Please visit Hilti website for the latest item numbers and related products

HDM manual dispenser HDM



CB Cartridge holder
(For HY 200)



CB Cartridge holder
(For RE 500 v3, RE 100, HY 270)



Hilti Case



APPLICATIONS

- Injection of Hilti HIT adhesive mortar for fastening anchor rods and rebars in concrete and masonry

ADVANTAGES

- Fast, easy foil pack loading

Order Now



Ordering designation	Package contents	Sales pack quantity	Item number
HDM500 Dispenser CB Kit Set (Advanced)	1x Manual dispenser HDM, 1x Cartridge holder CB, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case	1 pc	3553451
HDM500 Dispenser CR Kit Set (Advanced)	1x Manual dispenser HDM, 1x Cartridge holder CR, 1x Pump, 3x steel brush, 1x brush handle, 1x Hilti case	1 pc	3553452
HDM500 Dispenser CB Kit Set (Basic)	1x Manual dispenser HDM, 1x Cartridge holder CB, 1x Hilti case	1 pc	3553453
HDM500 Dispenser CR Kit Set (Basic)	1x Manual dispenser HDM, 1x Cartridge holder CR, 1x Hilti case	1 pc	3553454
Cartridge holder HIT-CB 500	1x Cartridge holder CB	1 pc	2007057
Cartridge holder HIT-CR 500	1x Cartridge holder CR	1 pc	2007059

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com

Foil capsule adhesive anchor HVU2



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Anchoring steel structures (e.g. racking, guard rails, fences and gates)
- Anchoring items along roads and in tunnels (e.g. crash and noise barriers, overhead catenary systems)
- Anchoring in industry (e.g. machinery, elevators, cranes and industrial equipment)
- Anchoring at the edge of slabs or on narrow supports (e.g. beams, balconies)

ADVANTAGES

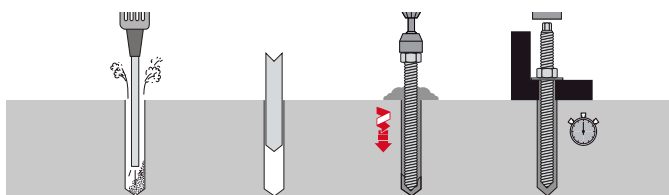
- High performance in cracked and uncracked concrete
- Tough and resilient soft foil capsule – no more risk of breakage, like with glass capsules
- Each capsule contains exactly the right amount of resin, for maximum efficiency and economy – no wastage and no need for complex calculations
- Suitable for use under tough jobsite conditions including watersaturated holes and at low temperatures, even in diamond-cored holes
- Automatic hole cleaning (SafeSet) with TE-CD and TE-YD drill bits in combination with a Hilti vacuum cleaner
- Anchors can be loaded almost instantly – only 5 minutes curing time at 20°C and above



Approvals

ETA	ETA-18/0185 HVU2 bonded fastener for use in concrete
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Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

Technical data

Material composition	Epoxy methacrylate
Material, corrosion	Stainless steel, HCR (high corrosion resistance), Carbon steel, HDG (hotdip galvanised)/sherardised, Stainless steel, A2, Carbon steel, zinc-plated
Tested/approved for diamond drilling	Yes

Curing time¹⁾

Base material temperature [°C]	Curing time t _{cure} [min]
0-4	40
5-9	20
10 to 19	10
20 to 40	5

¹⁾ The curing time data are valid for dry base material only. In wet base material the curing times must be doubled.

Order Now



Ordering designation	Drill bit diameter	Standard embedment depth	Anchor size	Sales pack quantity	Item number
HVU2 M8x80	10 mm	80 mm	8 mm	20 pcs	2164505
HVU2 M10x90	12 mm	90 mm	10 mm	20 pcs	2164506
HVU2 M12x110	14 mm	110 mm	12 mm	20 pcs	2164507
HVU2 M16x125	18 mm	125 mm	16 mm	20 pcs	2164508
HVU2 M20x170	22 mm	170 mm	20 mm	10 pcs	2164509
HVU2 M24x210	28 mm	210 mm	24 mm	5 pcs	2164560
HVU2 M27x240	30 mm	240 mm	27 mm	4 pcs	2164561 ¹⁾
HVU2 M30x270	35 mm	270 mm	30 mm	4 pcs	2164562 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS (Galvanized, grade 5.8)



Approvals

ETA	ETA-18/0185 HVU2 bonded fastener for use in concrete
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Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, 5.8 grade, zinc-plated (min. 5µm)
Material, corrosion	Carbon steel, zinc-plated
Anchor type	Off-the-shelf rods
SAFEset	No
SAFEset	No

Order Now



Ordering designation	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-5.8 M8x80/14	10 mm	80 mm	14 mm	9 mm	20 pc	66001
HAS-5.8 M10x90/21	12 mm	90 mm	21 mm	12 mm	20 pc	2170322
HAS-5.8 M12x110/28	14 mm	110 mm	28 mm	14 mm	20 pc	2170323
HAS-5.8 M16x125/38	18 mm	125 mm	38 mm	18 mm	20 pc	2170324

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-U 5.8 (Galvanized, grade 5.8)



Approvals

ETA	ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, 5.8 grade, zinc-plated (min. 5µm)
Material, corrosion	Steel, zinc-plated

Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U 5.8 M6x75	M6	75mm	8mm	7mm	20pc	2223936 ¹⁾
HAS-U 5.8 M6x105	M6	105mm	8mm	7mm	20pc	2223704 ¹⁾
HAS-U 5.8 M8x80	M8	80mm	10mm	9mm	20pc	2223852 ¹⁾
HAS-U 5.8 M8x110	M8	110mm	10mm	9mm	20pc	2223853
HAS-U 5.8 M8x150	M8	150mm	10mm	9mm	20pc	2223854 ¹⁾
HAS-U 5.8 M10x95	M10	95mm	12mm	12mm	20pc	2223705 ¹⁾
HAS-U 5.8 M10x115	M10	115mm	12mm	12mm	20pc	2223706 ¹⁾
HAS-U 5.8 M10x130	M10	130mm	12mm	12mm	20pc	2223707
HAS-U 5.8 M10x170	M10	170mm	12mm	12mm	20pc	2223709 ¹⁾
HAS-U 5.8 M10x190	M10	190mm	12mm	12mm	20pc	2223820 ¹⁾
HAS-U 5.8 M12x110	M12	110mm	14mm	14mm	20pc	2223821 ¹⁾
HAS-U 5.8 M12x120	M12	120mm	14mm	14mm	20pc	2223822 ¹⁾
HAS-U 5.8 M12x160	M12	160mm	14mm	14mm	20pc	2223823
HAS-U 5.8 M12x180	M12	180mm	14mm	14mm	20pc	2223825 ¹⁾
HAS-U 5.8 M12x200	M12	200mm	14mm	14mm	20pc	2223826 ¹⁾
HAS-U 5.8 M12x220	M12	220mm	14mm	14mm	20pc	2223827 ¹⁾
HAS-U 5.8 M12x260	M12	260mm	14mm	14mm	20pc	2223867 ¹⁾
HAS-U 5.8 M12x300	M12	300mm	14mm	14mm	20pc	2223868 ¹⁾
HAS-U 5.8 M16x150	M16	150mm	18mm	18mm	20pc	2223828 ¹⁾
HAS-U 5.8 M16x165	M16	165mm	18mm	18mm	20pc	2223829 ¹⁾
HAS-U 5.8 M16x190	M16	190mm	18mm	18mm	20pc	2223830
HAS-U 5.8 M16x220	M16	220mm	18mm	18mm	10pc	2223869 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com

Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U 5.8 M16x260	M16	260mm	18mm	18mm	10pc	2223832 ¹⁾
HAS-U 5.8 M16x300	M16	300mm	18mm	18mm	10pc	2223870
HAS-U 5.8 M16x350	M16	350mm	18mm	18mm	10pc	2223871 ¹⁾
HAS-U 5.8 M16x500	M16	500mm	18mm	18mm	10pc	2223872 ¹⁾
HAS-U 5.8 M20x180	M20	180mm	22mm	22mm	10pc	2223873 ¹⁾
HAS-U 5.8 M20x240	M20	240mm	22mm	22mm	10pc	2223874
HAS-U 5.8 M20x260	M20	260mm	22mm	22mm	10pc	2223876
HAS-U 5.8 M20x300	M20	300mm	22mm	22mm	10pc	2223877 ¹⁾
HAS-U 5.8 M20x350	M20	350mm	22mm	22mm	10pc	2223878 ¹⁾
HAS-U 5.8 M20x400	M20	400mm	22mm	22mm	10pc	2223879 ¹⁾
HAS-U 5.8 M20x480	M20	480mm	22mm	22mm	10pc	2223880
HAS-U 5.8 M24x300	M24	300mm	28mm	26mm	5pc	2223881
HAS-U 5.8 M24x450	M24	450mm	28mm	26mm	5pc	2223882 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HAS-U 5.8 HDG



Approvals	
ETA	ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data	
Head configuration	Externally threaded
Material composition	Steel, 5.8 grade, zinc-plated (min. 43µm)
Material, corrosion	Steel, zinc-plated

Order Now

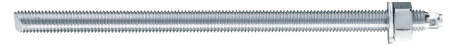


Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U 5.8 HDG M8x80	M8	80mm	10mm	9mm	20pc	2223856 ¹⁾
HAS-U 5.8 HDG M8x110	M8	110mm	10mm	9mm	20pc	2223857 ¹⁾
HAS-U 5.8 HDG M8x150	M8	150mm	10mm	9mm	20pc	2223858 ¹⁾
HAS-U 5.8 HDG M10x95	M10	95mm	12mm	12mm	20pc	2223859 ¹⁾
HAS-U 5.8 HDG M10x115	M10	115mm	12mm	12mm	20pc	2223860 ¹⁾
HAS-U 5.8 HDG M10x130	M10	130mm	12mm	12mm	20pc	2223861 ¹⁾
HAS-U 5.8 HDG M10x170	M10	170mm	12mm	12mm	20pc	2223862 ¹⁾
HAS-U 5.8 HDG M10x190	M10	190mm	12mm	12mm	20pc	2223863 ¹⁾
HAS-U 5.8 HDG M12x110	M12	110mm	14mm	14mm	20pc	2223937 ¹⁾
HAS-U 5.8 HDG M12x120	M12	120mm	14mm	14mm	20pc	2223938 ¹⁾
HAS-U 5.8 HDG M12x160	M12	160mm	14mm	14mm	20pc	2223939 ¹⁾
HAS-U 5.8 HDG M12x180	M12	180mm	14mm	14mm	20pc	2223940 ¹⁾
HAS-U 5.8 HDG M12x200	M12	200mm	14mm	14mm	20pc	2223941 ¹⁾
HAS-U 5.8 HDG M12x220	M12	220mm	14mm	14mm	20pc	2223942 ¹⁾
HAS-U 5.8 HDG M12x260	M12	260mm	14mm	14mm	20pc	2223895 ¹⁾
HAS-U 5.8 HDG M12x300	M12	300mm	14mm	14mm	20pc	2223896 ¹⁾
HAS-U 5.8 HDG M16x150	M16	150mm	18mm	18mm	20pc	2223943 ¹⁾
HAS-U 5.8 HDG M16x165	M16	165mm	18mm	18mm	20pc	2223944 ¹⁾
HAS-U 5.8 HDG M16x190	M16	190mm	18mm	18mm	20pc	2223945 ¹⁾
HAS-U 5.8 HDG M16x220	M16	220mm	18mm	18mm	10pc	2223946 ¹⁾
HAS-U 5.8 HDG M16x260	M16	260mm	18mm	18mm	10pc	2223897 ¹⁾
HAS-U 5.8 HDG M16x300	M16	300mm	18mm	18mm	10pc	2223898 ¹⁾
HAS-U 5.8 HDG M16x350	M16	350mm	18mm	18mm	10pc	2223899 ¹⁾
HAS-U 5.8 HDG M16x500	M16	500mm	18mm	18mm	10pc	2223900 ¹⁾
HAS-U 5.8 HDG M20x180	M20	180mm	22mm	22mm	10pc	2223901 ¹⁾
HAS-U 5.8 HDG M20x240	M20	240mm	22mm	22mm	10pc	2223902 ¹⁾
HAS-U 5.8 HDG M20x260	M20	260mm	22mm	22mm	10pc	2223903 ¹⁾
HAS-U 5.8 HDG M20x300	M20	300mm	22mm	22mm	10pc	2223904 ¹⁾
HAS-U 5.8 HDG M20x350	M20	350mm	22mm	22mm	10pc	2223905 ¹⁾
HAS-U 5.8 HDG M20x400	M20	400mm	22mm	22mm	10pc	2223906 ¹⁾
HAS-U 5.8 HDG M20x480	M20	480mm	22mm	22mm	10pc	2223907 ¹⁾
HAS-U 5.8 HDG M24x300	M24	300mm	28mm	26mm	5pc	2223908 ¹⁾
HAS-U 5.8 HDG M24x450	M24	450mm	28mm	26mm	5pc	2223909 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-U 8.8 (Galvanized, grade 8.8)



Approvals

ETA	ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Externally threaded
Material composition	Steel, 8.8 grade, zinc-plated (min. 5µm)
Material, corrosion	Steel, zinc-plated

Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U 8.8 M8x150	M8	150mm	10mm	9mm	20pc	2223855 ¹⁾
HAS-U 8.8 M10x190	M10	190mm	12mm	12mm	20pc	2223833
HAS-U 8.8 M12x220	M12	220mm	14mm	14mm	20pc	2223834
HAS-U 8.8 M12x300	M12	300mm	14mm	14mm	20pc	2223883
HAS-U 8.8 M16x190	M16	190mm	18mm	18mm	20pc	2223835 ¹⁾
HAS-U 8.8 M16x300	M16	300mm	18mm	18mm	10pc	2223884 ¹⁾
HAS-U 8.8 M16x380	M16	380mm	18mm	18mm	10pc	2223885
HAS-U 8.8 M20x180	M20	180mm	22mm	22mm	10pc	2223886 ¹⁾
HAS-U 8.8 M20x260	M20	260mm	22mm	22mm	10pc	2223887 ¹⁾
HAS-U 8.8 M20x400	M20	400mm	22mm	22mm	10pc	2223888 ¹⁾
HAS-U 8.8 M24x300	M24	300mm	28mm	26mm	5pc	2223889 ¹⁾
HAS-U 8.8 M27x340	M27	340mm	30mm	30mm	5pc	2223890 ¹⁾
HAS-U 8.8 M30x380	M30	380mm	35mm	33mm	5pc	2223891 ¹⁾
HAS-U 8.8 M33x420	M33	420mm	37mm	36mm	5pc	2223892 ¹⁾
HAS-U 8.8 M36x460	M36	460mm	40mm	39mm	5pc	2223893 ¹⁾
HAS-U 8.8 M39x510	M39	510mm	42mm	42mm	5pc	2223894 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HAS-U 8.8 HDG



Approvals

ETA	ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Externally threaded
Material composition	Steel, 8.8 grade, zinc-plated (min. 43µm)
Material, corrosion	Steel, zinc-plated

Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U 8.8 HDG M8x150	M8	150mm	10mm	9mm	20pc	2223947 ¹⁾
HAS-U 8.8 HDG M10x190	M10	190mm	12mm	12mm	20pc	2223948 ¹⁾
HAS-U 8.8 HDG M12x220	M12	220mm	14mm	14mm	20pc	2223949 ¹⁾
HAS-U 8.8 HDG M12x300	M12	300mm	14mm	14mm	20pc	2223910 ¹⁾
HAS-U 8.8 HDG M16x190	M16	190mm	18mm	18mm	20pc	2223703 ¹⁾
HAS-U 8.8 HDG M16x300	M16	300mm	18mm	18mm	10pc	2223911 ¹⁾
HAS-U 8.8 HDG M16x380	M16	380mm	18mm	18mm	10pc	2223912 ¹⁾
HAS-U 8.8 HDG M20x180	M20	180mm	22mm	22mm	10pc	2223913 ¹⁾
HAS-U 8.8 HDG M20x260	M20	260mm	22mm	22mm	10pc	2223914 ¹⁾
HAS-U 8.8 HDG M20x400	M20	400mm	22mm	22mm	10pc	2223915 ¹⁾
HAS-U 8.8 HDG M24x300	M24	300mm	28mm	26mm	5pc	2223916 ¹⁾
HAS-U 8.8 HDG M27x340	M27	340mm	30mm	30mm	5pc	2223917 ¹⁾
HAS-U 8.8 HDG M30x380	M30	380mm	35mm	33mm	5pc	2223918 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com

Anchor rod HAS-U (A4 stainless steel)



Approvals

ETA	ETA 15/0882 for HIT-RE 100 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 16/0143 for HIT-RE 500V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, A4 (SS316)
Material, corrosion	Steel, stainless

Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HAS-U A4 M8x80	M8	80mm	10mm	9mm	20pc	2223864
HAS-U A4 M8x110	M8	110mm	10mm	9mm	20pc	2223865
HAS-U A4 M8x150	M8	150mm	10mm	9mm	20pc	2223866
HAS-U A4 M10x95	M10	95mm	12mm	9mm	20pc	2223836
HAS-U A4 M10x115	M10	115mm	12mm	12mm	20pc	2223837 ¹⁾
HAS-U A4 M10x130	M10	130mm	12mm	12mm	20pc	2223838
HAS-U A4 M10x170	M10	170mm	12mm	12mm	20pc	2223839 ¹⁾
HAS-U A4 M10x190	M10	190mm	12mm	12mm	20pc	2223840
HAS-U A4 M10x220	M10	220mm	12mm	12mm	20pc	2223841 ¹⁾
HAS-U A4 M12x110	M12	110mm	14mm	14mm	20pc	2223842 ¹⁾
HAS-U A4 M12x120	M12	120mm	14mm	14mm	20pc	2223843 ¹⁾
HAS-U A4 M12x160	M12	160mm	14mm	14mm	20pc	2223844
HAS-U A4 M12x180	M12	180mm	14mm	14mm	20pc	2223845 ¹⁾
HAS-U A4 M12x200	M12	200mm	14mm	14mm	20pc	2223846 ¹⁾
HAS-U A4 M12x220	M12	220mm	14mm	14mm	20pc	2223847
HAS-U A4 M12x260	M12	260mm	14mm	14mm	20pc	2223919 ¹⁾
HAS-U A4 M12x300	M12	300mm	14mm	14mm	20pc	2223920
HAS-U A4 M16x150	M16	150mm	18mm	18mm	20pc	2223848 ¹⁾
HAS-U A4 M16x165	M16	165mm	18mm	18mm	20pc	2223849 ¹⁾
HAS-U A4 M16x190	M16	190mm	18mm	18mm	20pc	2223850
HAS-U A4 M16x220	M16	220mm	18mm	18mm	20pc	2223851
HAS-U A4 M16x260	M16	260mm	18mm	18mm	10pc	2223921 ¹⁾
HAS-U A4 M16x300	M16	300mm	18mm	18mm	10pc	2223922 ¹⁾
HAS-U A4 M16x350	M16	350mm	18mm	18mm	10pc	2223923 ¹⁾
HAS-U A4 M16x380	M16	380mm	18mm	18mm	10pc	2223924
HAS-U A4 M20x180	M20	180mm	22mm	22mm	10pc	2223925 ¹⁾
HAS-U A4 M20x240	M20	240mm	22mm	22mm	10pc	2223926
HAS-U A4 M20x260	M20	260mm	22mm	22mm	10pc	2223927
HAS-U A4 M20x300	M20	300mm	22mm	22mm	10pc	2223928 ¹⁾
HAS-U A4 M20x350	M20	350mm	22mm	22mm	10pc	2223929 ¹⁾
HAS-U A4 M20x400	M20	400mm	22mm	22mm	10pc	2223930 ¹⁾
HAS-U A4 M20x480	M20	480mm	22mm	22mm	10pc	2223931
HAS-U A4 M24x300	M24	300mm	28mm	26mm	5pc	2223932
HAS-U A4 M24x450	M24	450mm	28mm	26mm	5pc	2223933 ¹⁾
HAS-U A4 M27x340	M27	340mm	30mm	30mm	5pc	2223934 ¹⁾
HAS-U A4 M30x380	M30	380mm	35mm	33mm	5pc	2223935 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-E (Galvanized, grade 5.8)



Approvals

ETA

ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA 05/0255 for HVU adhesive capsules (ETAG 001-05, Option 7)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration

Externally threaded

Material composition

Steel, 5.8 grade, zinc-plated (min. 5 µm)

Material, corrosion

Steel, zinc-plated



Order Now



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-E-5.8 M8x80/14	M8	10 mm	80 mm	14 mm	10 mm	20 pc	332219
HAS-E-5.8 M8x80/54	M8	10 mm	80 mm	54 mm	10 mm	10 pc	333099 ¹⁾
HAS-E-5.8 M10x90/21	M10	12 mm	90 mm	21 mm	12 mm	20 pc	332220
HAS-E-5.8 M10x90/61	M10	12 mm	90 mm	61 mm	12 mm	10 pc	333100 ¹⁾
HAS-E-5.8 M10x90/81	M10	12 mm	90 mm	81 mm	12 mm	10 pc	333101 ¹⁾
HAS-E-5.8 M12x110/28	M12	14 mm	110 mm	28 mm	14 mm	20 pc	332221
HAS-E-5.8 M12x110/88	M12	14 mm	110 mm	88 mm	14 mm	10 pc	333102 ¹⁾
HAS-E-5.8 M12x110/118	M12	14 mm	110 mm	118 mm	14 mm	10 pc	333103 ¹⁾
HAS-E-5.8 M16x125/38	M16	18 mm	125 mm	38 mm	18 mm	20 pc	332222
HAS-E-5.8 M16x125/108	M16	18 mm	125 mm	108 mm	18 mm	10 pc	333106 ¹⁾
HAS-E-5.8 M20x170/48	M20	24 mm	170 mm	48 mm	22 mm	10 pc	332223
HAS-E-5.8 M20x170/68	M20	24 mm	170 mm	68 mm	22 mm	10 pc	333110 ¹⁾
HAS-E-5.8 M20x170/108	M20	24 mm	170 mm	108 mm	22 mm	10 pc	333111 ¹⁾
HAS-E-5.8 M20x170/158	M20	24 mm	170 mm	158 mm	22 mm	10 pc	333112 ¹⁾
HAS-E-5.8 M20x170/208	M20	24 mm	170 mm	208 mm	22 mm	10 pc	333113 ¹⁾
HAS-E-5.8 M24x210/54	M24	28 mm	210 mm	54 mm	26 mm	10 pc	332224

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-E-F (Hot-dip galvanized, grade 5.8)



Approvals

ETA

ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA 05/0255 for HVU adhesive capsules (ETAG 001-05, Option 7)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration

Externally threaded

Material composition

Steel, 5.8 grade, hot-dip galvanized (min. 43 µm)

Material, corrosion

Steel, sherardized / hot-dip galvanized

Order Now



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-E-F-5.8 M10x90/61	M10	12 mm	90 mm	61 mm	12 mm	10 pc	333146 ¹⁾
HAS-E-F-5.8 M12x110/28	M12	14 mm	110 mm	28 mm	14 mm	20 pc	333148 ¹⁾
HAS-E-F-5.8 M12x110/88	M12	14 mm	110 mm	88 mm	14 mm	10 pc	333149 ¹⁾
HAS-E-F-5.8 M16x125/20	M16	18 mm	125 mm	20 mm	18 mm	10 pc	333152 ¹⁾
HAS-E-F-5.8 M16x125/38	M16	18 mm	125 mm	38 mm	18 mm	20 pc	333153 ¹⁾
HAS-E-F-5.8 M16x125/348	M16	18 mm	125 mm	348 mm	18 mm	10 pc	333157 ¹⁾
HAS-E-F-5.8 M20x170/48	M20	24 mm	170 mm	48 mm	22 mm	10 pc	333158 ¹⁾
HAS-E-F-5.8 M20x170/108	M20	24 mm	170 mm	108 mm	22 mm	10 pc	333160 ¹⁾
HAS-E-F-5.8 M24x210/54	M24	28 mm	170 mm	54 mm	22 mm	10 pc	333163 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-E-R (A4 stainless steel)



Approvals

ETA

ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA 05/0255 for HVU adhesive capsules (ETAG 001-05, Option 7)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration

Externally threaded

Material composition

Steel, A4 (SS316)

Material, corrosion

Steel, stainless

Order Now



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-E-R M8x80/14	M8	10 mm	80 mm	14 mm	9 mm	20 pc	333119
HAS-E-R M8x80/114	M8	10 mm	80 mm	114 mm	9 mm	10 pc	333121 ¹⁾
HAS-E-R M10x90/21	M10	12 mm	90 mm	21 mm	12 mm	20 pc	333122
HAS-E-R M10x90/61	M10	12 mm	90 mm	61 mm	12 mm	10 pc	333123 ¹⁾
HAS-E-R M12x110/28	M12	14 mm	110 mm	28 mm	14 mm	20 pc	333126
HAS-E-R M12x110/88	M12	14 mm	110 mm	88 mm	14 mm	10 pc	333127 ¹⁾
HAS-E-R M12x110/128	M12	14 mm	110 mm	128 mm	14 mm	10 pc	333128 ¹⁾
HAS-E-R M12x110/168	M12	14 mm	110 mm	168 mm	14 mm	10 pc	333129 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

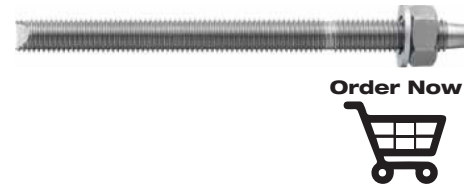
Please visit Hilti website for the latest item numbers and related products

Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-E-R M16x125/38	M16	18 mm	125 mm	38 mm	18 mm	20 pc	333131
HAS-E-R M16x125/108	M16	18 mm	125 mm	108 mm	18 mm	10 pc	333132 ¹⁾
HAS-E-R M20x170/48	M20	24 mm	170 mm	48 mm	22 mm	10 pc	333135
HAS-E-R M20x170/108	M20	24 mm	170 mm	108 mm	22 mm	10 pc	333136 ¹⁾
HAS-E-R M24x210/54	M24	28 mm	210 mm	54 mm	26 mm	10 pc	333137 ¹⁾
HAS-E-R M27x240/60	M27	30 mm	240 mm	60 mm	30 mm	4 pc	333138 ¹⁾
HAS-E-R M30x270/70	M30	35 mm	270 mm	70 mm	33 mm	4 pc	333139 ¹⁾
HAS-E-R M33x300/80	M33	37 mm	300 mm	80 mm	36 mm	4 pc	333140 ¹⁾
HAS-E-R M36x330/90	M36	40 mm	330 mm	90 mm	39 mm	2 pc	333141 ¹⁾
HAS-E-R M39x360/100	M39	42 mm	360 mm	100 mm	42 mm	2 pc	333142 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HAS-E-HCR (High corrosion resistance)



Order Now



Approvals

ETA
ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, high corrosion resistant (HCR)
Material, corrosion	Steel, high corrosion resistant (HCR)



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Sales pack quantity	Item number
HAS-E-HCR M10X90/21	M10	12 mm	90 mm	21 mm	12 mm	10 pc	229505 ¹⁾
HAS-E-HCR M12X110/28	M12	14 mm	110 mm	28 mm	14 mm	10 pc	229506 ¹⁾
HAS-E-HCR M16X125/38	M16	18 mm	125 mm	38 mm	18 mm	5 pc	229507 ¹⁾
HAS-E-HCR M20X170/48	M20	22 mm	170 mm	48 mm	22 mm	5 pc	229508 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Internally threaded sleeve HIS-N (Galvanized, grade 5.8)



Approvals

ETA	ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Inner thread
Material composition	Steel, 5.8 grade, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated
Anchor type	Internally threaded

Order Now



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Base plate clearance hole	Sales pack quantity	Item number
HIS-N M8x90	M8	14 mm	90 mm	9 mm	10 pc	258015¹⁾
HIS-N M10x110	M10	18 mm	110 mm	12 mm	10 pc	258016¹⁾
HIS-N M12x125	M12	22 mm	125 mm	14 mm	5 pc	258017¹⁾
HIS-N M16x170	M16	28 mm	170 mm	18 mm	5 pc	258018¹⁾
HIS-N M20x205	M20	32 mm	205 mm	22 mm	5 pc	258019¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Internally threaded sleeve HIS-RN (A4 stainless steel)



Approvals

ETA	ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Inner thread
Material composition	Steel, A4 (SS316)
Material, corrosion	Steel, stainless
Anchor type	Internally threaded

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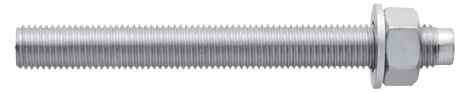


Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Base plate clearance hole	Sales pack quantity	Item number
HIS-RN M8x90 A4	M8	14 mm	90 mm	9 mm	10 pc	258024¹⁾
HIS-RN M10x110 A4	M10	18 mm	110 mm	12 mm	10 pc	258025
HIS-RN M12x125 A4	M12	22 mm	125 mm	14 mm	5 pc	258026
HIS-RN M16x170 A4	M16	28 mm	170 mm	18 mm	5 pc	258027¹⁾
HIS-RN M20x205 A4	M20	32 mm	205 mm	22 mm	5 pc	258028¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HIT-V-5.8 (Galvanized, grade 5.8)



Approvals

ETA	ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Externally threaded
Material composition	Steel, 5.8 grade, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated

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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HIT-V-5.8 M6x75	M6	75 mm	8 mm	7 mm	20 pc	387144 ¹⁾
HIT-V-5.8 M6x105	M6	105 mm	8 mm	7 mm	20 pc	387145 ¹⁾
HIT-V-5.8 M8x80	M8	80 mm	10 mm	9 mm	20 pc	387054 ¹⁾
HIT-V-5.8 M8x110	M8	110 mm	10 mm	9 mm	20 pc	387055
HIT-V-5.8 M10x95	M10	95 mm	12 mm	12 mm	10 pc	387057 ¹⁾
HIT-V-5.8 M10x130	M10	130 mm	12 mm	12 mm	10 pc	387058
HIT-V-5.8 M10x115	M10	115 mm	12 mm	12 mm	10 pc	387146 ¹⁾
HIT-V-5.8 M12x110	M12	110 mm	14 mm	14 mm	10 pc	387060 ¹⁾
HIT-V-5.8 M12x150	M12	150 mm	14 mm	14 mm	10 pc	387061
HIT-V-5.8 M12x120	M12	120 mm	14 mm	14 mm	10 pc	387147 ¹⁾
HIT-V-5.8 M16x150	M16	150 mm	18 mm	18 mm	5 pc	387064 ¹⁾
HIT-V-5.8 M16x200	M16	200 mm	18 mm	18 mm	5 pc	387065 ¹⁾
HIT-V-5.8 M16x300	M16	300 mm	18 mm	18 mm	5 pc	387066
HIT-V-5.8 M20x180	M20	180 mm	22 mm	22 mm	5 pc	387068 ¹⁾
HIT-V-5.8 M20x260	M20	260 mm	22 mm	22 mm	5 pc	387069
HIT-V-5.8 M20x380	M20	380 mm	22 mm	22 mm	10 pc	387070 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HIT-V-8.8 (Galvanized, grade 8.8)



Approvals

ETA	ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Externally threaded
Material composition	Steel, 8.8 grade, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated

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Ordering designation	Anchor size	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HIT-V-8.8 M10x190	M10	12 mm	12 mm	10 pc	387059
HIT-V-8.8 M12x220	M12	14 mm	14 mm	10 pc	387062
HIT-V-8.8 M12x280	M12	14 mm	14 mm	10 pc	387063
HIT-V-8.8 M16x380	M16	18 mm	18 mm	5 pc	387067

Please visit Hilti website for the latest item numbers and related products

Anchor rod HIT-V-R (A4 stainless steel)



Approvals

ETA	ETA 04/0027 for HIT-RE 500 injection mortar for anchoring applications (ETAG 001-05, Option 7)
	ETA 04/0027 for HIT-RE 500 V3 injection mortar for anchoring applications (ETAG 001-05, Option 7)
ETA, seismic	ETA 12/0084 for HIT-HY 200-R injection mortar and standard element for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



Technical data

Head configuration	Externally threaded
Material composition	Steel, A4 (SS316)
Material, corrosion	Steel, stainless

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Ordering designation	Anchor size	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HIT-V-R M8x80	M8	10 mm	9 mm	20 pc	387074 ¹⁾
HIT-V-R M8x110	M8	10 mm	9 mm	20 pc	387075
HIT-V-R M8x150	M8	10 mm	9 mm	20 pc	387076
HIT-V-R M10x115	M10	12 mm	12 mm	10 pc	387148 ¹⁾
HIT-V-R M10x95	M10	12 mm	12 mm	10 pc	387077
HIT-V-R M10x130	M10	12 mm	12 mm	10 pc	387078
HIT-V-R M10x190	M10	12 mm	12 mm	10 pc	387079
HIT-V-R M12x120	M12	14 mm	14 mm	10 pc	387149 ¹⁾
HIT-V-R M12x110	M12	14 mm	14 mm	10 pc	387080 ¹⁾
HIT-V-R M12x150	M12	14 mm	14 mm	10 pc	387081
HIT-V-R M12x220	M12	14 mm	14 mm	10 pc	387082
HIT-V-R M12x280	M12	14 mm	14 mm	10 pc	387083
HIT-V-R M16x150	M16	18 mm	18 mm	5 pc	387084 ¹⁾
HIT-V-R M16x200	M16	18 mm	18 mm	5 pc	387085
HIT-V-R M16x300	M16	18 mm	18 mm	5 pc	387086 ¹⁾
HIT-V-R M16x380	M16	18 mm	18 mm	5 pc	387087
HIT-V-R M20x260	M20	22 mm	22 mm	5 pc	387088
HIT-V-R M20x180	M20	22 mm	22 mm	5 pc	387150 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Ordering designation	Anchor size	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
HIT-V-R M20x380	M20	22 mm	22 mm	10 pc	387089 ¹⁾
HIT-V-R M20x480	M20	22 mm	22 mm	10 pc	387151
HIT-V-R M24x300	M24	28 mm	26 mm	5 pc	387152
HIT-V-R M24x450	M24	28 mm	26 mm	5 pc	387153 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Composite mesh sleeve HIT-SC (for the use with HIT-HY 270)



BASE MATERIALS

- Concrete (hollow deck)
- Drywall
- Masonry (hollow)
- Masonry (hollow CMU)
- Masonry (multiple-wythe brick/ unreinforced masonry)

Technical data

Material composition	Plastic
Anchor type	Mesh sleeve
Installation direction	All

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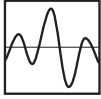


Ordering designation	Sleeve size	Anchor size use with	Drill bit diameter	Drilling depth	Sales pack quantity	Item number
HIT-SC 12x50	12	M6	12 mm	60 mm	20 pc	375979 ¹⁾
HIT-SC 16x50	16	M8/M10	16 mm	60 mm	20 pc	375981
HIT-SC 16x85	16	M8/M10	16 mm	95 mm	20 pc	375982
HIT-SC 18x50	18	M12	18 mm	60 mm	20 pc	360485 ¹⁾
HIT-SC 18x85	18	M12	18 mm	95 mm	20 pc	360486 ¹⁾
HIT-SC 22x85	22	M12	22 mm	95 mm	10 pc	284511 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HIT-Z (Galvanized)



SAFESET



Approvals

ETA, seismic	ETA 12/0006 for HIT-HY 200-A injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1)
	ETA 12/0006 for HIT-HY 200-R injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated
Anchor type	Off-the-shelf rods
Approvals / test reports	ETA
Tested/approved for diamond drilling	Yes



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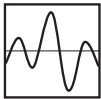


Ordering designation	Anchor size	Drill bit diameter	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HIT-Z M8x80	M8	10 mm	8 mm	9 mm	10 Nm	40 pc	2018364¹⁾
HIT-Z M8x100	M8	10 mm	28 mm	9 mm	10 Nm	40 pc	2018365
HIT-Z M8x120	M8	10 mm	48 mm	9 mm	10 Nm	40 pc	2018366¹⁾
HIT-Z M10x95	M10	12 mm	22 mm	12 mm	25 Nm	40 pc	2018367¹⁾
HIT-Z M10x115	M10	12 mm	42 mm	12 mm	25 Nm	40 pc	2018368
HIT-Z M10x135	M10	12 mm	62 mm	12 mm	25 Nm	40 pc	2018369
HIT-Z M10x160	M10	12 mm	87 mm	12 mm	25 Nm	40 pc	2018410¹⁾
HIT-Z M12x105	M12	14 mm	29 mm	14 mm	40 Nm	20 pc	2018411¹⁾
HIT-Z M12x140	M12	14 mm	64 mm	14 mm	40 Nm	20 pc	2018412¹⁾
HIT-Z M12x155	M12	14 mm	79 mm	14 mm	40 Nm	20 pc	2018413
HIT-Z M12x196	M12	14 mm	120 mm	14 mm	40 Nm	20 pc	2018415¹⁾
HIT-Z M16x155	M16	18 mm	38 mm	18 mm	80 Nm	12 pc	2018416¹⁾
HIT-Z M16x175	M16	18 mm	58 mm	18 mm	80 Nm	12 pc	2018417¹⁾
HIT-Z M16x205	M16	18 mm	88 mm	18 mm	80 Nm	12 pc	2018418¹⁾
HIT-Z M16x240	M16	18 mm	123 mm	18 mm	80 Nm	12 pc	2018419¹⁾
HIT-Z M20x215	M20	22 mm	91 mm	22 mm	150 Nm	6 pc	2018420
HIT-Z M20x250	M20	22 mm	126 mm	22 mm	150 Nm	6 pc	2018421¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor rod HIT-Z-R (A4 stainless steel)



SAFESET



Approvals

ETA, seismic	ETA 12/0006 for HIT-HY 200-A injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1)
	ETA 12/0006 for HIT-HY 200-R injection mortar and HIT-Z(R) rod for anchoring applications (ETAG 001-05, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Head configuration	Externally threaded
Material composition	Steel, A4 (SS316)
Material, corrosion	Steel, stainless
Anchor type	Off-the-shelf rods
Approvals / test reports	ETA
Tested/approved for diamond drilling	Yes



Order Now



Ordering designation	Anchor size	Drill bit diameter	Max. fixture thickness at standard embedment depth	Required tightening torque	Sales pack quantity	Item number
HIT-Z-R M8x80	M8	10 mm	8 mm	10 Nm	40 pc	2018422 ¹⁾
HIT-Z-R M8x100	M8	10 mm	28 mm	10 Nm	40 pc	2018423 ¹⁾
HIT-Z-R M8x120	M8	10 mm	48 mm	10 Nm	40 pc	2018424 ¹⁾
HIT-Z-R M10x95	M10	12 mm	22 mm	25 Nm	40 pc	2018425
HIT-Z-R M10x115	M10	12 mm	42 mm	25 Nm	40 pc	2018426
HIT-Z-R M10x135	M10	12 mm	62 mm	25 Nm	40 pc	2018427
HIT-Z-R M10x160	M10	12 mm	87 mm	25 Nm	40 pc	2018428 ¹⁾
HIT-Z-R M12x105	M12	14 mm	29 mm	40 Nm	20 pc	2018429 ¹⁾
HIT-Z-R M12x140	M12	14 mm	64 mm	40 Nm	20 pc	2018430 ¹⁾
HIT-Z-R M12x155	M12	14 mm	79 mm	40 Nm	20 pc	2018431 ¹⁾
HIT-Z-R M12x196	M12	14 mm	120 mm	40 Nm	20 pc	2018433 ¹⁾
HIT-Z-R M16x155	M16	18 mm	38 mm	80 Nm	12 pc	2018434 ¹⁾
HIT-Z-R M16x175	M16	18 mm	58 mm	80 Nm	12 pc	2018435 ¹⁾
HIT-Z-R M16x205	M16	18 mm	88 mm	80 Nm	12 pc	2018436
HIT-Z-R M16x240	M16	18 mm	123 mm	80 Nm	12 pc	2018437 ¹⁾
HIT-Z-R M20x215	M20	22 mm	91 mm	150 Nm	6 pc	2018438 ¹⁾
HIT-Z-R M20x250	M20	22 mm	126 mm	150 Nm	6 pc	2018439 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Threaded meter rod (Galvanized, grade 8.8)

Technical data

Material composition	steel, 8.8 grade
Material, corrosion	zinc-plated
Standard (threaded rod)	DIN 976
Standard (material)	ISO 898

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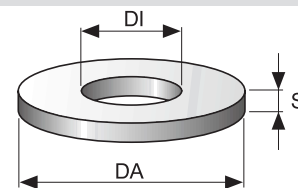
Ordering designation	Anchor size	Length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
AM8X1000 8.8 zincd	M8	1000 mm	10 mm	9 mm	20 pc	407496
AM10X1000 8.8 zincd	M10	1000 mm	12 mm	12 mm	20 pc	407497
AM12X1000 8.8 zincd	M12	1000 mm	14 mm	14 mm	15 pc	407498
AM16X1000 8.8 zincd	M16	1000 mm	18 mm	18 mm	5 pc	407499
AM20X1000 8.8 zincd	M20	1000 mm	24 mm	22 mm	5 pc	407500
AM24X1000 8.8 zincd	M24	1000 mm	28 mm	26 mm	5 pc	407501
AM27X1000 8.8 zincd	M27	1000 mm	30 mm	30 mm	1 pc	2008138
AM30X1000 8.8 zincd	M30	1000 mm	35 mm	33 mm	1 pc	2008139 ¹⁾
AM33X1000 8.8 zincd	M33	1000 mm	37 mm	36 mm	1 pc	2008330 ¹⁾
AM36X1000 8.8 zincd	M36	1000 mm	40 mm	39 mm	1 pc	2008331 ¹⁾
AM39X1000 8.8 zincd	M39	1000 mm	42 mm	42 mm	1 pc	2008332 ¹⁾

Please visit Hilti website for the latest item numbers and related products

Flat washer (Galvanized)

Technical data

Hardness	200 HV
Surface finished	zinc-plated
Standard (washer)	ISO 7089 / DIN 125



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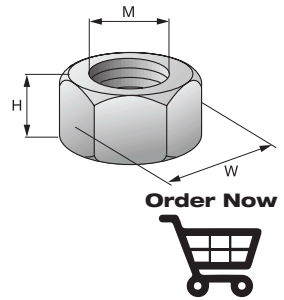
Ordering designation	Anchor size	Inside diameter - DI	Outside diameter - DA	Cross section thickness - s	Sales pack quantity	Item number
A 8,4/16 zincd	M8	8.4 mm	16 mm	1.6 mm	200 pc	2184556
A 10,5/20 zincd	M10	10.5 mm	20 mm	2 mm	150 pc	2184511
A 13/24 zincd	M12	13 mm	24 mm	2.5 mm	100 pc	2184512
A 17/30 zincd	M16	17 mm	30 mm	3 mm	100 pc	282853
A 21/37 zincd	M20	21 mm	37 mm	3 mm	50 pc	282854
A 25/44 zincd	M24	25 mm	44 mm	4 mm	50 pc	2184515
A 28/50 zincd	M27	28 mm	50 mm	4 mm	100 pc	2008282
A 31/56 zincd	M30	31 mm	56 mm	4 mm	100 pc	2008283 ¹⁾
A 34/60 zincd	M33	34 mm	60 mm	5 mm	50 pc	2048043
A 37/66 zincd	M36	37 mm	66 mm	5 mm	50 pc	2048044
A 42/72 zincd	M39	42 mm	72 mm	6 mm	50 pc	2008286 ¹⁾

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com

Hexagon nut (Galvanized)

Technical data	
Material composition	Class 8
Surface finished	zinc-plated
Standard (Nut)	DIN 934



Ordering designation	Thread - M	Height - H	Wrench size - W	Sales pack quantity	Item number
M8 zinced	M8	7 mm	13 mm	100 pc	2184504
M10 zinced	M10	8 mm	17 mm	100 pc	2184505
M12 zinced	M12	10 mm	19 mm	50 pc	2184554
M16 zinced	M16	13 mm	24 mm	50 pc	2184506
M20 zinced	M20	16 mm	30 mm	25 pc	2184507
M24 zinced	M24	19 mm	36 mm	25 pc	2184508
M27 zinced	M27	22 mm	41 mm	25 pc	362307
M30 zinced	M30	24 mm	46 mm	25 pc	362309 ¹⁾
M33 zinced	M33	26 mm	50 mm	20 pc	362134
M36 zinced	M36	29 mm	55 mm	10 pc	362135
M39 zinced	M39	31 mm	60 mm	10 pc	362136 ¹⁾

Please visit Hilti website for the latest item numbers and related products

Threaded meter rod (Hot-dip galvanized, grade 8.8)

Technical data	
Material composition	Steel, 8.8 grade
Material, corrosion	Hot-dip galvanized
Standard (threaded rod)	DIN 976
Standard (material)	ISO 898



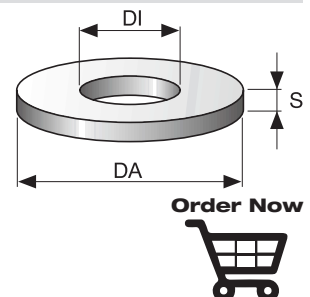
Ordering designation	Anchor size	Length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
AM10x1000 8.8 HDG	M10	1000 mm	12 mm	12 mm	20 pc	419102
AM12x1000 8.8 HDG	M12	1000 mm	14 mm	14 mm	15 pc	419103
AM16x1000 8.8 HDG	M16	1000 mm	18 mm	18 mm	5 pc	419104
AM20x1000 8.8 HDG	M20	1000 mm	22 mm	22 mm	5 pc	419105
AM24x1000 8.8 HDG	M24	1000 mm	28 mm	26 mm	5 pc	419106
AM27x1000 8.8 HDG	M27	1000 mm	30 mm	30 mm	120 pc	2008338 ¹⁾
AM30x1000 8.8 HDG	M30	1000 mm	35 mm	33 mm	100 pc	2008339 ¹⁾
AM33x1000 8.8 HDG	M33	1000 mm	37 mm	36 mm	80 pc	2008340 ¹⁾
AM36x1000 8.8 HDG	M36	1000 mm	40 mm	39 mm	60 pc	2008341 ¹⁾

* For M27-M36, Hilti offer meter rod, nut & washer as non-stock items. For detailed lead time information, please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Flat washer (Hot-dip galvanized)

Technical data	
Hardness	200 HV
Material, corrosion	Hot-dip galvanized
Standard (washer)	ISO 7089 / DIN 125



Ordering designation	Anchor size	Inside diameter - DI	Outside diameter - DA	Cross section thickness - s	Sales pack quantity	Item number
A 10,5/20-F	M10	10.5 mm	20 mm	2 mm	150 pc	2184530
A 13/24-F	M12	13 mm	24 mm	2.5 mm	100 pc	2184531
A 17/30-F	M16	17 mm	30 mm	3 mm	50 pc	2184532
A 21/37-F	M20	21 mm	37 mm	3 mm	200 pc	2008399
A 25/44-F	M24	25 mm	44 mm	4 mm	200 pc	2008287
A 28/50-F	M27	28 mm	50 mm	4 mm	100 pc	2008288 ¹⁾
A 31/56-F	M30	31 mm	56 mm	4 mm	100 pc	2008289 ¹⁾
A 34/60-F	M33	34 mm	60 mm	5 mm	50 pc	2008360 ¹⁾
A 37/66-F	M36	37 mm	66 mm	5 mm	50 pc	2048045 ¹⁾

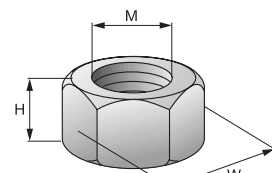
¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

* For M27-M36, Hilti offer meter rod, nut & washer as non-stock items. For detailed lead time information, please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Hexagon nut (Hot-dip galvanized)

Technical data	
Material composition	Class 8
Material, corrosion	Hot-dip galvanized
Standard (Nut)	DIN 934



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Ordering designation	Thread - M	Height - H	Wrench size - W	Sales pack quantity	Item number
M10-F	M10	8 mm	17 mm	100 pc	304765
M12-F	M12	10 mm	19 mm	100 pc	304766
M16-F	M16	13 mm	24 mm	50 pc	304767
M20-F	M20	16 mm	30 mm	50 pc	304768
M24-F	M24	19 mm	36 mm	50 pc	2008236
M27-F	M27	22 mm	41 mm	25 pc	2008237 ⁽¹⁾
M30-F	M30	24 mm	46 mm	25 pc	2008238 ⁽¹⁾
M33-F	M33	26 mm	50 mm	10 pc	2008239 ⁽¹⁾
M36-F	M36	29 mm	55 mm	10 pc	2008290 ⁽¹⁾

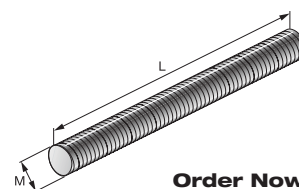
⁽¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

* For M27-M36, Hilti offer meter rod, nut & washer as non-stock items. For detailed lead time information, please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Threaded meter rod (A4 stainless steel)

Technical data	
Material composition	Stainless steel A4=70
Standard (threaded rod)	DIN 976
Standard (material)	ISO 3506-1



Order Now

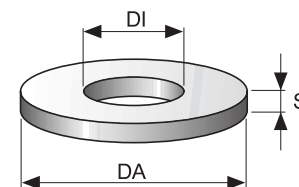


Ordering designation	Anchor size	Length	Drill bit diameter	Base plate clearance hole	Sales pack quantity	Item number
AM8x1000 A4-70	M8	1000 mm	10 mm	9 mm	10 pc	58666
AM10x1000 A4-70	M10	1000 mm	12 mm	12 mm	10 pc	58670
AM12x1000 A4-70	M12	1000 mm	14 mm	14 mm	5 pc	58671
AM16x1000 A4-70	M16	1000 mm	18 mm	18 mm	5 pc	58683
AM20x1000 A4-70	M20	1000 mm	24 mm	22 mm	5 pc	58688
AM24x1000 A4-70	M24	1000 mm	28 mm	26 mm	5 pc	58689

Please visit Hilti website for the latest item numbers and related products

Flat washer (A4 stainless steel)

Technical data	
Hardness	200 HV
Material, corrosion	Stainless steel A4
Standard (washer)	ISO 7089 / DIN 125



Order Now

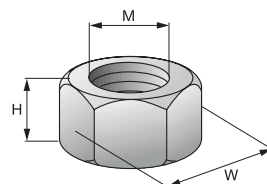


Ordering designation	Anchor size	Inside diameter - DI	Outside diameter - DA	Cross section thickness - s	Sales pack quantity	Item number
A 8,4/16 A4	M8	8.4 mm	16 mm	1.6 mm	200 pc	2184478
A 10,5/20 A4	M10	10.5 mm	20 mm	2 mm	150 pc	2184477
A 13/24 A4	M12	13 mm	24 mm	2.5 mm	100 pc	2184549
A 17/30 A4	M16	17 mm	30 mm	3 mm	50 pc	2184535
A 21/37 A4	M20	21 mm	37 mm	3 mm	25 pc	387990
A 25/44 A4	M24	25 mm	44 mm	4 mm	25 pc	387991

Hexagon nut (A4 stainless steel)

Technical data

Material composition	Class 8
Material, corrosion	Stainless steel A4
Standard (Nut)	DIN 934



Order Now



Ordering designation	Thread - M	Height - H	Wrench size - W	Sales pack quantity	Item number
M8 A4-70	M8	7 mm	13 mm	50 pc	52460
M10 A4-70	M10	8 mm	17 mm	50 pc	52461
M12 A4-70	M12	10 mm	19 mm	50 pc	52462
M16 A4-70	M16	13 mm	24 mm	25 pc	52463
M20 A4-70	M20	16 mm	30 mm	25 pc	387992
M24 A4-70	M24	19 mm	36 mm	25 pc	387993

Please visit Hilti website for the latest item numbers and related products

Safety glasses



Technical data

Lens	PC material
Thickness	2.1 mm
Coating	Optidur NCH coating
Filter	2C-1.2
Impact energy	45 m/s

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Ordering designation	Sales pack quantity	Item number
Safety glasses PP EY-CA NCH clear	1 pc	2065449

Please visit Hilti website for the latest item numbers and related products

Accessories for blowing out



APPLICATIONS

- For fast and efficient removal of dust and debris from drilled holes of varying diameters and depths to allow correct installation of anchors and rebar

Technical data

Dispenser, setting tool, accessory, tester type	Cleaning accessories
---	----------------------

Order Now



Ordering designation	Sales pack quantity	Item number
Blow-out pump	1 pc	60579
Extension tube HIT-VL 16/0.7	10 pc	336646 ¹⁾

Please visit Hilti website for the latest item numbers and related products

Accessories for blowing out (Air nozzle)



APPLICATIONS

- Clearing dust and debris from drilled holes under various conditions including where adhesive anchors are set at great depth

ADVANTAGES

- Fast, effective cleaning of drilled holes

Technical data

Dispenser, setting tool, accessory, tester type	Cleaning accessories
---	----------------------

Order Now



Ordering designation	Drill hole diameter	Sales pack quantity	Item number
Air nozzle HIT-DL 20	20 mm	1 pc	371719 ¹⁾
Air nozzle HIT-DL 25	25 mm	1 pc	371720 ¹⁾
Air nozzle HIT-DL 32	32 mm	1 pc	371721 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Accessories for brushing



APPLICATIONS

- For the proper brushing of drilled holes of varying diameters and embedment depths

Technical data

Dispenser, setting tool, accessory, tester type	Cleaning accessories
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Order Now

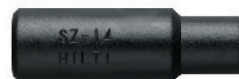


Ordering designation	Package contents	Sales pack quantity	Item number
Brush extension HIT-RBH	30 cm extension with handle for manual cleaning fitting to all RB diameter.	1 pc	229138
Brush extension HIT-RBV	30 cm extension used between RBH (handle) and all RB diameter.	1 pc	238727 ¹⁾
Brush extension HIT-RBS-10/0.35	35 cm extension for machine cleaning fitting to all RB diameter.	1 pc	371722 ¹⁾
Holder TE-C	Connection end for C and SDS end. Works with RBS.	1 pc	263437 ¹⁾
Holder TE-Y	Connection end for Y end. Works with RBS.	1 pc	263439 ¹⁾
Round steel brush HIT-RB 12	Brush diameter - 12 mm. Use with HIT-RBH/RBV	1 pc	336548
Round steel brush HIT-RB 16	Brush diameter - 16 mm. Use with HIT-RBH/RBV	1 pc	336550 ¹⁾
Round steel brush HIT-RB 20	Brush diameter - 20 mm. Use with HIT-RBH/RBV	1 pc	336550
Round steel brush HIT-RB 25	Brush diameter - 25 mm. Use with HIT-RBH/RBV	1 pc	336553 ¹⁾
Round steel brush HIT-RB 32	Brush diameter - 32 mm. Use with HIT-RBH/RBV	1 pc	336554
Round steel brush HIT-RB 40	Brush diameter - 40 mm. Use with HIT-RBH/RBV	1 pc	382260 ¹⁾
Round steel brush HIT-RB 52	Brush diameter - 52 mm. Use with HIT-RBH/RBV	1 pc	382265 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Accessories for injection in deep / overhead holes application



APPLICATIONS

- For injection of Hilti HIT adhesive mortars in a variety of situations including deep holes, overhead holes and in underwater applications

ADVANTAGES

- Injection pistons and flexible extension hoses help ensure consistent injection of the adhesive into the hole without formation of air voids

Technical data

Dispenser, setting tool, accessory, tester type	Cleaning accessories
---	----------------------

Order Now



Ordering designation	Drill hole diameter	Sales pack quantity	Item number
Hose HIT-VL 11/1.0 (Plastic tube)	-	10 pc	2042533 ¹⁾
Coupler VL-K (connect HIT-VL)	-	10 pc	335021 ¹⁾
Piston plug HIT-SZ 20	20 mm	10 pc	2039312
Piston plug HIT-SZ 25	25 mm	10 pc	2039315
Piston plug HIT-SZ 30	30 mm	10 pc	2039317
Piston plug HIT-SZ 40	40 mm	10 pc	2039325 ¹⁾
Piston plug HIT-SZ 47	47 mm	10 pc	2039332 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Accessories for overhead applications



Technical data

Dispenser, setting tool, accessory, tester type	Mixing nozzles and injection accessories
---	--

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Ordering designation	Sales pack quantity	Item number
Drip guard HIT-OHC1 (for fastener Ø10-20 mm)	10 pc	387551
Drip guard HIT-OHC2 (for fastener Ø22-32 mm)	10 pc	387552
Wedge HIT-OHW	100 pc	387550

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-C (For HVU2 installation)



APPLICATIONS

- Setting tool for installing HVU2 with HAS

Approvals

ETA	ETA-18/0185 HVU2 bonded fastener for use in concrete
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Approvals and test reports may apply to selected products only. Please refer to the documents for details.

Technical data

Dispenser, setting tool, accessory, tester type	Setting tools
---	---------------

Ordering designation	Connection end	Sales pack quantity	Item number
TE-C M8 - M16	TE-C	1 pcs	2181356

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-C-E (For HVU2 installation)



APPLICATIONS

- Setting tool for installing HVU2 with HAS-E

Technical data

Dispenser, setting tool, accessory, tester type	Setting tools
---	---------------

Order Now



Ordering designation	Connection end	Sales pack quantity	Item number
TE-C-E M8	TE-C	1 pc	369223
TE-C-E M10	TE-C	1 pc	369224
TE-C-E M12	TE-C	1 pc	369225
TE-C-E M16	TE-C	1 pc	369226

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-Y-E (For HVU2 installation)



APPLICATIONS

- Setting tool for installing HVU2 with HAS-E

Technical data

Dispenser, setting tool, accessory, tester type	Setting tools
---	---------------

Order Now



Ordering designation	Connection end	Sales pack quantity	Item number
TE-Y-E M16	TE-Y	1 pc	369227 ¹⁾
TE-Y-E M20	TE-Y	1 pc	369228 ¹⁾
TE-Y-E M24	TE-Y	1 pc	369229 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Setting tool HIS-S (For HVU2 installation)



APPLICATIONS

- Setting tool for installing HVU2 with HIS-N

Technical data	
Dispenser, setting tool, accessory, tester type	Setting tools



Ordering designation	Sales pack quantity	Item number
HIS-S M8	1 pc	45964 ¹⁾
HIS-S M10	1 pc	45965 ¹⁾
HIS-S M12	1 pc	45966 ¹⁾
HIS-S M16	1 pc	45967 ¹⁾
HIS-S M20	1 pc	45968 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Mixers for Hilti injectable (RE&HY)



Technical data	
Dispenser, setting tool, accessory, tester type	Mixing nozzles and injection accessories



Ordering designation	Sales pack quantity	Item number
Mixers HIT-RE-M (for RE&HY)	1 pc	337111

Please visit Hilti website for the latest item numbers and related products

Undercut anchor HDA-T



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Safety-relevant, heavy-duty fastenings for all dynamic loading (shock, seismic and fatigue) in cracked or uncracked concrete, including applications in nuclear power plants
- Fastenings to support heavy pipes, safety barriers, industrial machines, crane rails, dorm structures, crash barriers, roof fixings, elevator tracks, bridge retrofitting etc.

ADVANTAGES

- Self-undercutting facilitates fast and reliable installation without the need for a separate undercutting tool or additional operations
- Combines the advantages of a post-installed mechanical anchor, i.e. flexibility and immediate loading, with the performance of a cast-in-place headed stud
- Close spacing and small edge distance thanks to low expansion forces

Technical data

Material composition	(Galvanized) Bolt: steel, 8.8 grade, zinc-plated (min. 5 µm); (Sherardized) Bolt, 8.8 grade, sherardized (min. 53 µm); (Stainless steel) Steel, A4 (SS316)
Head configuration	Externally threaded
Type of fastening	Through-fastening
IBC compliance	IBC 2003, IBC 2006, IBC 2009, IBC 2012
Additional product information	Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer

Technical data

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M10	M12	M16	M20
HDA-T/ HDA-TF	Tensile Load, Nrec	15.3	22.3	42.0	64.0
	Shear Load, Vrec	21.7	26.7	46.7	68.3
HDA-TR	Tensile Load, Nrec	15.3	22.3	42.0	-
	Shear Load, Vrec	23.7	29.0	50.7	-

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M10	M12	M16	M20
HDA-T/ HDA-TF	Tensile Load, Nrec	8.3	11.7	25.0	31.7
	Shear Load, Vrec	21.7	26.7	46.7	68.3
HDA-TR	Tensile Load, Nrec	8.3	11.7	25.0	-
	Shear Load, Vrec	23.7	29.0	50.7	-

Remarks:

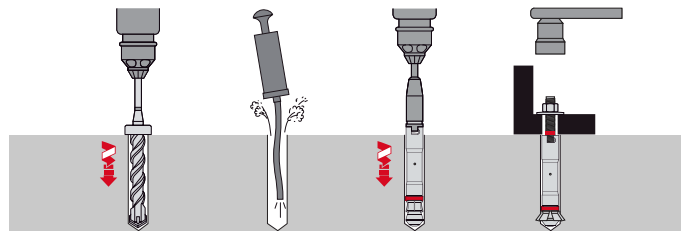
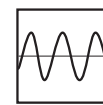
- 1) All the data applies to no edge distance, spacing and other influences
- 2) HDA M20: only available in galvanized 5 µm version
- 3) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



Approvals

BZS/shock	BZS D 09-601 for HDA self-cutting undercut anchor
ETA	ETA 99/0009 for HDA self-cutting undercut anchor (ETAG 001-03, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HDA-T (Galvanized min. 5µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-T M10x100/20	M10	150 mm	20 mm	127 mm	100 mm	20 mm	21 mm	50 Nm	12 pc	331545 ¹⁾
HDA-T M12x125/30	M12	190 mm	22 mm	163 mm	125 mm	30 mm	23 mm	80 Nm	8 pc	331548
HDA-T M12x125/50	M12	210 mm	22 mm	183 mm	125 mm	50 mm	23 mm	80 Nm	8 pc	331549 ¹⁾
HDA-T M16x190/40	M16	275 mm	30 mm	243 mm	190 mm	40 mm	32 mm	120 Nm	4 pc	331552
HDA-T M16x190/60	M16	295 mm	30 mm	263 mm	190 mm	60 mm	32 mm	120 Nm	4 pc	331553 ¹⁾
HDA-T M20x250/50	M20	360 mm	37 mm	316 mm	250 mm	50 mm	40 mm	300 Nm	2 pc	339267 ¹⁾
HDA-T M20x250/100	M20	410 mm	37 mm	366 mm	250 mm	100 mm	40 mm	300 Nm	2 pc	339268 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HDA-TF (Sherardized 53µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-TF M10x100/20	M10	150 mm	20 mm	127 mm	100 mm	20 mm	21 mm	50 Nm	12 pc	412903 ¹⁾
HDA-TF M12x125/30	M12	190 mm	22 mm	163 mm	125 mm	30 mm	23 mm	80 Nm	8 pc	412904 ¹⁾
HDA-TF M12x125/50	M12	210 mm	22 mm	183 mm	125 mm	50 mm	23 mm	80 Nm	8 pc	412905 ¹⁾
HDA-TF M16x190/40	M16	275 mm	30 mm	243 mm	190 mm	40 mm	32 mm	120 Nm	4 pc	339364 ¹⁾
HDA-TF M16x190/60	M16	295 mm	30 mm	263 mm	190 mm	60 mm	32 mm	120 Nm	4 pc	339365 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HDA-TR (Stainless steel A4)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-TR M10x100/20	M10	150 mm	20 mm	127 mm	100 mm	20 mm	21 mm	50 Nm	12 pc	339351 ¹⁾
HDA-TR M12x125/30	M12	190 mm	22 mm	163 mm	125 mm	30 mm	23 mm	80 Nm	8 pc	339352
HDA-TR M12x125/50	M12	210 mm	22 mm	183 mm	125 mm	50 mm	23 mm	80 Nm	8 pc	339353
HDA-TR M16x190/40	M16	275 mm	30 mm	243 mm	190 mm	40 mm	32 mm	120 Nm	4 pc	339354 ¹⁾
HDA-TR M16x190/60	M16	295 mm	30 mm	263 mm	190 mm	60 mm	32 mm	120 Nm	4 pc	339355 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Undercut anchor HDA-P



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Safety-relevant, heavy-duty fastenings for all dynamic loading (shock, seismic and fatigue) in cracked or uncracked concrete, including applications in nuclear power plants
- Fastenings to support heavy pipes, safety barriers, industrial machines, crane rails, dorm structures, crash barriers, roof fixings, elevator tracks, bridge retrofitting etc.

ADVANTAGES

- Self-undercutting facilitates fast and reliable installation without the need for a separate undercutting tool or additional operations
- Combines the advantages of a post-installed mechanical anchor, i.e. flexibility and immediate loading, with the performance of a cast-in-place headed stud
- Close spacing and small edge distance thanks to low expansion forces

Technical data

Material composition	(Galvanized) Bolt: steel, 8.8 grade, zinc-plated (min. 5 µm); (Sherardized) Bolt, 8.8 grade, sherardized (min. 53 µm); (Stainless steel) Steel, A4 (SS316)
Head configuration	Externally threaded
Type of fastening	Pre-fastening
IBC compliance	IBC 2003, IBC 2006, IBC 2009, IBC 2012
Additional product information	Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer

Technical data

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M10	M12	M16	M20
HDA-P/ HDA-PF	Tensile Load, Nrec	15.3	22.3	42.0	64.0
	Shear Load, Vrec	7.3	10.0	20.7	30.7
HDA-PR	Tensile Load, Nrec	15.3	22.3	42.0	-
	Shear Load, Vrec	7.7	11.3	21.0	-

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M10	M12	M16	M20
HDA-P/ HDA-PF	Tensile Load, Nrec	8.3	11.7	25.0	31.7
	Shear Load, Vrec	7.3	10.0	20.7	30.7
HDA-PR	Tensile Load, Nrec	8.3	11.7	25.0	-
	Shear Load, Vrec	7.7	11.3	21.0	-

Remarks:

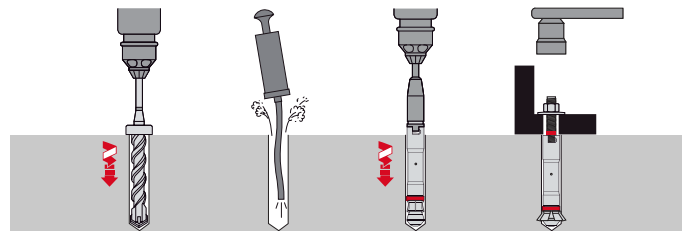
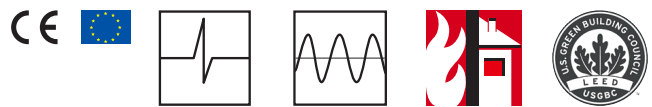
- 1) All the data applies to no edge distance, spacing and other influences
- 2) HDA M20: only available in galvanized steel version
- 3) For detail design method and cracked concrete information, please refer to Fastening Technology Manual



Approvals

BZS/shock	BZS D 09-601 for HDA self-cutting undercut anchor
ETA	ETA 99/0009 for HDA self-cutting undercut anchor (ETAG 001-03, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HDA-P (Galvanised min. 5µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-P M10x100/20	M10	150 mm	20 mm	107 mm	100 mm	20 mm	12 mm	50 Nm	12 pc	331544 ¹⁾
HDA-P M12x125/30	M12	190 mm	22 mm	133 mm	125 mm	30 mm	14 mm	80 Nm	8 pc	331546 ¹⁾
HDA-P M12x125/50	M12	210 mm	22 mm	133 mm	125 mm	50 mm	14 mm	80 Nm	8 pc	331547 ¹⁾
HDA-P M16x190/40	M16	275 mm	30 mm	203 mm	190 mm	40 mm	18 mm	120 Nm	4 pc	331550 ¹⁾
HDA-P M16x190/60	M16	295 mm	30 mm	203 mm	190 mm	60 mm	18 mm	120 Nm	4 pc	331551 ¹⁾
HDA-P M20x250/50	M20	360 mm	37 mm	266 mm	250 mm	50 mm	22 mm	300 Nm	2 pc	339265 ¹⁾
HDA-P M20x250/100	M20	410 mm	37 mm	266 mm	250 mm	100 mm	22 mm	300 Nm	2 pc	339266 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HDA-PF (Sherardized 53µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-PF M10x100/20	M10	150 mm	20 mm	107 mm	100 mm	20 mm	12 mm	50 Nm	12 pc	412900 ¹⁾
HDA-PF M12x125/30	M12	190 mm	22 mm	133 mm	125 mm	30 mm	14 mm	80 Nm	8 pc	412901 ¹⁾
HDA-PF M12x125/50	M12	210 mm	22 mm	133 mm	125 mm	50 mm	14 mm	80 Nm	8 pc	412902 ¹⁾
HDA-PF M16x190/40	M16	275 mm	30 mm	203 mm	190 mm	40 mm	18 mm	120 Nm	4 pc	339359 ¹⁾
HDA-PF M16x190/60	M16	295 mm	30 mm	203 mm	190 mm	60 mm	18 mm	120 Nm	4 pc	339360 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HDA-PR (Stainless steel A4)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HDA-PR M10x100/20	M10	150 mm	20 mm	107 mm	100 mm	20 mm	12 mm	50 Nm	12 pc	339346 ¹⁾
HDA-PR M12x125/30	M12	190 mm	22 mm	133 mm	125 mm	30 mm	14 mm	80 Nm	8 pc	339347 ¹⁾
HDA-PR M12x125/50	M12	210 mm	22 mm	133 mm	125 mm	50 mm	14 mm	80 Nm	8 pc	339348 ¹⁾
HDA-PR M16x190/40	M16	275 mm	30 mm	203 mm	190 mm	40 mm	18 mm	120 Nm	4 pc	339349 ¹⁾
HDA-PR M16x190/60	M16	295 mm	30 mm	203 mm	190 mm	60 mm	18 mm	120 Nm	4 pc	339350 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HDA SETTING EQUIPMENT

HDA-P/T



TE-C Connection



TE-Y Connection

Anchor							Stop drill bit	Setting tool
	TE 30-C-AVR	TE 40	TE 60-ATC / AVR	TE 70-ATC / AVR				
description	max impact energy				description	description		
HDA-P 20-M10x100/20	■	■			TE-C-HDA-B 20x100	TE-C-HDA-ST 20 M10		
			■		TE-Y-HDA-B 20x100	TE-Y-HDA-ST 20 M10		
HDA-T 20-M10x100/20	■	■			TE-C-HDA-B 20x120	TE-C-HDA-ST 20 M10		
			■		TE-Y-HDA-B 20x120	TE-Y-HDA-ST 20 M10		
HDA-P 22-M12x125/30	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12		
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12		
HDA-T 22-M12x125/30	■	■			TE-C-HDA-B 22x155	TE-C-HDA-ST 22 M12		
			■		TE-Y-HDA-B 22x155	TE-Y-HDA-ST 22 M12		
HDA-P 22-M12x125/50	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12		
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12		
HDA-T 22-M12x125/50	■	■			TE-C-HDA-B 22x175	TE-C-HDA-ST 22 M12		
			■		TE-Y-HDA-B 22x175	TE-Y-HDA-ST 22 M12		
HDA-P 30-M16x190/40				■	TE-Y-HDA-B 30x190	TE-Y-HDA-ST 30 M16		
HDA-T 30-M16x190/40				■	TE-Y-HDA-B 30x230			
HDA-P 30-M16x190/60				■	TE-Y-HDA-B 30x190			
HDA-T 30-M16x190/60				■	TE-Y-HDA-B 30x250			
HDA-P 37-M20x250/50				■	TE-Y-HDA-B 37x250	TE-Y-HDA-ST 37 M20		
HDA-T 37-M20x250/50				■	TE-Y-HDA-B 37x300			
HDA-P 37-M20x250/100				■	TE-Y-HDA-B 37x250			
HDA-T 37-M20x250/100				■	TE-Y-HDA-B 37x350			

HDA-PF/TF



TE-C Connection



TE-Y Connection

Anchor  description	TE 30-C-AVR	TE 40	TE 60-ATC / AVR	TE 70-ATC / AVR	Stop drill bit  description	Setting tool  description
			max impact energy			
HDA-PF 20-M10x100/20	■	■			TE-C-HDA-B 20x100	TE-C-HDA-ST 20 M10
			■		TE-Y-HDA-B 20x100	TE-Y-HDA-ST 20 M10
HDA-TF 20-M10x100/20	■	■			TE-C-HDA-B 20x120	TE-C-HDA-ST 20 M10
			■		TE-Y-HDA-B 20x120	TE-Y-HDA-ST 20 M10
HDA-PF 22-M12x125/30	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12
HDA-TF 22-M12x125/30	■	■			TE-C-HDA-B 22x155	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x155	TE-Y-HDA-ST 22 M12
HDA-PF 22-M12x125/50	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12
HDA-TF 22-M12x125/50	■	■			TE-C-HDA-B 22x175	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x175	TE-Y-HDA-ST 22 M12
HDA-PF 30-M16x190/40				■	TE-Y-HDA-B 30x190	TE-Y-HDA-ST 30 M16
HDA-TF 30-M16x190/40				■	TE-Y-HDA-B 30x230	
HDA-PF 30-M16x190/60				■	TE-Y-HDA-B 30x190	
HDA-TF 30-M16x190/60				■	TE-Y-HDA-B 30x250	

HDA-PR/TR

HDA-PR 20-M10x100/20	■	■			TE-C-HDA-B 20x100	TE-C-HDA-ST 20 M10
			■		TE-Y-HDA-B 20x100	TE-Y-HDA-ST 20 M10
HDA-TR 20-M10x100/20	■	■			TE-C-HDA-B 20x120	TE-C-HDA-ST 20 M10
			■		TE-Y-HDA-B 20x120	TE-Y-HDA-ST 20 M10
HDA-PR 22-M12x125/30	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12
HDA-TR 22-M12x125/30	■	■			TE-C-HDA-B 22x155	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x155	TE-Y-HDA-ST 22 M12
HDA-PR 22-M12x125/50	■	■			TE-C-HDA-B 22x125	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x125	TE-Y-HDA-ST 22 M12
HDA-TR 22-M12x125/50	■	■			TE-C-HDA-B 22x175	TE-C-HDA-ST 22 M12
			■		TE-Y-HDA-B 22x175	TE-Y-HDA-ST 22 M12
HDA-PR 30-M16x190/40				■	TE-Y-HDA-B 30x190	TE-Y-HDA-ST 30 M16
HDA-TR 30-M16x190/40				■	TE-Y-HDA-B 30x230	
HDA-PR 30-M16x190/60				■	TE-Y-HDA-B 30x190	
HDA-TR 30-M16x190/60				■	TE-Y-HDA-B 30x250	

Stop drill bit TE-C-HDA-B



APPLICATIONS

- Drilling HDA anchor holes to the defined depth

ADVANTAGES

- Ensures consistent hole depth for proper installation of HDA undercut anchors

Technical data

Dispenser, setting tool, accessory, tester type	Stop drill bits
Insert connection end	TE-C (SDS-plus)

Ordering designation	Drill bit diameter	Connection end	Sales pack quantity	Item number
TE-C-HDA-B 20x100	20 mm	TE-C	1 pc	332089 ¹⁾
TE-C-HDA-B 20x120	20 mm	TE-C	1 pc	332090 ¹⁾
TE-C-HDA-B 22x125	22 mm	TE-C	1 pc	402050 ¹⁾
TE-C-HDA-B 22x155	22 mm	TE-C	1 pc	402056
TE-C-HDA-B 22x175	22 mm	TE-C	1 pc	402060 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Related products on page

Consumables 209-212

Stop drill bit TE-Y-HDA-B



APPLICATIONS

- Drilling HDA anchor holes to the defined depth

ADVANTAGES

- Ensures consistent hole depth for proper installation of HDA undercut anchors

Technical data

Dispenser, setting tool, accessory, tester type	Stop drill bits
Insert connection end	TE-Y (SDS-max)

Ordering designation	Connection end	Sales pack quantity	Item number
TE-Y-HDA-B 30x190	TE-Y	1 pc	332097 ¹⁾
TE-Y-HDA-B 30x230	TE-Y	1 pc	332098
TE-Y-HDA-B 30x250	TE-Y	1 pc	332099
TE-Y-HDA-B 37x250	TE-Y	1 pc	339270 ¹⁾
TE-Y-HDA-B 37x300	TE-Y	1 pc	339271
TE-Y-HDA-B 37x350	TE-Y	1 pc	339272 ¹⁾
TE-Y-HDA-B 22x125	TE-Y	1 pc	402055 ¹⁾
TE-Y-HDA-B 22x155	TE-Y	1 pc	402058 ¹⁾
TE-Y-HDA-B 22x175	TE-Y	1 pc	402062 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-C-HDA-ST



APPLICATIONS

- Setting tool required for the automatic self-undercutting operation with the HDA undercut anchor

ADVANTAGES

- Ensures fast, consistent and reliable setting of the HDA undercut anchor

Technical data

Dispenser, setting tool, accessory, tester type	Setting tools
Insert connection end	TE-C (SDS-plus)

Ordering designation	Connection end	Sales pack quantity	Item number
TE-C-HDA-ST 20-M10	TE-C	1 pc	331843
TE-C-HDA-ST 22-M12	TE-C	1 pc	331844

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-Y-HDA-ST



APPLICATIONS

- Setting tool required for the automatic self-undercutting operation with the HDA undercut anchor

ADVANTAGES

- Ensures fast, consistent and reliable setting of the HDA undercut anchor

Technical data

Dispenser, setting tool, accessory, tester type	Stop drill bits
---	-----------------

Ordering designation	Connection end	Sales pack quantity	Item number
TE-Y-HDA-ST 20-M10	TE-Y	1 pc	287133 ¹⁾
TE-Y-HDA-ST 22-M12	TE-Y	1 pc	287134
TE-Y-HDA ST 30-M16	TE-Y	1 pc	331846
TE-Y-HDA-ST 37-M20	TE-Y	1 pc	339269

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Disassembly tool – for easy removal of HDA undercut anchors TE-C-HDA-RT



APPLICATIONS

- Tool for the removal of HDA undercut anchors

ADVANTAGES

- Fast, easy anchor removal

Technical data

Dispenser, setting tool, accessory, tester type	Other accessories
Insert connection end	TE-C (SDS-plus)

Ordering designation	Sales pack quantity	Item number
TE-C-HDA-RT 20-M10	1 pc	333433 ¹⁾
TE-C-HDA-RT 22-M12	1 pc	333434 ¹⁾
TE-C-HDA-RT 30-M16	1 pc	333435 ¹⁾
TE-C-HDA-RT 37-M20	1 pc	339273 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Filling set



APPLICATIONS

- Applications in which shear loads need to be taken up directly (gap filled with HIT-HY 200)

ADVANTAGES

- Optimal load transfer through special washer and filling of annular gap
- Through-fastening is possible
- Easy handling, even with multiple fastening points

Technical data

Dispenser, setting tool, accessory, tester type	Other accessories
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Ordering designation	Anchor size	Material	Sales pack quantity	Item number
Filling set M8	M8	Galvanised	50 pc	2127787 ¹⁾
Filling set M10	M10	Galvanised	50 pc	2127788 ¹⁾
Filling set M12	M12	Galvanised	16 pc	2127789 ¹⁾
Filling set M8 A4 stnls.	M8	Stainless steel A4	50 pc	2127893 ¹⁾
Filling set M10 A4 stnls.	M10	Stainless steel A4	50 pc	2127894 ¹⁾
Filling set M12 A4 stnls.	M12	Stainless steel A4	16 pc	2127895 ¹⁾
Filling set M16 A4 stnls.	M16	Stainless steel A4	24 pc	2127896 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Heavy-duty expansion anchor HSL-3



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Heavy-duty fastenings in high safety-relevant or dynamic applications, including applications in nuclear power plants
- Heavy-duty applications e.g machines, heavy equipment, steel columns, heavy pipe supports, pumps, beam supports, medical equipment, cantilevers, cranes, car hoists, etc.

ADVANTAGES

- High tension and shear load capacities
- Force-controlled expansion which allows follow-up expansion

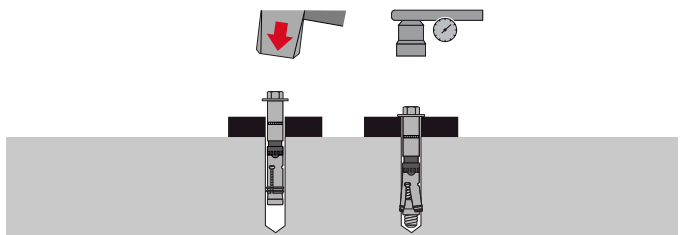
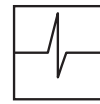
Technical data

Material composition	(Galvanised) Bolt; steel, 8.8 grade, zinc plated (min. 5µm) (Stainless steel) Steel, A4 (SS316)
Head configuration	Hexagonal bolt, stud, countersunk and torque control
Type of fastening	Through-fastening
Approvals / Test reports	BZS/shock, ET, Fatigue, Fire, Nuclear (NQA-1), Seismic
IBC compliance	IBC 2003, IBC 2006, IBC 2009, IBC 2012

Approvals

BZS/shock	BZS D 08-601 for HSL-3 heavy-duty expansion anchor
ETA	ETA 02/0042 for HSL-3 heavy-duty expansion anchor (ETAG 001-02, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

Technical data

Recommended load (kN), concrete grade 25N/mm², standard embedment depth, safety factor(γ)=3

		Un-cracked concrete						Cracked Concrete					
	Model	M8	M10	M12	M16	M20	M24	M8	M10	M12	M16	M20	M24
Standard Embedment Depth	HSL-3/HSL-3-G/HSL-3-SK ⁴ /HSL-3-B	60	70	80	100	125	150	60	70	80	100	125	150
	HSL-3-R/HSL-3-GR/HSL-3-SKR ⁴	60	70	80	100	125	150	60	70	80	100	125	150
Tension	HSL-3/HSL-3-G/HSL-3-SK ⁴ /HSL-3-B	7.8	9.9	12.0	16.8	23.5	30.9	4.0	5.3	8.6	12.0	16.8	22.0
	HSL-3-R/HSL-3-GR/HSL-3-SKR ⁴	6.7	9.9	12.0	16.8	23.5	-	4.0	5.3	8.6	12.0	16.8	-
Shear	HSL-3/HSL-3-SK ⁴ /HSL-3-B	10.4	19.7	24.1	33.7	47.1	61.8	10.0	14.1	17.2	24.0	33.5	44.1
	HSL-3-G	8.7	13.9	19.8	33.7	47.1	61.8	8.7	13.9	17.2	24.0	33.5	44.1
	HSL-3-R/HSL-3-SKR ⁴	15.6	19.7	24.1	33.7	47.1	11.2	11.2	14.1	17.2	24.0	33.5	-
	HSL-3-GR	13.4	19.6	24.1	33.7	47.1	11.2	11.2	14.1	17.2	24.0	33.5	-

Remarks:

1. All the data applies to no edge distance, spacing and other influences.
2. For detail design method information, please refer to Fastening Technology Manual.
3. Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for deeper embedments
4. HSL-3-SK and HSL-3-SKR only available in sizes M8-M12

HSL-3 (Hexagonal bolt head, galvanized min. 5µm)**Order Now**

Ordering designation	Anchor length	Anchor size	Drill bit diameter	Drilling depth	Standard anchorage depth	Max. fixture thickness at standard anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3 M8/5	83	M8	12 mm	80 mm	60 mm	5 mm	14 mm	25 Nm	40 pc	371774
HSL-3 M8/20	98	M8	12 mm	80 mm	60 mm	20 mm	14 mm	25 Nm	40 pc	371775
HSL-3 M8/40	118	M8	12 mm	80 mm	60 mm	40 mm	14 mm	25 Nm	40 pc	371776
HSL-3 M10/5	95	M10	15 mm	90 mm	70 mm	5 mm	17 mm	50 Nm	20 pc	371777
HSL-3 M10/20	110	M10	15 mm	90 mm	70 mm	20 mm	17 mm	50 Nm	20 pc	371778
HSL-3 M10/40	130	M10	15 mm	90 mm	70 mm	40 mm	17 mm	50 Nm	20 pc	371779
HSL-3 M12/5	111	M12	18 mm	105 mm	80 mm	5 mm	20 mm	80 Nm	20 pc	371780
HSL-3 M12/25	131	M12	18 mm	105 mm	80 mm	25 mm	20 mm	80 Nm	20 pc	371781
HSL-3 M12/50	156	M12	18 mm	105 mm	80 mm	50 mm	20 mm	80 Nm	10 pc	371782
HSL-3 M16/10	138	M16	24 mm	125 mm	100 mm	10 mm	26 mm	120 Nm	10 pc	371783
HSL-3 M16/25	153	M16	24 mm	125 mm	100 mm	25 mm	26 mm	120 Nm	10 pc	371784
HSL-3 M16/50	178	M16	24 mm	125 mm	100 mm	50 mm	26 mm	120 Nm	10 pc	371785
HSL-3 M20/10	163	M20	28 mm	155 mm	125 mm	10 mm	31 mm	200 Nm	6 pc	371786
HSL-3 M20/30	183	M20	28 mm	155 mm	125 mm	30 mm	31 mm	200 Nm	6 pc	371787
HSL-3 M20/60	213	M20	28 mm	155 mm	125 mm	60 mm	31 mm	200 Nm	6 pc	371788
HSL-3 M24/10	185	M24	32 mm	180 mm	150 mm	10 mm	35 mm	250 Nm	4 pc	371789
HSL-3 M24/30	205	M24	32 mm	180 mm	150 mm	30 mm	35 mm	250 Nm	4 pc	371790
HSL-3 M24/60	235	M24	32 mm	180 mm	150 mm	60 mm	35 mm	250 Nm	4 pc	371791

Please visit Hilti website for the latest item numbers and related products

HSL-3-B (Torque control head, galvanized min. 5µm)**Order Now**

Ordering designation	Anchor length	Anchor size	Drill bit diameter	Min. drilling depth for standard anchorage	Standard anchorage depth	Max. fixture thickness at standard anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3-B M12/5	117	M12	18 mm	105 mm	80 mm	5 mm	20 mm	80 Nm	20 pc	371807 ¹⁾
HSL-3-B M12/25	137	M12	18 mm	105 mm	80 mm	25 mm	20 mm	80 Nm	20 pc	371808
HSL-3-B M12/50	162	M12	18 mm	105 mm	80 mm	50 mm	20 mm	80 Nm	10 pc	371809 ¹⁾
HSL-3-B M16/10	144	M16	24 mm	125 mm	100 mm	10 mm	26 mm	120 Nm	10 pc	371810 ¹⁾
HSL-3-B M16/25	159	M16	24 mm	125 mm	100 mm	25 mm	26 mm	120 Nm	10 pc	371811
HSL-3-B M16/50	184	M16	24 mm	125 mm	100 mm	50 mm	26 mm	120 Nm	10 pc	371812 ¹⁾
HSL-3-B M20/10	169	M20	28 mm	155 mm	125 mm	10 mm	31 mm	200 Nm	6 pc	371813 ¹⁾
HSL-3-B M20/30	189	M20	28 mm	155 mm	125 mm	30 mm	31 mm	200 Nm	6 pc	371814 ¹⁾
HSL-3-B M20/60	219	M20	28 mm	155 mm	125 mm	60 mm	31 mm	200 Nm	6 pc	371815 ¹⁾
HSL-3-B M24/10	191	M24	32 mm	180 mm	150 mm	10 mm	35 mm	250 Nm	4 pc	371816 ¹⁾
HSL-3-B M24/30	211	M24	32 mm	180 mm	150 mm	30 mm	35 mm	250 Nm	4 pc	371817 ¹⁾
HSL-3-B M24/60	241	M24	32 mm	180 mm	150 mm	60 mm	35 mm	250 Nm	4 pc	371818 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HSL-3-G (Stud head, galvanized min. 5µm)



Order Now



Ordering designation	Anchor Length	Anchor size	Drill bit diameter	Min. drilling depth for standard anchorage	Standard anchorage depth	Max. fixture thickness at standard anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3-G M8/5	87	M8	12mm	80mm	60mm	5mm	14mm	20Nm	40pc	371792 ¹⁾
HSL-3-G M8/20	102	M8	12mm	80mm	60mm	20mm	14mm	20Nm	40pc	371793
HSL-3-G M8/40	122	M8	12mm	80mm	60mm	40mm	14mm	20Nm	40pc	371794
HSL-3-G M8/100	182	M8	12mm	80mm	60mm	100mm	14mm	20Nm	20pc	371829 ¹⁾
HSL-3-G M10/5	100	M10	15mm	90mm	70mm	5mm	17mm	35Nm	20pc	371795 ¹⁾
HSL-3-G M10/20	115	M10	15mm	90mm	70mm	20mm	17mm	35Nm	20pc	371796
HSL-3-G M10/40	135	M10	15mm	90mm	70mm	40mm	17mm	35Nm	20pc	371797
HSL-3-G M10/100	195	M10	15mm	90mm	70mm	100mm	17mm	35Nm	20pc	371830 ¹⁾
HSL-3-G M12/5	119	M12	18mm	105mm	80mm	5mm	20mm	60Nm	20pc	371798 ¹⁾
HSL-3-G M12/25	139	M12	18mm	105mm	80mm	25mm	20mm	60Nm	20pc	371799
HSL-3-G M12/50	164	M12	18mm	105mm	80mm	50mm	20mm	60Nm	10pc	371800
HSL-3-G M12/100	214	M12	18mm	105mm	80mm	100mm	20mm	60Nm	10pc	371831 ¹⁾
HSL-3-G M16/10	148	M16	24mm	125mm	100mm	10mm	26mm	80Nm	10pc	371801
HSL-3-G M16/25	163	M16	24mm	125mm	100mm	25mm	26mm	80Nm	10pc	371802
HSL-3-G M16/50	188	M16	24mm	125mm	100mm	50mm	26mm	80Nm	10pc	371803
HSL-3-G M16/100	238	M16	24mm	125mm	100mm	100mm	26mm	80Nm	10pc	371832 ¹⁾
HSL-3-G M20/10	170	M20	28mm	155mm	125mm	10mm	31mm	160Nm	6pc	371804 ¹⁾
HSL-3-G M20/30	190	M20	28mm	155mm	125mm	30mm	31mm	160Nm	6pc	371805
HSL-3-G M20/60	220	M20	28mm	155mm	125mm	60mm	31mm	160Nm	6pc	371806
HSL-3-G M20/100	260	M20	28mm	155mm	125mm	100mm	31mm	160Nm	6pc	371833 ¹⁾
HSL-3-G M24/10	TBC	M24	32mm	180mm	150mm	10mm	35mm	180Nm	4pc	324929 ¹⁾
HSL-3-G M24/30	TBC	M24	32mm	180mm	150mm	30mm	35mm	180Nm	4pc	324930 ¹⁾
HSL-3-G M24/60	TBC	M24	32mm	180mm	150mm	60mm	35mm	180Nm	4pc	324931 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HSL-3-SK (Countersunk head, galvanized min. 5µm)



Order Now



Ordering designation	Anchor length	Anchor size	Drill bit diameter	Min. drilling depth for standard anchorage	Anchorage depth	Max. fixture thickness	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3-SK M8/10	80	M8	12 mm	80 mm	60 mm	10 mm	14 mm	25 Nm	40 pc	371825
HSL-3-SK M8/20	90	M8	12 mm	80 mm	60 mm	20 mm	14 mm	25 Nm	40 pc	371826
HSL-3-SK M10/20	102	M10	15 mm	90 mm	70 mm	20 mm	17 mm	50 Nm	20 pc	371827
HSL-3-SK M12/25	120	M12	18 mm	105 mm	80 mm	25 mm	20 mm	80 Nm	20 pc	371828

Please visit Hilti website for the latest item numbers and related products

HSL-3-R (Hexagonal bolt head, stainless steel A4)**Order Now**

Ordering designation	Anchor Length	Anchor size	Drill bit diameter	Fixture thickness, tfix,1	Fixture thickness, tfix,2	Min. drilling depth for fixture thickness, tfix,1	Min. drilling depth for fixture thickness, tfix,2	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3-R M8 20/-/-	98	M8	12 mm	20 mm	-	80 mm	-	14 mm	25 Nm	40 pc	2159877 ¹⁾
HSL-3-R M8 40/20/-	118	M8	12 mm	40 mm	20 mm	80 mm	100 mm	14 mm	25 Nm	40 pc	2159878 ¹⁾
HSL-3-R M10 20/-/-	110	M10	15 mm	20 mm	-	90 mm	-	17 mm	35 Nm	20 pc	2159980 ¹⁾
HSL-3-R M10 40/20/-	130	M10	15 mm	40 mm	20 mm	90 mm	110 mm	17 mm	35 Nm	20 pc	2159981 ¹⁾
HSL-3-R M12 25/-/-	131	M12	18 mm	25 mm	-	105 mm	-	20 mm	80 Nm	20 pc	2159983
HSL-3-R M12 50/25/-	156	M12	18 mm	50 mm	25 mm	105 mm	130 mm	20 mm	80 Nm	10 pc	2159984
HSL-3-R M16 25/-/-	153	M16	24 mm	25 mm	-	125 mm	-	26 mm	120 Nm	10 pc	2159986
HSL-3-R M16 50/25/-	178	M16	24 mm	50 mm	25 mm	125 mm	150 mm	26 mm	120 Nm	10 pc	2159987
HSL-3-R M20 30/-/-	183	M20	28 mm	30 mm	-	155 mm	-	31 mm	200 Nm	6 pc	2159989
HSL-3-R M20 60/30/-	213	M20	28 mm	60 mm	30 mm	155 mm	185 mm	31 mm	200 Nm	6 pc	2159990

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HSL-3-GR (Stud head, stainless steel A4)**Order Now**

Ordering designation	Anchor Length	Anchor size	Drill bit diameter	Fixture thickness, tfix,1	Fixture thickness, tfix,2	Fixture thickness, tfix,3	Min. drilling depth for fixture thickness, tfix,1	Min. drilling depth for fixture thickness, tfix,2	Min. drilling depth for fixture thickness, tfix,3	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSL-3-GR M8 20/-/-	102	M8	12 mm	20 mm	-	-	80 mm	-	-	14 mm	30 Nm	40 pc	2159992 ¹⁾
HSL-3-GR M8 100/80/60	182	M8	12 mm	100 mm	80 mm	60 mm	80 mm	100 mm	120 mm	14 mm	30 Nm	40 pc	2159994 ¹⁾
HSL-3-GR M10 20/-/-	115	M10	15 mm	20 mm	-	-	90 mm	-	-	17 mm	50 Nm	20 pc	2159995 ¹⁾
HSL-3-GR M10 100/80/60	195	M10	15 mm	100 mm	80 mm	60 mm	90 mm	110 mm	130 mm	17 mm	50 Nm	20 pc	2159997 ¹⁾
HSL-3-GR M12 25/-/-	139	M12	18 mm	25 mm	-	-	105 mm	-	-	20 mm	80 Nm	20 pc	2159998
HSL-3-GR M12 100/75/50	214	M12	18 mm	100 mm	75 mm	50 mm	105 mm	130 mm	155 mm	20 mm	80 Nm	10 pc	2160000
HSL-3-GR M16 25/-/-	163	M16	24 mm	25 mm	-	-	125 mm	-	-	26 mm	120 Nm	10 pc	2160001
HSL-3-GR M16 100/75/50	238	M16	24 mm	100 mm	75 mm	50 mm	125 mm	150 mm	175 mm	26 mm	120 Nm	10 pc	2160003
HSL-3-GR M20 30/-/-	190	M20	28 mm	30 mm	-	-	155 mm	-	-	31 mm	200 Nm	6 pc	2160004
HSL-3-GR M20 100/70/40	260	M20	28 mm	100 mm	70 mm	40 mm	155 mm	185 mm	215 mm	31 mm	200 Nm	6 pc	2160006

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HSL-3-SKR (Countersunk head, stainless steel A4)**Order Now**

Ordering designation	Anchor Length	Anchor size	Drill bit diameter	Fixture thickness	Min. drilling depth	Diameter of countersunk hole in fixture, df	Max. diameter of clearance hole, dh	Required tightening torque	Sales pack quantity	Item number
HSL-3-SKR M8/10	80	M8	12 mm	10 mm	80 mm	22.5 mm	14 mm	18 Nm	40 pc	2159873 ¹⁾
HSL-3-SKR M8/20	90	M8	12 mm	20 mm	80 mm	22.5 mm	14 mm	18 Nm	40 pc	2159874 ¹⁾
HSL-3-SKR M10/20	102	M10	15 mm	20 mm	90 mm	25.5 mm	17 mm	50 Nm	20 pc	2159875 ¹⁾
HSL-3-SKR M12/25	120	M12	18 mm	25 mm	105 mm	32.9 mm	20 mm	80 Nm	20 pc	2159876 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Safety anchor HSC-A (Externally threaded)



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Safety-relevant, medium-duty fastenings in cracked or uncracked concrete, especially where shallow embedment and/or small edge distance or close spacing is required
- Examples: stair hand rails, sprinkler pipes, air ducts, seating, facade substructures, car park barriers, etc.

ADVANTAGES

- Shallow embedment depth for thin concrete slabs or where permissible drilling depth is limited
- Combines high working loads with small edge distances and close spacing thanks to very low expansion forces
- Self-undercutting facilitates fast and reliable installation - no separate undercutting tool or handling needed

Technical data

Material composition	(Galvanized) Bolt: steel, 8.8 grade, zinc-plated (min. 5 µm); (Stainless steel) Steel, A4(SS316)
Head configuration	Externally threaded
Type of fastening	Pre-fastening
Additional product information	Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer
Installation direction	All

Technical data

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M8x40	M8x50	M10x40	M12x60
HSC-A	Tensile Load, Nrec	4.3	5.9	4.3	7.8
	Shear Load, Vrec	4.8	4.8	7.7	11.2
HSC-AR	Tensile Load, Nrec	4.3	5.9	4.3	7.8
	Shear Load, Vrec	4.3	4.3	6.8	9.8

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M8x40	M8x50	M10x40	M12x60
HSC-A	Tensile Load, Nrec	3.0	4.2	3.0	5.6
	Shear Load, Vrec	4.9	4.9	6.1	11.2
HSC-AR	Tensile Load, Nrec	3.0	4.2	3.0	5.6
	Shear Load, Vrec	4.3	4.3	6.1	9.8

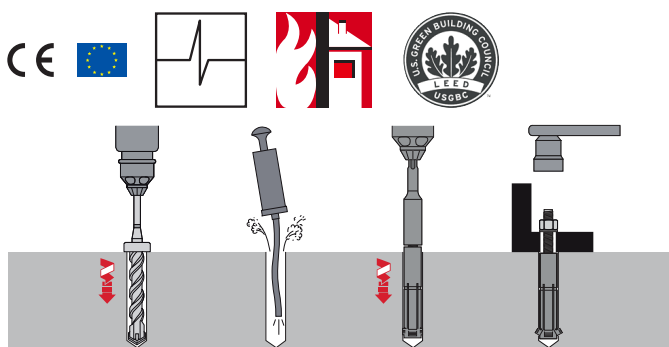
Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and cracked concrete information, please refer to Fastening Technology Manual

Approvals

BZS/shock	BZS D 06-601 for HSC self-cutting undercut anchor
ETA	ETA 02/0027 for HSC self-cutting undercut anchor (ETAG 001-03, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HSC-A (Galvanized min. 5µm)

Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSC-A M8x40/15	M8	71.5 mm	14 mm	46 mm	40 mm	15 mm	9 mm	10 Nm	25 pc	31139
HSC-A M8x50/15	M8	81.5 mm	14 mm	56 mm	50 mm	15 mm	9 mm	10 Nm	25 pc	31141
HSC-A M10x40/20	M10	79.5 mm	16 mm	47 mm	40 mm	20 mm	12 mm	20 Nm	25 pc	31140
HSC-A M12x60/20	M12	103.5 mm	18 mm	68 mm	60 mm	20 mm	14 mm	30 Nm	20 pc	15507

Please visit Hilti website for the latest item numbers and related products

HSC-AR (Stainless steel A4)

Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Max. fixture thickness at standard embedment depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSC-AR M8x40/15	M8	71.5 mm	14 mm	46 mm	40 mm	15 mm	9 mm	10 Nm	25 pc	31148
HSC-AR M8x50/15	M8	81.5 mm	14 mm	56 mm	50 mm	15 mm	9 mm	10 Nm	25 pc	31150
HSC-AR M10x40/20	M10	79.5 mm	16 mm	47 mm	40 mm	20 mm	12 mm	20 Nm	25 pc	31149
HSC-AR M12x60/20	M12	103.5 mm	18 mm	68 mm	60 mm	20 mm	14 mm	30 Nm	20 pc	15506

Please visit Hilti website for the latest item numbers and related products

Safety anchor HSC-I (Internally threaded)



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Safety-relevant, medium-duty fastenings in cracked or uncracked concrete, especially where shallow embedment and/or small edge distance or close spacing is required
- Examples: stair hand rails, sprinkler pipes, air ducts, seating, facade substructures, car park barriers, etc.

ADVANTAGES

- Shallow embedment depth for thin concrete slabs or where permissible drilling depth is limited
- Combines high working loads with small edge distances and close spacing thanks to very low expansion forces
- Self-undercutting facilitates fast and reliable installation - no separate undercutting tool or handling needed

Technical data

Material composition	(Galvanized) Bolt: steel, 8.8 grade, zinc-plated (min. 5 µm); (Stainless steel) Steel, A4(SS316)
Head configuration	Inner thread
Type of fastening	Pre-fastening
Additional product information	Meets approval requirements when installed using the specified stop drill bit, setting tool and rotary hammer
Installation direction	All

Technical data

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6x40	M8x40	M10x50	M10x60	M12x60
HSC-I	Tensile Load, N _{rec}	4.3	4.3	5.9	7.8	7.8
	Shear Load, V _{rec}	2.7	4.1	5.1	5.1	6.1
HSC-IR	Tensile Load, N _{rec}	4.3	4.3	5.9	7.8	7.8
	Shear Load, V _{rec}	2.3	3.6	4.4	4.4	5.3

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6x40	M8x40	M10x50	M10x60	M12x60
HSC-I	Tensile Load, N _{rec}	3.0	3.0	4.2	5.6	5.6
	Shear Load, V _{rec}	2.7	4.1	5.1	5.1	6.1
HSC-IR	Tensile Load, N _{rec}	3.0	3.0	4.2	5.6	5.6
	Shear Load, V _{rec}	2.3	3.6	4.4	4.4	5.3

Remarks:

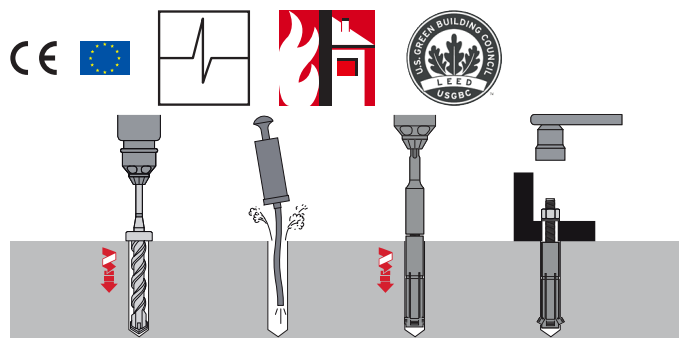
- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and cracked concrete information, please refer to Fastening Technology Manual

Approvals

BZS/shock BZS D 06-601 for HSC self-cutting undercut anchor

ETA ETA 02/0027 for HSC self-cutting undercut anchor (ETAG 001-03, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HSC-I (Galvanized min. 5µm)**Order Now**

Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Screw depth Smin/Smax	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSC-I M6x40	M6	43.0 mm	14 mm	46 mm	40 mm	6/16 mm	7 mm	10 Nm	25 pc	31142
HSC-I M8x40	M8	43.5 mm	16 mm	47 mm	40 mm	8/22 mm	9 mm	10 Nm	25 pc	31143
HSC-I M10x50	M10	54.5 mm	18 mm	56 mm	50 mm	10/28 mm	12 mm	20 Nm	25 pc	31144
HSC-I M10x60	M10	64.5 mm	18 mm	68 mm	60 mm	10/28 mm	12 mm	20 Nm	25 pc	31145¹⁾
HSC-I M12x60	M12	64.5 mm	20 mm	69 mm	60 mm	12/30 mm	14 mm	30 Nm	25 pc	31146

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HSC-IR (Stainless steel A4)**Order Now**

Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Anchorage depth	Screw depth Smin/Smax	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSC-IR M6x40	M6	43.0 mm	14 mm	46 mm	40 mm	6/16 mm	7 mm	10 Nm	25 pc	31151¹⁾
HSC-IR M8x40	M8	43.5 mm	16 mm	47 mm	40 mm	8/22 mm	9 mm	10 Nm	25 pc	31152
HSC-IR M10x50	M10	54.5 mm	18 mm	56 mm	50 mm	10/28 mm	12 mm	20 Nm	25 pc	31153
HSC-IR M10x60	M10	64.5 mm	18 mm	68 mm	60 mm	10/28 mm	12 mm	20 Nm	25 pc	31154¹⁾
HSC-IR M12x60	M12	64.5 mm	20 mm	69 mm	60 mm	12/30 mm	14 mm	30 Nm	25 pc	31155

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Stop drill bit TE-C-HSC-B



APPLICATIONS

- Special drill bit required for drilling HSC anchor holes with defined drilling depth

Technical data

Dispenser, setting tool, accessory, tester type	Stop drill bits
Insert connection end	TE-C (SDS-plus)

Ordering designation	Drill bit diameter	Sales pack quantity	Item number
TE-C-HSC-B 14x40	14 mm	1 pc	31157
TE-C-HSC-B 14x50	14 mm	1 pc	31158
TE-C-HSC-B 16x40	16 mm	1 pc	28568
TE-C-HSC-B 18x50	18 mm	1 pc	30708
TE-C-HSC-B 18x60	18 mm	1 pc	30709
TE-C-HSC-B 20x60	20 mm	1 pc	30710

Please visit Hilti website for the latest item numbers and related products

Setting tool TE-C-HSC-MW



APPLICATIONS

- Setting tool required for the HSC safety anchor automatic self-undercutting operation

Technical data

Dispenser, setting tool, accessory, tester type	Setting tools
Insert connection end	TE-C (SDS-plus)

Ordering designation	Connection end	Sales pack quantity	Item number
TE-C-HSC-MW14	TE-C	1 pc	31169
TE-C-HSC-MW16	TE-C	1 pc	11267
TE-C HSC-MW18	TE-C	1 pc	71352
TE-C-HSC-MW20	TE-C	1 pc	71353

Please visit Hilti website for the latest item numbers and related products

Stud anchor HST3



BASE MATERIALS

- Concrete (cracked)
- Concrete (uncracked)

APPLICATIONS

- Wide range of safety-relevant applications
- Structural steel, facade, mechanical equipment, racks, hand rails, etc.

ADVANTAGES

- High performance stud anchor in cracked concrete
- Highest resistance for geometrically challenging requirements, e.g. reduced member thickness, shortest spacing and edge distances. Extend concrete strength class range from C12/15 to C80/95
- Approved for use with two embedment depths included in the ETA

Technical data

Material composition	(Galvanized) Steel, zinc-plated (min. 5 µm); (Stainless steel) Steel, A4 (SS316)
Head configuration	Externally threaded
Type of fastening	Pre-fastening, Through-fastening
Approvals / test reports	BZS/shock, ETA, Fire, Seismic

Technical data

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M8	M10	M12	M16	M20	M24
HST3	Tensile Load, N _{rec}	2.7	5.0	6.7	9.4	12.2	13.3
	Shear Load, V _{rec}	4.6	7.9	11.8	18.4	28.0	31.3
HST3-R	Tensile Load, N _{rec}	2.8	5.0	6.7	9.4	12.2	13.3
	Shear Load, V _{rec}	5.2	8.4	12.2	21.2	32.4	38.3

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method and un-cracked concrete information, please refer to Fastening Technology Manual
- 3) Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for shallower embedments



Approvals

BZS/shock BZS D 08-602

ETA, Seismic ETA 98/0001 (ETAG 001-02, Option 1)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HST3 (Galvanized min. 5 µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drill hole depth at embed. 1	Drill hole depth at embed. 2	Max. fixture thickness at embed. 1	Max. fixture thickness at embed. 2	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HST3 M8x75 -/10	M8	75 mm	8 mm	-	60 mm	-	10 mm	9 mm	20 Nm	100 pc	2105888
HST3 M8x95 -/30	M8	95 mm	8 mm	-	60 mm	-	30 mm	9 mm	20 Nm	80 pc	2105889
HST3 M8x115 -/50	M8	115 mm	8 mm	-	60 mm	-	50 mm	9 mm	20 Nm	50 pc	2105890
HST3 M10x70 10/-	M10	70 mm	10 mm	53 mm	-	10 mm	-	9 mm	20 Nm	50 pc	2113974 ¹⁾
HST3 M10x80 20/-	M10	80 mm	10 mm	53 mm	-	20 mm	-	9 mm	20 Nm	50 pc	2113975 ¹⁾
HST3 M10x90 30/10	M10	90 mm	10 mm	53 mm	73 mm	30 mm	10 mm	12 mm	45 Nm	50 pc	2105712
HST3 M10x110 50/30	M10	110 mm	10 mm	53 mm	73 mm	50 mm	30 mm	12 mm	45 Nm	40 pc	2105714
HST3 M10x130 70/50	M10	130 mm	10 mm	53 mm	73 mm	70 mm	50 mm	12 mm	45 Nm	25 pc	2105715
HST3 M10x160 100/80	M10	160 mm	10 mm	53 mm	73 mm	100 mm	80 mm	12 mm	45 Nm	25 pc	2105716 ¹⁾
HST3 M12x85 10/-	M12	85 mm	12 mm	68 mm	-	10 mm	-	14 mm	60 Nm	25 pc	2113978 ¹⁾
HST3 M12x95 20/-	M12	95 mm	12 mm	68 mm	-	20 mm	-	14 mm	60 Nm	25 pc	2113979 ¹⁾
HST3 M12x115 40/20	M12	115 mm	12 mm	68 mm	88 mm	40 mm	20 mm	14 mm	60 Nm	25 pc	2105719
HST3 M12x145 70/50	M12	145 mm	12 mm	68 mm	88 mm	70 mm	50 mm	14 mm	60 Nm	25 pc	2105851
HST3 M12x185 110/90	M12	185 mm	12 mm	68 mm	88 mm	110 mm	90 mm	14 mm	60 Nm	25 pc	2105853
HST3 M12x215 140/120	M12	215 mm	12 mm	68 mm	88 mm	140 mm	120 mm	14 mm	60 Nm	25 pc	2105854 ¹⁾
HST3 M12x235 160/140	M12	235 mm	12 mm	68 mm	88 mm	160 mm	140 mm	14 mm	60 Nm	25 pc	2105855 ¹⁾
HST3 M12x255 180/160	M12	255 mm	12 mm	68 mm	88 mm	180 mm	160 mm	14 mm	60 Nm	25 pc	2105856 ¹⁾
HST3 M16x115 15/-	M16	115 mm	16 mm	86 mm	-	15 mm	-	18 mm	110 Nm	12 pc	2114053 ¹⁾
HST3 M16x145 45/25	M16	145 mm	16 mm	86 mm	106 mm	45 mm	25 mm	18 mm	110 Nm	12 pc	2105859
HST3 M16x170 70/50	M16	170 mm	16 mm	86 mm	106 mm	70 mm	50 mm	18 mm	110 Nm	12 pc	2105860
HST3 M16x220 120/100	M16	220 mm	16 mm	86 mm	106 mm	120 mm	100 mm	18 mm	110 Nm	12 pc	2105861 ¹⁾
HST3 M16x260 160/140	M16	260 mm	16 mm	86 mm	106 mm	160 mm	140 mm	18 mm	110 Nm	12 pc	2105862 ¹⁾
HST3 M20x170 -/30	M20	170 mm	20 mm	-	124 mm	-	30 mm	22 mm	180 Nm	5 pc	2105891
HST3 M20x200 -/60	M20	200 mm	20 mm	-	124 mm	-	60 mm	22 mm	180 Nm	5 pc	2105892
HST3 M20x260 -/120	M20	260 mm	20 mm	-	124 mm	-	120 mm	22 mm	180 Nm	5 pc	2105893 ¹⁾
HST3 M24x200 -/30	M24	200 mm	24 mm	-	151 mm	-	30 mm	26 mm	300 Nm	5 pc	2105894
HST3 M24x230 -/60	M24	230 mm	24 mm	-	151 mm	-	60 mm	26 mm	300 Nm	5 pc	2105895

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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HST3-R (Stainless Steel A4)



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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Hole Depth at embed. 1	Drilling Hole Depth at embed. 2	Max. fixture thickness at embed. 1	Max. fixture thickness at embed. 2	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HST3-R M8x75 -/10	M8	75 mm	8 mm	-	60 mm	-	10 mm	9 mm	20 Nm	50 pc	2105896
HST3-R M8x95 -/30	M8	95 mm	8 mm	-	60 mm	-	30 mm	9 mm	20 Nm	50 pc	2105897
HST3-R M8x115 -/50	M8	115 mm	8 mm	-	60 mm	-	50 mm	9 mm	20 Nm	50 pc	2105898
HST3-R M10x70 10/-	M10	70 mm	10 mm	53 mm	-	10 mm	-	12 mm	45 Nm	50 pc	2113976
HST3-R M10x80 20/-	M10	80 mm	10 mm	53 mm	-	20 mm	-	12 mm	45 Nm	50 pc	2113977
HST3-R M10x90 30/10	M10	90 mm	10 mm	53 mm	73 mm	30 mm	10 mm	12 mm	45 Nm	50 pc	2105864
HST3-R M10x110 50/30	M10	110 mm	10 mm	53 mm	73 mm	50 mm	30 mm	12 mm	45 Nm	40 pc	2105866
HST3-R M10x130 70/50	M10	130 mm	10 mm	53 mm	73 mm	70 mm	50 mm	12 mm	45 Nm	25 pc	2105867
HST3-R M10x160 100/80	M10	160 mm	10 mm	53 mm	73 mm	100 mm	80 mm	12 mm	45 Nm	25 pc	2105868
HST3-R M12x85 10/-	M12	85 mm	12 mm	68 mm	-	10 mm	-	14 mm	60 Nm	25 pc	2114051
HST3-R M12x95 20/-	M12	95 mm	12 mm	68 mm	-	20 mm	-	14 mm	60 Nm	25 pc	2114052
HST3-R M12x115 40/20	M12	115 mm	12 mm	68 mm	88 mm	40 mm	20 mm	14 mm	60 Nm	25 pc	2105870
HST3-R M12x145 70/50	M12	145 mm	12 mm	68 mm	88 mm	70 mm	50 mm	14 mm	60 Nm	25 pc	2105872
HST3-R M12x185 110/90	M12	185 mm	12 mm	68 mm	88 mm	110 mm	90 mm	14 mm	60 Nm	25 pc	2105874

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Hole Depth at embed. 1	Drilling Hole Depth at embed. 2	Max. fixture thickness at embed. 1	Max. fixture thickness at embed. 2	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HST3-R M12x215 140/120	M12	215 mm	12 mm	68 mm	88 mm	140 mm	120 mm	14 mm	60 Nm	25 pc	2105875
HST3-R M16x115 15/-	M16	115 mm	16 mm	86 mm	-	15 mm	-	18 mm	110 Nm	12 pc	2114057
HST3-R M16x145 45/25	M16	145 mm	16 mm	86 mm	106 mm	45 mm	25 mm	18 mm	110 Nm	12 pc	2105877
HST3-R M16x170 70/50	M16	170 mm	16 mm	86 mm	106 mm	70 mm	50 mm	18 mm	110 Nm	12 pc	2105878
HST3-R M16x220 120/100	M16	220 mm	16 mm	86 mm	106 mm	120 mm	100 mm	18 mm	110 Nm	12 pc	2105879
HST3-R M16x260 160/140	M16	260 mm	16 mm	86 mm	106 mm	160 mm	140 mm	18 mm	110 Nm	12 pc	2105880 ¹⁾
HST3-R M16x300 200/180	M16	300 mm	16 mm	86 mm	106 mm	200 mm	180 mm	18 mm	110 Nm	12 pc	2105881 ¹⁾
HST3-R M20x170 -/30	M20	170 mm	20 mm	-	124 mm	-	30 mm	22 mm	180 Nm	5 pc	2105899
HST3-R M20x200 -/60	M20	200 mm	20 mm	-	124 mm	-	60 mm	22 mm	180 Nm	5 pc	2105900
HST3-R M24x200 -/30	M24	200 mm	24 mm	-	151 mm	-	30 mm	26 mm	300 Nm	5 pc	2105901
HST3-R M24x230 -/60	M24	230 mm	24 mm	-	151 mm	-	60 mm	26 mm	300 Nm	5 pc	2105902 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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Setting tool and adaptive torque system



Ordering designation	Wrench size	Length	Sales pack quantity	Item number
SI-S 1/2"-13 L ① ②	13 mm	80 mm	1 pc	2070389
SI-S 1/2"-17 L	17 mm	80 mm	1 pc	2070392
SI-S 1/2"-19 L	19 mm	80 mm	1 pc	2070394
HS-SC M8-M16 ③	-	-	1 pc	2051443

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Standard stud anchor HSA



BASE MATERIALS

- Concrete (uncracked)

APPLICATIONS

- Wide range of fastening applications in concrete
- Fastening facade brackets
- Fastening columns and beams
- Fastening brackets and channels

ADVANTAGES

- ETA-approved torquing using SIW 14-A or 22-A impact wrench and S-TB
- Fast and easy anchor setting with HS-SC and S-TB
- Excellent edge and spacing distances
- 3 embedment depths offering maximum flexibility
- Suitable for presetting and through-fastening in uncracked concrete

Technical data	
Material composition	(Galvanized) Steel, zinc-plated (min. 5 µm); (Hot-dip galvanized) Steel, hot-dip galvanized (min. 5 µm); (Stainless steel) Steel, A4(SS316), A2(SS304)
Head configuration	Externally threaded
Type of fastening	Pre-fastening, Through-fastening
Approvals / test reports	ETA, Fire



Approvals	
ETA	ETA 11/0374 for HSA stud anchor (ETAG 001-02, Option 7)
Approvals and test reports may apply to selected products only. Please refer to the documents for details.	



Watch Video



These are abbreviated instructions which may vary according to the application.

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3							
Model	Size	M6	M8	M10	M12	M16	M20
Standard Embedment Depth	Tensile Load, Nrec	40	40	50	65	80	100
	Shear Load, Vrec	40	40	50	65	80	100
HSA	Tensile Load, Nrec	2.5	4.3	6.0	8.8	12.0	16.8
	Shear Load, Vrec	2.2	3.5	6.3	9.8	17.0	28.6
HSA-R/R2	Tensile Load, Nrec	2.5	4.3	6.0	8.8	12.0	16.8
	Shear Load, Vrec	2.4	4.1	7.5	9.8	18.8	30.6

Remarks:
1) All the data applies to no edge distance, spacing and other influences
2) For detail design method, please refer to Fastening Technology Manual
3) Data based on standard embedment depth, please refer to the Hilti Fastening Technology Manual for recommended loads for shallower and deeper embedments

HSA (Galvanized min. 5µm)



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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drill. hole depth at embed.1	Drill. hole depth at embed.2	Drill. hole depth at embed.3	Fastening thickness at embed.1	Fastening thickness at embed.2	Fastening thickness at embed.3	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSA M6x50 5/-/-	M6	50 mm	6 mm	42 mm	-	-	5 mm	-	-	7 mm	5 Nm	200 pc	2036084
HSA M6x65 20/10/-	M6	65 mm	6 mm	42 mm	52 mm	-	20 mm	10 mm	-	7 mm	5 Nm	200 pc	2036085
HSA M6x85 40/30/10	M6	85 mm	6 mm	42 mm	52 mm	72 mm	40 mm	30 mm	10 mm	7 mm	5 Nm	100 pc	2036086
HSA M6x100 55/45/25	M6	100 mm	6 mm	42 mm	52 mm	72 mm	55 mm	45 mm	25 mm	7 mm	5 Nm	100 pc	2036087
HSA M8x55 5/-/-	M8	54.5 mm	8 mm	44 mm	-	-	5 mm	-	-	9 mm	15 Nm	100 pc	2004122
HSA M8x70 20/10/-	M8	69.5 mm	8 mm	44 mm	54 mm	-	20 mm	10 mm	-	9 mm	15 Nm	100 pc	2004123
HSA M8x85 35/25/-	M8	84.5 mm	8 mm	44 mm	54 mm	-	35 mm	25 mm	-	9 mm	15 Nm	80 pc	2004124
HSA M8x105 55/45/15	M8	104.5 mm	8 mm	44 mm	54 mm	84 mm	55 mm	45 mm	15 mm	9 mm	15 Nm	50 pc	2004125
HSA M8x130 80/70/40	M8	129.5 mm	8 mm	44 mm	54 mm	84 mm	80 mm	70 mm	40 mm	9 mm	15 Nm	50 pc	2004126 ¹⁾
HSA M10x68 5/-/-	M10	68 mm	10 mm	55 mm	-	-	5 mm	-	-	12 mm	25 Nm	50 pc	2004127
HSA M10x83 20/10/-	M10	83 mm	10 mm	55 mm	65 mm	-	20 mm	10 mm	-	12 mm	25 Nm	50 pc	2004128
HSA M10x98 35/25/-	M10	98 mm	10 mm	55 mm	65 mm	-	35 mm	25 mm	-	12 mm	25 Nm	40 pc	2004129
HSA M10x113 50/40/10	M10	113 mm	10 mm	55 mm	65 mm	95 mm	50 mm	40 mm	10 mm	12 mm	25 Nm	40 pc	2004150
HSA M10x133 70/60/30	M10	133 mm	10 mm	55 mm	65 mm	95 mm	70 mm	60 mm	30 mm	12 mm	25 Nm	25 pc	2004151 ¹⁾
HSA M10x153 90/80/50	M10	153 mm	10 mm	55 mm	65 mm	95 mm	90 mm	80 mm	50 mm	12 mm	25 Nm	25 pc	2004152
HSA M10x168 105/95/65	M10	168 mm	10 mm	55 mm	65 mm	95 mm	105 mm	95 mm	65 mm	12 mm	25 Nm	25 pc	2004153 ¹⁾
HSA M12x85 5/-/-	M12	84.5 mm	12 mm	72 mm	-	-	5 mm	-	-	14 mm	50 Nm	25 pc	2004154
HSA M12x100 20/5/-	M12	99.5 mm	12 mm	72 mm	87 mm	-	20 mm	5 mm	-	14 mm	50 Nm	25 pc	2004155
HSA M12x115 35/20/-	M12	114.5 mm	12 mm	72 mm	87 mm	-	35 mm	20 mm	-	14 mm	50 Nm	25 pc	2004156
HSA M12x145 65/50/15	M12	144.5 mm	12 mm	72 mm	87 mm	122 mm	65 mm	50 mm	15 mm	14 mm	50 Nm	25 pc	2004157
HSA M12x175 95/80/45	M12	174.5 mm	12 mm	72 mm	87 mm	122 mm	95 mm	80 mm	45 mm	14 mm	50 Nm	25 pc	2004158
HSA M12x205 25/110/75	M12	204.5 mm	12 mm	72 mm	87 mm	122 mm	125 mm	110 mm	75 mm	14 mm	50 Nm	25 pc	2004159 ¹⁾
HSA M12x225 45/130/95	M12	224.5 mm	12 mm	72 mm	87 mm	122 mm	145 mm	130 mm	95 mm	14 mm	50 Nm	25 pc	2004160 ¹⁾
HSA M16x102 5/-/-	M16	101.5 mm	16 mm	85 mm	-	-	5 mm	-	-	18 mm	80 Nm	16 pc	2004161
HSA M16x117 20/5/-	M16	116.5 mm	16 mm	85 mm	100 mm	-	20 mm	25 mm	-	18 mm	80 Nm	16 pc	2004162
HSA M16x137 40/25/-	M16	136.5 mm	16 mm	85 mm	100 mm	-	40 mm	25 mm	-	18 mm	80 Nm	16 pc	2004163
HSA M16x182 85/70/30	M16	181.5 mm	16 mm	85 mm	100 mm	140 mm	85 mm	70 mm	30 mm	18 mm	80 Nm	16 pc	2004164
HSA M16x232 35/120/80	M16	231.5 mm	16 mm	85 mm	100 mm	140 mm	135 mm	120 mm	80 mm	18 mm	80 Nm	16 pc	2004165
HSA M20x125 10/-/-	M20	125 mm	20 mm	98 mm	-	-	10 mm	-	-	22 mm	200 Nm	10 pc	2036088
HSA M20x170 55/30/-	M20	170 mm	20 mm	98 mm	123 mm	138 mm	55 mm	30 mm	15 mm	22 mm	200 Nm	10 pc	2036089

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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HSA-F (Hot-dip galvanized min. 35µm)



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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Hole Depth at embed. 1	Drilling Hole Depth at embed. 2	Drilling Hole Depth at embed. 3	Fastening thickness at embed.1	Fastening thickness at embed.2	Fastening thickness at embed.3	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSA-F M8x55 5/-/-	M8	54.5 mm	8 mm	44 mm	-	-	5 mm	-	-	9 mm	15 Nm	100 pc	2004113
HSA-F M8x70 20/10/-	M8	69.5 mm	8 mm	44 mm	54 mm	-	20 mm	10 mm	-	9 mm	15 Nm	100 pc	2004114
HSA-F M8x85 35/25/-	M8	84.5 mm	8 mm	44 mm	54 mm	-	35 mm	25 mm	-	9 mm	15 Nm	80 pc	2004115
HSA-F M8x105 55/45/15	M8	104.5 mm	8 mm	44 mm	54 mm	84 mm	55 mm	45 mm	15 mm	9 mm	15 Nm	50 pc	2004116 ¹⁾
HSA-F M8x130 80/70/40	M8	129.5 mm	8 mm	44 mm	54 mm	84 mm	80 mm	70 mm	40 mm	9 mm	15 Nm	50 pc	2004117 ¹⁾
HSA-F M10x68 5/-/-	M10	68 mm	10 mm	55 mm	-	-	5 mm	-	-	12 mm	25 Nm	50 pc	2004118 ¹⁾
HSA-F M10x83 20/10/-	M10	83 mm	10 mm	55 mm	65 mm	-	20 mm	10 mm	-	12 mm	25 Nm	50 pc	2004119
HSA-F M10x98 35/25/-	M10	98 mm	10 mm	55 mm	65 mm	-	35 mm	25 mm	-	12 mm	25 Nm	40 pc	2004170 ¹⁾
HSA-F M10x113 50/40/10	M10	113 mm	10 mm	55 mm	65 mm	95 mm	50 mm	40 mm	10 mm	12 mm	25 Nm	40 pc	2004171
HSA-F M12x85 5/-/-	M12	84.5 mm	12 mm	72 mm	-	-	5 mm	-	-	14 mm	50 Nm	25 pc	2004172
HSA-F M12x100 20/5/-	M12	99.5 mm	12 mm	72 mm	87 mm	-	20 mm	5 mm	-	14 mm	50 Nm	25 pc	2004173
HSA-F M12x115 35/20/-	M12	114.5 mm	12 mm	72 mm	87 mm	-	35 mm	20 mm	-	14 mm	50 Nm	25 pc	2004174
HSA-F M12x145 65/50/15	M12	144.5 mm	12 mm	72 mm	87 mm	122 mm	65 mm	50 mm	15 mm	14 mm	50 Nm	25 pc	2004175
HSA-F M12x225 145/130/95	M12	224.5 mm	12 mm	72 mm	87 mm	122 mm	145 mm	130 mm	95 mm	14 mm	50 Nm	25 pc	2004176 ¹⁾
HSA-F M16x102 5/-/-	M16	101.5 mm	16 mm	85 mm	-	-	5 mm	-	-	18 mm	80 Nm	16 pc	2004177 ¹⁾
HSA-F M16x137 40/25/-	M16	136.5 mm	16 mm	85 mm	100 mm	-	40 mm	25 mm	-	18 mm	80 Nm	16 pc	2004178
HSA-F M16x182 85/70/30	M16	181.5 mm	16 mm	85 mm	100 mm	140 mm	85 mm	70 mm	30 mm	18 mm	80 Nm	16 pc	2004179
HSA-F M20x125 10/-/-	M20	125 mm	20 mm	98 mm	-	-	10 mm	-	-	22 mm	200 Nm	10 pc	2036312 ¹⁾
HSA-F M20x170 55/30/-	M20	170 mm	20 mm	98 mm	123 mm	138 mm	55 mm	30 mm	15 mm	22 mm	200 Nm	10 pc	2036313

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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HSA-R (Stainless steel A4)



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Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling Hole Depth at embed. 1	Drilling Hole Depth at embed. 2	Drilling Hole Depth at embed. 3	Fastening thickness at embed.1	Fastening thickness at embed.2	Fastening thickness at embed.3	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSA-R M6x50 5/-/-	M6	50 mm	6 mm	42 mm	-	-	5 mm	-	-	7 mm	5 Nm	200 pc	2036314
HSA-R M6x65 20/10/-	M6	65 mm	6 mm	42 mm	52 mm	-	20 mm	10 mm	-	7 mm	5 Nm	200 pc	2036315
HSA-R M6x85 40/30/10	M6	85 mm	6 mm	42 mm	52 mm	72 mm	40 mm	30 mm	10 mm	7 mm	5 Nm	100 pc	2036316
HSA-R M8x55 5/-/-	M8	54.5 mm	8 mm	44 mm	-	-	5 mm	-	-	9 mm	15 Nm	100 pc	2004197
HSA-R M8x70 20/10/-	M8	69.5 mm	8 mm	44 mm	54 mm	-	20 mm	10 mm	-	9 mm	15 Nm	100 pc	2004198
HSA-R M8x85 35/25/-	M8	84.5 mm	8 mm	44 mm	54 mm	-	35 mm	25 mm	-	9 mm	15 Nm	80 pc	2004199
HSA-R M8x105 55/45/15	M8	104.5 mm	8 mm	44 mm	54 mm	84 mm	55 mm	45 mm	15 mm	9 mm	15 Nm	50 pc	2004200
HSA-R M10x68 5/-/-	M10	68 mm	10 mm	55 mm	-	-	5 mm	-	-	12 mm	25 Nm	50 pc	2004201
HSA-R M10x83 20/10/-	M10	83 mm	10 mm	55 mm	65 mm	-	20 mm	10 mm	-	12 mm	25 Nm	50 pc	2004202
HSA-R M10x98 35/25/-	M10	98 mm	10 mm	55 mm	65 mm	-	35 mm	25 mm	-	12 mm	25 Nm	40 pc	2004203
HSA-R M10x113 50/40/10	M10	113 mm	10 mm	55 mm	65 mm	95 mm	50 mm	40 mm	10 mm	12 mm	25 Nm	40 pc	2004204
HSA-R M10x133 70/60/30	M10	133 mm	10 mm	55 mm	65 mm	95 mm	70 mm	60 mm	30 mm	12 mm	25 Nm	25 pc	2004205 ¹⁾
HSA-R M10x153 90/80/50	M10	153 mm	10 mm	55 mm	65 mm	95 mm	90 mm	80 mm	50 mm	12 mm	25 Nm	25 pc	2004206 ¹⁾
HSA-R M12x85 5/-/-	M12	84.5 mm	12 mm	72 mm	-	-	5 mm	-	-	14 mm	50 Nm	25 pc	2004207
HSA-R M12x100 20/5/-	M12	99.5 mm	12 mm	72 mm	87 mm	-	20 mm	5 mm	-	14 mm	50 Nm	25 pc	2004208
HSA-R M12x115 35/20/-	M12	114.5 mm	12 mm	72 mm	87 mm	-	35 mm	20 mm	-	14 mm	50 Nm	25 pc	2004209
HSA-R M12x145 65/50/15	M12	144.5 mm	12 mm	72 mm	87 mm	122 mm	65 mm	50 mm	15 mm	14 mm	50 Nm	25 pc	2004210 ¹⁾
HSA-R M12x175 95/80/45	M12	174.5 mm	12 mm	72 mm	87 mm	122 mm	95 mm	80 mm	45 mm	14 mm	50 Nm	25 pc	2004211 ¹⁾
HSA-R M12x205 125/110/75	M12	204.5 mm	12 mm	72 mm	87 mm	122 mm	125 mm	110 mm	75 mm	14 mm	50 Nm	25 pc	2004212 ¹⁾
HSA-R M12x225 145/130/95	M12	224.5 mm	12 mm	72 mm	87 mm	122 mm	145 mm	130 mm	95 mm	14 mm	50 Nm	25 pc	2004213 ¹⁾
HSA-R M16x102 5/-/-	M16	101.5 mm	16 mm	85 mm	-	-	5 mm	-	-	18 mm	80 Nm	16 pc	2004214
HSA-R M16x117 20/5/-	M16	116.5 mm	16 mm	85 mm	100 mm	-	20 mm	25 mm	-	18 mm	80 Nm	16 pc	2004215 ¹⁾
HSA-R M16x137 40/25/-	M16	136.5 mm	16 mm	85 mm	100 mm	-	40 mm	25 mm	-	18 mm	80 Nm	16 pc	2004216
HSA-R M16x182 85/70/30	M16	181.5 mm	16 mm	85 mm	100 mm	140 mm	85 mm	70 mm	30 mm	18 mm	80 Nm	16 pc	2004217
HSA-R M20x125 10/-/-	M20	125 mm	20 mm	98 mm	-	-	10 mm	-	-	22 mm	200 Nm	10 pc	2036317 ¹⁾
HSA-R M20x170 55/30/-	M20	170 mm	20 mm	98 mm	123 mm	138 mm	55 mm	30 mm	15 mm	22 mm	200 Nm	10 pc	2036318 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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HSA-R2 (Stainless steel A2)



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Ordering designation	Anchor size	Drill bit diameter	Fastening thickness at embed.2	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HSA-R2 M8x70 20/10/-	M8	8 mm	10 mm	9 mm	15 Nm	100 pc	2004218
HSA-R2 M10x83 20/10/-	M10	10 mm	10 mm	12 mm	25 Nm	50 pc	2004219
HSA-R2 M12x100 20/5/-	M12	12 mm	5 mm	14 mm	50 Nm	25 pc	2004220
HSA-R2 M12x115 35/20/-	M12	12 mm	20 mm	14 mm	50 Nm	25 pc	2004221 ¹⁾
HSA-R2 M16x137 40/25/-	M16	16 mm	40 mm	18 mm	80 Nm	16 pc	2004222

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Torque bar S-TB



APPLICATIONS

- For setting HSA stud anchors with maximum accuracy and productivity

Technical data

Base material	Concrete (uncracked)
Connection end size	12.7 mm
Drive connection	1/2 in square, female

Ordering designation	Drive connection	Drive head	Material coating/plating/finish	Material composition	Tool type	Base material	Connection end size	Sales pack quantity	Item number
S-TB HSA M8	1/2 in square, female	1/2 in, square, male	Black	Impact-grade chrome molybdenum steel	Impact tools, SIW	Concrete (uncracked)	12.7 mm	1 pc	423774
S-TB HSA M10	1/2 in square, female	1/2 in, square, male	Black	Impact-grade chrome molybdenum steel	Impact tools, SIW	Concrete (uncracked)	12.7 mm	1 pc	423775
S-TB HSA M12	1/2 in square, female	1/2 in, square, male	Black	Impact-grade chrome molybdenum steel	Impact tools, SIW	Concrete (uncracked)	12.7 mm	1 pc	423776
S-TB HSA M16	1/2 in square, female	1/2 in, square, male	Black	Impact-grade chrome molybdenum steel	Impact tools, SIW	Concrete (uncracked)	12.7 mm	1 pc	423777

Please visit Hilti website for the latest item numbers and related products

Setting tool and torque bar



Fleet Management



①



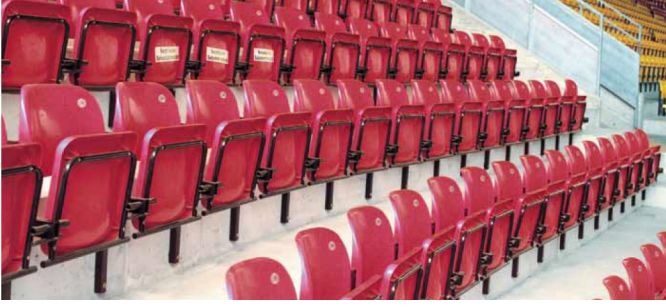
②



Order designation	Description	Outside diameter	Length	Package	Item no.
SIW 14-A 1.6AH	SIW 14-A lithium cordless impact wrench (14.4v 2 batteries, 1 charger) For M8-M12	-	-	1 pc	3485630
SIW 14-A 3.3AH	SIW 14-A lithium cordless impact wrench (14.4v 2 batteries, 1 charger) For M8-M12	-	-	1 pc	3485631
SIW 22T-A 3.3AH	SIW 22T-A lithium cordless impact wrench (21.6v 2 batteries, 1 charger) For M16	-	-	1 pc	3469136
S-TB HSA M8	Torque bar S-TB HSA M8 (For HSA/HSA-R M8)	20 mm	215 mm	1 pc	423774
S-TB HSA M10 ①	Torque bar S-TB HSA M10 (For HSA/HSA-R M10)	26 mm	174 mm	1 pc	423775
S-TB HSA M12	Torque bar S-TB HSA M12 (For HSA/HSA-R M12)	28 mm	174 mm	1 pc	423776
S-TB HSA M16	Torque bar S-TB HSA M16 (For HSA/HSA-R M16)	34 mm	174 mm	1 pc	423777
HS-SC M8-M16 ②	Setting tool HS-SC M8-M16	-	-	1 pc	2051443

Please visit Hilti website for the latest item numbers and related products

Screw anchor HUS3



BASE MATERIALS

- Concrete (aerated)
- Concrete (cracked)
- Concrete (hollow deck)
- Concrete (uncracked)
- Masonry (solid)

APPLICATIONS

- Railings and handrails
- Structural steel
- Formwork and bracing
- Temporary applications
- Base plate fastening in steel and metal applications

ADVANTAGES

- Higher productivity - less drilling and fewer operations than with conventional anchors
- Reduced edge and spacing distances
- Hex bolt head style for convenient installation using the SIW 22T-A impact wrench
- Adjustable screw
- For use in both cracked and uncracked concrete
- Reusable (applicable for HUS3-H/-C 8, 10 and HUS3-H 14)

Technical data

Material composition	Steel, zinc-plated (min. 5 µm)
Material, corrosion	Carbon steel
Suitable for cracked concrete with redundant fastenings	Yes

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6	M8	M10	M14 (HUS3-H only)
Standard embedment depth		55	60	75	85
HUS3-H/C	Tensile Load, N _{rec}	3.0	4.0	6.7	9.1
	Shear Load, V _{rec}	4.2	6.3	10.0	18.2

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6	M8	M10	M14 (HUS3-H only)
Standard embedment depth		55	60	75	85
HUS3-H/C	Tensile Load, N _{rec}	2)	3.0	5.4	6.5
	Shear Load, V _{rec}	4.2	6.3	9.3	13.0

Remarks:

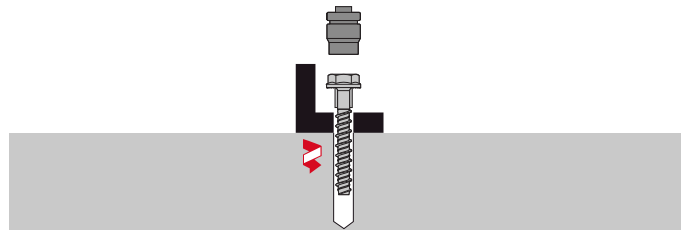
- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method, please refer to Fastening Technology Manual
- 3) For redundant fastening only, please contact Hilti for technical assistance



Approvals

ETA, Seismic ETA-13/1038 for HUS3 screw anchor

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

Watch Video



HUS3-H (Hexagon head, galvanized min. 5um)



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Ordering designation	Anchor size	Drill bit diameter	Drilling Hole Depth at embed. 2	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HUS3-H 6x40/5	6	6 mm	-	-	9 mm	100 pc	416735
HUS3-H 6x60/5/25	6	6 mm	65 mm	5 mm	9 mm	100 pc	416736 ¹⁾
HUS3-H 6x80/25/45	6	6 mm	65 mm	25 mm	9 mm	100 pc	416737 ¹⁾
HUS3-H 6x100/45/65	6	6 mm	65 mm	45 mm	9 mm	100 pc	416738 ¹⁾
HUS3-H 6x120/65/85	6	6 mm	65 mm	65 mm	9 mm	100 pc	416739 ¹⁾
HUS3-H 8x55 5/-/-	8	8 mm	-	-	12 mm	50 pc	2079794
HUS3-H 8x65 15/5/-	8	8 mm	70 mm	5 mm	12 mm	50 pc	2079795
HUS3-H 8x75 25/15/5	8	8 mm	70 mm	15 mm	12 mm	50 pc	2079796
HUS3-H 8x85 35/25/15	8	8 mm	70 mm	25 mm	12 mm	50 pc	2079797
HUS3-H 8x100 50/40/30	8	8 mm	70 mm	40 mm	12 mm	50 pc	2079798 ¹⁾
HUS3-H 8x120 70/60/50	8	8 mm	70 mm	60 mm	12 mm	50 pc	2079799 ¹⁾
HUS3-H 8x150 100/90/80	8	8 mm	70 mm	90 mm	12 mm	50 pc	2079910 ¹⁾
HUS3-H 10x60 5/-/-	10	10 mm	-	-	14 mm	50 pc	2079911 ¹⁾
HUS3-H 10x70 15/-/-	10	10 mm	-	-	14 mm	50 pc	2079912
HUS3-H 10x80 25/5/-	10	10 mm	85 mm	5 mm	14 mm	50 pc	2079913
HUS3-H 10x90 35/15/5	10	10 mm	85 mm	15 mm	14 mm	50 pc	2079914
HUS3-H 10x100 45/25/15	10	10 mm	85 mm	25 mm	14 mm	50 pc	2079915
HUS3-H 10x110 55/35/25	10	10 mm	85 mm	35 mm	14 mm	50 pc	2079916
HUS3-H 10x130 75/55/45	10	10 mm	85 mm	55 mm	14 mm	50 pc	2079917 ¹⁾
HUS3-H 10x150 95/75/65	10	10 mm	85 mm	75 mm	14 mm	50 pc	2079918
HUS3-H 14x75 10/-/-	14	14 mm	-	-	18 mm	16 pc	2079921 ¹⁾
HUS3-H 14x100 35/15/-	14	14 mm	95 mm	15 mm	18 mm	16 pc	2079922
HUS3-H 14x130 65/45/15	14	14 mm	95 mm	45 mm	18 mm	16 pc	2079923
HUS3-H 14x150 85/65/35	14	14 mm	95 mm	65 mm	18 mm	16 pc	2079924

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HUS3-C (Countersunk torx head, galvanized min. 5um)



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Ordering designation	Anchor size	Drill bit diameter	Drilling Depth at embed. 2	Fastening thickness at embed.2	Base plate clearance hole	Bit size	Sales pack quantity	Item number
HUS3-C 6x40 /5	6	6 mm	35 mm	5 mm	9 mm	T30	100 pc	2119774
HUS3-C 6x60 /5/25	6	6 mm	55 mm	5 mm	9 mm	T30	100 pc	2119775
HUS3-C 6x70 /15/35	6	6 mm	55 mm	15 mm	9 mm	T30	100 pc	2119776
HUS3-C 8x65 15/-/-	8	8 mm	-	-	12 mm	T45	50 pc	2079931
HUS3-C 8x75 25/15/-	8	8 mm	70 mm	15 mm	12 mm	T45	50 pc	2079932
HUS3-C 8x85 35/25/15	8	8 mm	70 mm	25 mm	12 mm	T45	50 pc	2079933
HUS3-C 10x70 15/-/-	10	10 mm	-	-	14 mm	T50	50 pc	2079934
HUS3-C 10x90 35/15/-	10	10 mm	85 mm	15 mm	14 mm	T50	50 pc	2079935
HUS3-C 10x100 45/25/15	10	10 mm	85 mm	25 mm	-	T50	50 pc	2079936 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HUS3-I (Internally threaded, galvanized min. 5um)

Ordering designation	Anchor size	Drill bit diameter	Drilling Depth at embed. 2	Fastening thickness at embed.2	Sales pack quantity	Item number
HUS3-I 6x35 M8/M10	6	6 mm	45 mm	-	100 pc	416740 ¹⁾
HUS3-I 6x35 M8/M10 bucket	6	6 mm	45 mm	-	300 pc	428662 ¹⁾
HUS3-I 6x55 M8/M10	6	6 mm	45 mm	20 mm	100 pc	423180

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HUS3-A (Externally threaded, galvanized min. 5um)

Ordering designation	Anchor size	Drill bit diameter	Drilling Depth at embed. 2	Fastening thickness at embed.2	Sales pack quantity	Item number
HUS3-A 6x35 M8 /16	6	6 mm	45 mm	-	100 pc	416741
HUS3-A 6x35 M10 /21	6	6 mm	45 mm	-	100 pc	416742
HUS3-A 6x55 M8 /16	6	6 mm	45 mm	20 mm	100 pc	416743
HUS3-A 6x55 M10 /21	6	6 mm	45 mm	20 mm	100 pc	416744

Please visit Hilti website for the latest item numbers and related products

HUS3-P (Pan head, galvanized min. 5um)

Ordering designation	Anchor size	Drill bit diameter	Drilling Depth at embed. 2	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HUS3-P 6x40 /5	6	6 mm	45 mm	5 mm	9 mm	100 pc	416745 ¹⁾
HUS3-P 6x60 /5/25	6	6 mm	45 mm	5 mm	9 mm	100 pc	416746 ¹⁾
HUS3-P 6x80 /25/45	6	6 mm	45 mm	25 mm	9 mm	100 pc	416747 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HUS3 setting tools and accessories

Ordering designation	Corresponding anchor	Sales pack quantity	Item number
SIW 22T-A-3.3AH (21.6V, 2x 3.3Ah BATTERIES, 1x STANDARD CHARGER)	-	1 pc	3469136
IMPACT SOCKET SI-SA 1/2" - 7/16" HEX	-	1 pc	2094451
CHECK GAUGE HRG 8	HUS3-H/C 8	1 pc	2092003
CHECK GAUGE HRG 10	HUS3-H/C 10	1 pc	2090674
CHECK GAUGE HRG 14	HUS3-H 14	1 pc	2090675
DRIVER BIT S-SY TX45 35 HUS (5)	-	5 pc	2094673
DRIVER BIT S-SY TX50 35 HUS (5)	-	5 pc	2094675

Please visit Hilti website for the latest item numbers and related products

Screw anchor HUS (Stainless steel)



BASE MATERIALS

- Concrete (aerated)
- Concrete (cracked)
- Concrete (uncracked)
- Masonry (solid)

APPLICATIONS

- Tunnel construction
- Anchoring facade panels
- Installing railings

ADVANTAGES

- Hexagonal head with integral washer for neat appearance when fastening through in-place parts
- ETA approval - also for use in cracked concrete
- Seismic approval ETA C1
- For use in both cracked and uncracked concrete

Technical data

Material composition	Steel, A4 (SS316)
Material, corrosion	Steel, stainless
Type of fastening	Through-fastening
Approvals / test reports	ETA, Fire
Suitable for cracked concrete with redundant fastenings	Yes

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6	M8	M10	M14 (HUS-HR only)
Standard embedment depth		55	80	90	110
HUS-HR/CR	Tensile Load, Nrec	3.0	5.3	8.3	13.4
	Shear Load, Vrec	5.7	8.7	11.0	25.7

Recommended load (kN), cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M6	M8	M10	M14 (HUS-HR only)
Standard embedment depth		55	80	90	110
HUS-HR/CR	Tensile Load, Nrec	1.7	4.0	5.3	8.3
	Shear Load, Vrec	5.4	8.7	11.0	19.1

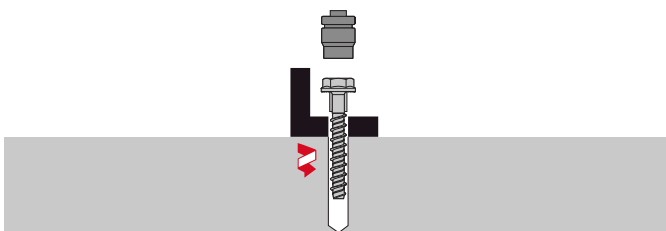
Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method, please refer to Fastening Technology Manual
- 3) For redundant fastening only, please contact Hilti for technical assistance

Approvals

ETA, Fire resistance ETA 08/0307 for HUS screw anchor single point

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

Watch Video



HUS-HR (Hexagon head, stainless steel A4)**Order Now**

Ordering designation	Anchor size	Drill bit diameter	Drilling Depth at embed. 2	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HUS-HR 6x35 5/-/-	6	6 mm	-	-	9 mm	50 pc	290005
HUS-HR 6x45 15/-	6	6 mm	-	-	9 mm	50 pc	290011
HUS-HR 6x60 30/5/-	6	6 mm	65 mm	5 mm	9 mm	50 pc	290014 ¹⁾
HUS-HR 6x70 40/15	6	6 mm	65 mm	15 mm	9 mm	50 pc	290015 ¹⁾
HUS-HR 8x55 5/-/-	8	8 mm	-	-	12 mm	25 pc	290029 ¹⁾
HUS-HR 8x65 15/5/-	8	8 mm	70 mm	5 mm	12 mm	25 pc	290030 ¹⁾
HUS-HR 8x75 25/15/-	8	8 mm	70 mm	15 mm	12 mm	25 pc	290031
HUS-HR 8x85 35/25/5	8	8 mm	70 mm	25 mm	12 mm	25 pc	290032 ¹⁾
HUS-HR 8x95 45/35/15	8	8 mm	70 mm	35 mm	12 mm	20 pc	290033
HUS-HR 8x105 55/45/25	8	8 mm	70 mm	45 mm	12 mm	20 pc	290034 ¹⁾
HUS-HR 10x65 5/-/-	10	10 mm	-	-	14 mm	25 pc	290062 ¹⁾
HUS-HR 10x75 15/5/-	10	10 mm	80 mm	5 mm	14 mm	25 pc	290063
HUS-HR 10x85 25/15/-	10	10 mm	80 mm	15 mm	14 mm	25 pc	290067 ¹⁾
HUS-HR 10x95 35/25/5	10	10 mm	80 mm	25 mm	14 mm	25 pc	290068
HUS-HR 10x105 45/35/15	10	10 mm	80 mm	35 mm	14 mm	25 pc	290072 ¹⁾
HUS-HR 10x115 55/45/25	10	10 mm	80 mm	45 mm	14 mm	25 pc	290131 ¹⁾
HUS-HR 10x130 70/60/40	10	10 mm	80 mm	60 mm	14 mm	25 pc	290161 ¹⁾
HUS-HR 14x80 10/-	14	14 mm	-	-	18 mm	12 pc	290181
HUS-HR 14x120 50/10	14	14 mm	120 mm	10 mm	18 mm	12 pc	290182 ¹⁾
HUS-HR 14x135 65/25	14	14mm	120 mm	25 mm	18 mm	12 pc	290183 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HUS-CR (Countersunk torx, stainless steel A4)**Order Now**

Ordering designation	Anchor size	Drill bit diameter	Drilling depth at embed. 2	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HUS-CR 8x65 15/-/-	8	8 mm	--	-	12 mm	50 pc	2082431
HUS-CR 8x75 25/15/-	8	8 mm	70 mm	15 mm	12 mm	50 pc	2082432
HUS-CR 8x95 45/35/15	8	8 mm	70 mm	35 mm	12 mm	50 pc	2082433 ¹⁾
HUS-CR 10x75 15/-/-	10	10 mm	--	-	14 mm	50 pc	2082434
HUS-CR 10x85 25/15/-	10	10 mm	80 mm	15 mm	14 mm	50 pc	2082435
HUS-CR 10x105 45/35/15	10	10 mm	80 mm	35 mm	14 mm	50 pc	2082436 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Drop-in (flush) anchor HKD



BASE MATERIALS

- Concrete (uncracked)

APPLICATIONS

- For medium-duty loads with anchor bolts and threaded rods, e.g. suspension systems for pipes, air ducts, sprinkler systems, etc.
- For redundant applications in cracked concrete or single-point applications in uncracked concrete

ADVANTAGES

- Features a lip for flush setting, regardless of hole depth
- Shallow drilling depth (25mm), available in M6, M8, M10 and M12 sizes
- Visual check for correct setting when used with Hilti manual setting tool

Technical data	
Material composition	(Galvanized) Steel, zinc-plated (min. 5 µm); (Sherardized) Steel, zinc-plated (min. 45 µm); (Stainless steel) Steel, A4 (SS316)
Head configuration	Inner thread
Type of fastening	Pre-fastening
Approvals / test reports	ETA, Fire, FM (Factory Mutual)
Suitable for cracked concrete with redundant fastenings	Yes

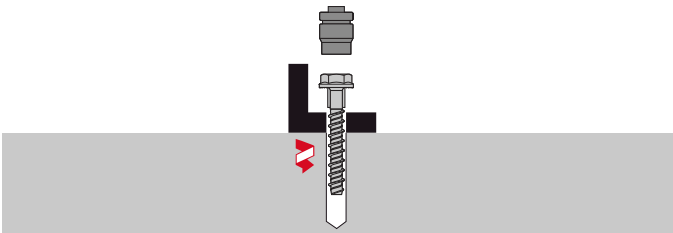
Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3							
Model	Size	M6x25/ 1/4"x25	M8x30/ 5/16"x30	M10x40/ 3/8"x40	M12x50/ 1/2"x50	M16x65/ 5/8"x65	M20x80
HKD	Tensile Load, Nrec	2.1	2.8	4.3	5.9	8.8	12.0
	Shear Load, Vrec	1.7	2.9	3.7	6.1	11.3	16.3
HKD-SR/ HKD-ER	Tensile Load, Nrec	2.1	2.8	4.3	5.9	8.8	12.0
	Shear Load, Vrec	2.1	2.8	3.5	6.2	10.7	17.0

Remarks:
1) All the data applies to no edge distance, spacing and other influences
2) For detail design method, please refer to Fastening Technology Manual



Approvals	
ETA	ETA 02/0032 for HKD drop-in anchor (ETAG 001-04, Option 7)
ETA, Fire resistance	ETA 06/0047 for HKD drop-in anchor multiple applications (ETAG 001-06, Option -)

Approvals and test reports may apply to selected products only. Please refer to the documents for details.



These are abbreviated instructions which may vary according to the application.

HKD (Galvanized min. 5µm)



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Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Anchor length	Anchorage depth	Base plate clearance hole	Max. tightening torque	Internal thread size	Sales pack quantity	Item number
HKD M6x25	M6	8 mm	27 mm	25 mm	25 mm	7 mm	4 Nm	6/12 mm	100 pc	376894
HKD M8x30	M8	10 mm	33 mm	30 mm	30 mm	9 mm	8 Nm	8/14 mm	100 pc	376959
HKD M10x40	M10	12 mm	43 mm	40 mm	40 mm	12 mm	15 Nm	10/18 mm	50 pc	376967
HKD M12x50	M12	15 mm	54 mm	50 mm	50 mm	14 mm	35 Nm	12/22 mm	50 pc	378544
HKD M16x65	M16	20 mm	70 mm	65 mm	65 mm	18 mm	60 Nm	16/30 mm	25 pc	382941
HKD M20x80	M20	25 mm	85 mm	80 mm	80 mm	22 mm	120 Nm	20/42 mm	25 pc	382955

Please visit Hilti website for the latest item numbers and related products

HKD (Imperial, galvanized min. 5µm)



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Ordering designation	Drill bit diameter	Anchor length	Drilling depth	Anchorage depth	Max. tightening torque	Base plate clearance hole	Internal thread size	Sales pack quantity	Item number
HKD 1/4x25	8 mm	25 mm	27 mm	25 mm	3 Nm	8 mm	6/12 mm	100 pc	382980 ¹⁾
HKD 5/16x30	10 mm	30 mm	33 mm	30 mm	7 Nm	10 mm	10/13 mm	100 pc	383679 ¹⁾
HKD 3/8x40	12 mm	40 mm	44 mm	40 mm	15 Nm	11 mm	12/16 mm	100 pc	383960
HKD 1/2x50	16 mm	50 mm	55 mm	50 mm	30 Nm	14 mm	14/22 mm	50 pc	384021
HKD 5/8x65	20 mm	65 mm	70 mm	65 mm	60 Nm	17 mm	18/28 mm	25 pc	384023

1) For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HKD-SAC (Sherardized min. 45µm)



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Ordering designation	Drill bit diameter	Drilling depth	Anchor length	Anchorage depth	Base plate clearance hole	Max. tightening torque	Internal thread size	Sales pack quantity	Item number
HKD-SAC M8X30	10 mm	33 mm	30 mm	30 mm	9 mm	8 Nm	8/14 mm	100 pc	434431 ¹⁾
HKD-SAC M10X40	12 mm	43 mm	40 mm	40 mm	12 mm	15 Nm	10/18 mm	50 pc	434432 ¹⁾
HKD-SAC M12X50	15 mm	54 mm	50 mm	50 mm	14 mm	35 Nm	12/22 mm	50 pc	434433 ¹⁾
HKD-SAC M16X65	20 mm	70 mm	65 mm	65 mm	18 mm	60 Nm	16/30 mm	25 pc	434434 ¹⁾

1) For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HKD-SR (Stainless steel A4)



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Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Anchor length	Anchor depth	Base plate clearance hole	Max. tightening torque	Internal thread size	Sales pack quantity	Item number
HKD-SR M6x25	M6	8 mm	27 mm	25 mm	25 mm	7 mm	4 Nm	6/12 mm	100 pc	247951
HKD-SR M8x30	M8	10 mm	33 mm	30 mm	30 mm	9 mm	8 Nm	8/14 mm	100 pc	247952
HKD-SR M10x40	M10	12 mm	44 mm	40 mm	40 mm	12 mm	15 Nm	10/18 mm	50 pc	247953
HKD-SR M12x50	M12	15 mm	54 mm	50 mm	50 mm	14 mm	35 Nm	12/22 mm	50 pc	247954
HKD-SR M16x65	M16	20 mm	70 mm	65 mm	65 mm	18 mm	60 Nm	16/30 mm	25 pc	247955
HKD-SR M20x80	M20	25 mm	85 mm	80 mm	80 mm	22 mm	120 Nm	20/42 mm	25 pc	247956

Please visit Hilti website for the latest item numbers and related products

HKD-ER (Without lip, stainless steel A4)



Order Now



Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Anchor length	Anchorage depth	Base plate clearance hole	Max. tightening torque	Screw Depth	Sales pack quantity	Item number
HKD-ER M8x30	M8	10 mm	33 mm	30 mm	30 mm	9 mm	8 Nm	10/13 mm	100 pc	352293
HKD-ER M10x40	M10	12 mm	44 mm	40 mm	40 mm	12 mm	15 Nm	12/16 mm	50 pc	352294
HKD-ER M16x65	M16	20 mm	70 mm	65 mm	65 mm	18 mm	60 Nm	18/28 mm	25 pc	352295

Please visit Hilti website for the latest item numbers and related products

Manual setting tool with hand guard for flush anchors HSD-G



Technical data

Dispenser, setting tool, accessory, tester type Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HSD-G M6 1/4"X25	1 pc	243738
Setting tool HSD-G M8 5/16"X30	1 pc	243740
Setting tool HSD-G M10 3/8"X30	1 pc	230935
Setting tool HSD-G M10 3/8"X40	1 pc	243742
Setting tool HSD-G M12 1/2"X50	1 pc	243743
Setting tool HSD-G M16 5/8"X65	1 pc	243744
Setting tool HSD-G M20 3/4"X80	1 pc	243745

Please visit Hilti website for the latest item numbers and related products

Machine setting tool for flush anchors HSD-M



ADVANTAGES

- Automatic machine setting tool for more productive installation of Hilti drop-in anchors

Technical data

Dispenser, setting tool, accessory, tester type Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HSD-M M6 1/4"X25	1 pc	243746 ¹⁾
Setting tool HSD-M M8 5/16"X30	1 pc	243748 ¹⁾
Setting tool HSD-M M10 3/8"X30	1 pc	243750 ¹⁾
Setting tool HSD-M M10 3/8"X40	1 pc	243751
Setting tool HSD-M M12 1/2"X50	1 pc	243752
Setting tool HSD-M M16 5/8"X65	1 pc	243753 ¹⁾
Setting tool HSD-M M20 3/4"X80	1 pc	243754 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Auto setting tool for HKD anchors



Technical data

Dispenser, setting tool, accessory, tester type Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HKD-TE-CX M8 5/16"x30	1 pc	2112619
Setting tool HKD-TE-CX M10 3/8"x40	1 pc	2112752
Setting tool HKD-TE-CX M12 x50 15Φ	1 pc	2112753
Setting tool HKD-TE-CX M12 x50 16Φ	1 pc	2112754

Please visit Hilti website for the latest item numbers and related products

Drop-in anchor HKV



BASE MATERIALS

- Concrete (uncracked)

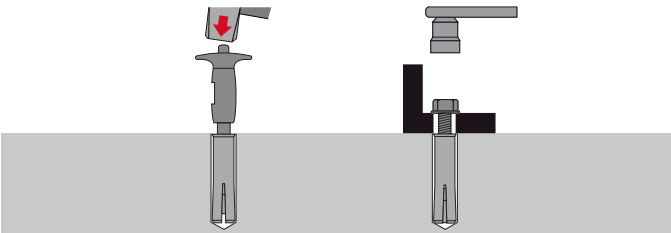
APPLICATIONS

- For medium-duty loads with anchor bolts and threaded rods, e.g. suspension systems for pipes, air ducts, sprinkler systems, etc.
- For fastening diamond core drilling rigs/ base plates, M16 only (DD120 and up)

ADVANTAGES

- No collar - can be set at greater depth
- No damage to the thread when tapping in and expanding
- Visual check for correct setting when used with Hilti manual setting tool

Technical data	
Material composition	(Galvanized) Steel, zinc-plated (min. 5 µm); (Stainless steel) Steel, A2(SS304)
Head configuration	Inner thread
Type of fastening	Pre-fastening
Approvals / test reports	FM (Factory Mutual)
Accessories	HSD-M, HSD-G



These are abbreviated instructions which may vary according to the application.

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3							
Model	Size	M6x25/ 1/4"x25	M8x30/ 5/16"x30	M10x40/ 3/8"x30	M10x40/ 3/8"x40	M12x50/ 1/2"x50	M16x65
HKV / HKV-R2	Tensile Load, Nrec	1.4	2.0	2.0	3.0	4.2	8.8
	Shear Load, Vrec	1.7	2.9	3.3	3.3	6.1	11.3

Remarks:
1) All the data applies to no edge distance, spacing and other influences
2) For detail design method, please refer to Fastening Technology Manual

HKV (Galvanized version min. 5µm)



Order Now



Ordering designation	Anchor size	Drill bit diameter	Anchor length	Drilling depth	Anchorage depth	Base plate clearance hole	Max. tightening torque	Screw Depth	Sales pack quantity	Item number
HKV M6x25	M6	8 mm	25 mm	27 mm	25 mm	7 mm	3 Nm	12 mm	100 pc	2127709
HKV M6x25 BULK	M6	8 mm	25 mm	27 mm	25 mm	7 mm	3 Nm	12 mm	3000 pc	2127991
HKV M8x30 bucket	M8	10 mm	30 mm	33 mm	30 mm	9 mm	7 Nm	14 mm	1200 pc	2128001
HKV M10x30	M10	12 mm	30 mm	33 mm	30 mm	12 mm	15 Nm	13 mm	50 pc	2127981
HKV M10x40 bucket	M10	12 mm	40 mm	44 mm	40 mm	12 mm	15 Nm	18 mm	700 pc	2128002
HKV M12x50 bucket	M12	15 mm	50 mm	55 mm	50 mm	14 mm	30 Nm	22 mm	350 pc	2128004
HKV M16x65	M16	20 mm	65 mm	70 mm	65 mm	18 mm	60 Nm	30 mm	25 pc	2127984

Please visit Hilti website for the latest item numbers and related products

HKV (Imperial, galvanized min. 5µm)



Order Now



Ordering designation	Anchor size	Drill bit diameter	Anchor length	Drilling depth	Anchorage depth	Base plate clearance hole	Max. tightening torque	Screw Depth	Sales pack quantity	Item number
HKV 1/4x25 BULK	1/4	8 mm	25 mm	27 mm	25 mm	8 mm	3 Nm	12 mm	3000 pc	2127996 ¹⁾
HKV 5/16x30 BULK	5/16	10 mm	30 mm	33 mm	30 mm	10 mm	7 Nm	14 mm	1200 pc	2127997
HKV 3/8x30 BULK	3/8	12 mm	33 mm	30 mm	30 mm	12 mm	15 Nm	13 mm	700 pc	2127998 ¹⁾
HKV 3/8x40 bucket	3/8	12 mm	40 mm	44 mm	40 mm	12 mm	15 Nm	18 mm	700 pc	2128003
HKV 1/2x50 BULK	1/2	16 mm	50 mm	55 mm	50 mm	14 mm	30 Nm	22 mm	350 pc	2128000

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HKV-R2 (Stainless steel A2)



Order Now



Ordering designation	Anchor size	Drill bit diameter	Anchor length	Drilling depth	Anchorage depth	Base plate clearance hole	Max. tightening torque	Screw Depth	Sales pack quantity	Item number
HKV-R2 M8X30	M8	10 mm	30 mm	33 mm	25 mm	9 mm	7 Nm	12 mm	100 pc	423665
HKV-R2 M10X40	M10	12 mm	40 mm	43 mm	30 mm	12 mm	15 Nm	14 mm	50 pc	423666
HKV-R2 M12X50	M12	14 mm	50 mm	54 mm	50 mm	14 mm	30 Nm	22 mm	50 pc	423668
HKV-R2 3/8"X40	3/8"	12 mm	40 mm	43 mm	40 mm	11 mm	15 Nm	18 mm	50 pc	2168253
HKV-R2 1/2"X50	1/2"	16 mm	50 mm	54 mm	50 mm	14 mm	30 Nm	22 mm	50 pc	2168252

Please visit Hilti website for the latest item numbers and related products

Manual setting tool with hand guard, for flush anchors HSD-G



Technical data

Dispenser, setting tool, accessory, tester type Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HSD-G M6 1/4X25	1 pc	243738
Setting tool HSD-G M8 5/16X30	1 pc	243740
Setting tool HSD-G M10 3/8X30	1 pc	230935
Setting tool HSD-G M10 3/8X40	1 pc	243742
Setting tool HSD-G M12 1/2X50	1 pc	243743
Setting tool HSD-G M16 5/8X65	1 pc	243744
Setting tool HSD-G M20 3/4X80	1 pc	243745

Please visit Hilti website for the latest item numbers and related products

Machine setting tool for flush anchors HSD-M



ADVANTAGES

- Automatic machine setting tool for more productive installation of Hilti drop-in anchors

Technical data

Dispenser, setting tool, accessory, tester type Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HSD-M M6 1/4X25	1 pc	243746 ¹⁾
Setting tool HSD-M M8 5/16X30	1 pc	243748 ¹⁾
Setting tool HSD-M M10 3/8X30	1 pc	243750 ¹⁾
Setting tool HSD-M M10 3/8X40	1 pc	243751
Setting tool HSD-M M12 1/2X50	1 pc	243752
Setting tool HSD-M M16 5/8X65	1 pc	243753 ¹⁾
Setting tool HSD-M M20 3/4X80	1 pc	243754 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Sleeve anchor HLC



BASE MATERIALS

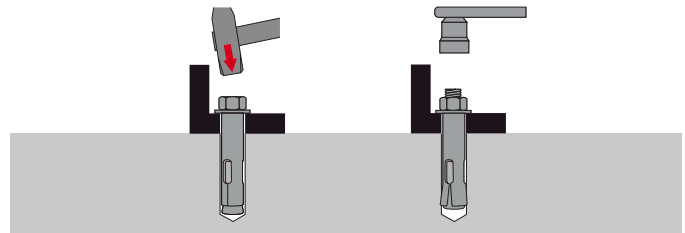
- Concrete (uncracked)
- Masonry (solid)

APPLICATIONS

- Suitable for a large range of temporary fastening applications, fastening small items etc.

ADVANTAGES

- Variety of lengths and sizes allows for a multitude of applications
- Pre-assembled anchor for fast, easy installation
- Suitable for different base materials due to expansion principle
- Ideal for through-fastening applications
- Practical information printed on the sleeve indicates the right drill bit
- Bulged middle section of sleeve with triangular diamond shaped openings prevent the anchor from rotating in its hole or dropping out of an overhead hole



These are abbreviated instructions which may vary according to the application.

Technical data

Environmental conditions	Indoor, dry conditions
Material composition	Steel, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated
Type of fastening	Pre-fastening, Through-fastening
Approvals / test reports	Fire

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M5	M6	M8	M10	M12	M16
HLC, HLC-H, HLC-EC / EO, HLC-L, HLC-SK, HLC-T	Tensile Load, N _{rec}	0.7	1.2	1.5	2.4	3.3	4.4
	Shear Load, V _{rec}	1.1	2.3	2.9	4.8	6.7	6.7

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method, please refer to Fastening Technology Manual

HLC (Stud head)



Order Now



Ordering designation	Anchor length	Anchor length under washer	Drill bit diameter	Thread diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Anchorage depth	Required tightening torque	Base plate clearance hole	Sales pack quantity	Item number
HLC 6.5X25/5 (M5)	30mm	25 mm	6.5 mm	M5	30 mm	5 mm	16 mm	5 Nm	7 mm	100 pc	385811 ¹⁾
HLC 6.5X40/20 (M5)	45mm	40 mm	6.5 mm	M5	30 mm	10 mm	16 mm	5 Nm	7 mm	100 pc	385812 ¹⁾
HLC 6.5X60/40 (M5)	65mm	60 mm	6.5 mm	M5	30 mm	40 mm	16 mm	5 Nm	7 mm	100 pc	385813 ¹⁾
HLC 8X40/10 (M6)	46mm	40 mm	8 mm	M6	40 mm	10 mm	26 mm	8 Nm	10 mm	100 pc	385814
HLC 8X55/25 (M6)	61mm	55 mm	8 mm	M6	40 mm	25 mm	26 mm	8 Nm	10 mm	100 pc	385816
HLC 8X70/40 (M6)	76mm	70 mm	8 mm	M6	40 mm	40 mm	26 mm	8 Nm	10 mm	100 pc	385817 ¹⁾
HLC 8X85/55 (M6)	91mm	85 mm	8 mm	M6	40 mm	55 mm	26 mm	8 Nm	10 mm	100 pc	385818 ¹⁾
HLC 10X40/5 (M8)	48mm	40 mm	10 mm	M8	50 mm	5 mm	31 mm	25 Nm	12 mm	50 pc	385819 ¹⁾
HLC 10X50/15 (M8)	58mm	50 mm	10 mm	M8	50 mm	15 mm	31 mm	25 Nm	12 mm	50 pc	385820
HLC 10X60/25 (M8)	68mm	60 mm	10 mm	M8	50 mm	25 mm	31 mm	25 Nm	12 mm	50 pc	385822 ¹⁾
HLC 10X80/45 (M8)	88mm	80 mm	10 mm	M8	50 mm	45 mm	31 mm	25 Nm	12 mm	50 pc	385823 ¹⁾
HLC 10X100/65 (M8)	108mm	100 mm	10 mm	M8	50 mm	65 mm	31 mm	25 Nm	12 mm	50 pc	385824 ¹⁾
HLC 12X55/15 (M10)	65mm	55 mm	12 mm	M10	65 mm	15 mm	33 mm	40 Nm	14 mm	50 pc	385825
HLC 12X75/35 (M10)	85mm	75 mm	12 mm	M10	65 mm	35 mm	33 mm	40 Nm	14 mm	50 pc	385827
HLC 12X100/60 (M10)	110mm	100 mm	12 mm	M10	65 mm	60 mm	33 mm	40 Nm	14 mm	25 pc	385829 ¹⁾
HLC 16X60/10 (M12)	72mm	60 mm	16 mm	M12	75 mm	10 mm	41 mm	50 Nm	18 mm	25 pc	385830
HLC 16X100/50 (M12)	112mm	100 mm	16 mm	M12	75 mm	50 mm	41 mm	50 Nm	18 mm	10 pc	385831 ¹⁾
HLC 16X140/90 (M12)	152mm	140 mm	16 mm	M12	75 mm	90 mm	41 mm	50 Nm	18 mm	10 pc	385832 ¹⁾
HLC 20X80/25 (M16)	95mm	80 mm	20 mm	M16	85 mm	25 mm	41 mm	80 Nm	21 mm	10 pc	385833 ¹⁾
HLC 20X115/60 (M16)	130mm	115 mm	20 mm	M16	85 mm	60 mm	41 mm	80 Nm	21 mm	10 pc	385834 ¹⁾
HLC 20X150/95 (M16)	165mm	150 mm	20 mm	M16	85 mm	95 mm	41 mm	80 Nm	21 mm	10 pc	385835 ¹⁾
HLC 8X40/10 (M6) BUCKET	46mm	40mm	8 mm	M6	40 mm	10 mm	26 mm	8 Nm	10 mm	500 pc	385815
HLC 10X50/15 (M8) BUCKET	58mm	50mm	10 mm	M8	50 mm	15 mm	31 mm	25 Nm	12 mm	400 pc	385821
HLC 12X55/15 (M10) BUCKET	65mm	55mm	12 mm	M10	65 mm	15 mm	33 mm	40 Nm	14 mm	250 pc	385826
HLC 12X75/35 (M10) BUCKET	85mm	75mm	12 mm	M10	65 mm	35 mm	33 mm	40 Nm	14 mm	200 pc	385828

1) For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HLC-H (Hexagon head)



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Ordering designation	Anchor length	Anchor length under washer	Drill bit diameter	Drilling depth	Thread diameter	Max. fixture thickness at standard embedment depth	Anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HLC-H 8x40/10	46 mm	40 mm	8 mm	40 mm	M6	10 mm	26 mm	10 mm	8 Nm	100 pc	385836 ¹⁾
HLC-H 8x55/25	61 mm	55 mm	8 mm	40 mm	M6	25 mm	26 mm	10 mm	8 Nm	100 pc	385838 ¹⁾
HLC-H 8x70/40	76 mm	70 mm	8 mm	40 mm	M6	40 mm	26 mm	10 mm	8 Nm	100 pc	385840 ¹⁾
HLC-H 10x40/5	48 mm	40 mm	10 mm	50 mm	M8	5 mm	31 mm	12 mm	25 Nm	50 pc	385841 ¹⁾
HLC-H 10x60/25	68 mm	60 mm	10 mm	50 mm	M8	25 mm	31 mm	12 mm	25 Nm	50 pc	385842
HLC-H 10x80/45	88 mm	80 mm	10 mm	50 mm	M8	45 mm	31 mm	12 mm	25 Nm	50 pc	385845 ¹⁾
HLC-H 10x100/65	108 mm	100 mm	10 mm	50 mm	M8	65 mm	31 mm	12 mm	25 Nm	50 pc	385847 ¹⁾
HLC-H 12x55/15	65 mm	55 mm	12 mm	65 mm	M10	15 mm	33 mm	14 mm	40 Nm	50 pc	385848 ¹⁾
HLC-H 12x75/35	85 mm	75 mm	12 mm	65 mm	M10	35 mm	33 mm	14 mm	40 Nm	50 pc	385849 ¹⁾
HLC-H 12x100/60	110 mm	100 mm	12 mm	65 mm	M10	60 mm	33 mm	14 mm	40 Nm	25 pc	385852 ¹⁾
HLC-H 16x60/10	72 mm	60 mm	16 mm	75 mm	M12	10 mm	41 mm	18 mm	50 Nm	10 pc	385853 ¹⁾
HLC-H 16x100/50	112 mm	100 mm	16 mm	75 mm	M12	50 mm	41 mm	18 mm	50 Nm	15 pc	385854 ¹⁾
HLC-H 16x140/90	152 mm	140 mm	16 mm	75 mm	M12	90 mm	41 mm	18 mm	50 Nm	10 pc	385855 ¹⁾
HLC-H 8x55/25 bucket	61 mm	55 mm	8 mm	40 mm	M6	25 mm	26 mm	10 mm	8 Nm	500 pc	385839 ¹⁾
HLC-H 10x60/25 bucket	68 mm	60 mm	10 mm	50 mm	M6	25 mm	31 mm	12 mm	25 Nm	300 pc	385844 ¹⁾
HLC-H 10x80/45 bucket	88 mm	80 mm	10 mm	50 mm	M6	45 mm	31 mm	12 mm	25 Nm	200 pc	385846 ¹⁾
HLC-H 12x75/35 bucket	85 mm	75 mm	12 mm	65 mm	M10	35 mm	33 mm	14 mm	40 Nm	150 pc	385851 ¹⁾

1) For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HLC-SK (Concrete/sunk head)



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Ordering designation	Anchor length	Drill bit diameter	Drilling depth	Thread diameter	Max. fixture thickness at standard embedment depth	Anchorage depth	Base plate clearance hole	Required tightening torque (in concrete)	Sales pack quantity	Item number
HLC-SK 6.5X45/20 (M5)	45 mm	6.5 mm	30 mm	M5	20 mm	16 mm	7 mm	5 Nm	100	385856 ¹⁾
HLC-SK 6.5X65/40 (M5)	65 mm	6.5 mm	30 mm	M5	40 mm	16 mm	7 mm	5 Nm	100	385857 ¹⁾
HLC-SK 6.5X85/60 (M5)	85 mm	6.5 mm	30 mm	M5	60 mm	16 mm	7 mm	5 Nm	100	385858 ¹⁾
HLC-SK 8X60/25 (M6)	60 mm	8 mm	40 mm	M6	25 mm	26 mm	10 mm	8 Nm	100	385859
HLC-SK 8X75/40 (M6)	75 mm	8 mm	40 mm	M6	40 mm	26 mm	10 mm	8 Nm	100	385860 ¹⁾
HLC-SK 8X90/55 (M6)	90 mm	8 mm	40 mm	M6	55 mm	26 mm	10 mm	8 Nm	100	385861 ¹⁾
HLC-SK 10X45/5 (M8)	45 mm	10 mm	50 mm	M8	5 mm	31 mm	12 mm	25 Nm	50	385862 ¹⁾
HLC-SK 10X85/45 (M8)	85 mm	10 mm	50 mm	M8	45 mm	31 mm	12 mm	25 Nm	50	385863
HLC-SK 10X105/65 (M8)	105 mm	10 mm	50 mm	M8	65 mm	31 mm	12 mm	25 Nm	50	385864 ¹⁾
HLC-SK 10X130/95 (M8)	130 mm	10 mm	50 mm	M8	95 mm	31 mm	12 mm	25 Nm	25	385865 ¹⁾
HLC-SK 12X80/35 (M10)	80 mm	12 mm	65 mm	M10	35 mm	33 mm	14 mm	40 Nm	50	385866 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HLC-EC (Closed eyebolt)



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Ordering designation	Anchor length	Anchor length under washer	Drill bit diameter	Drilling depth	Max. fixture thickness at standard embedment depth	Anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HLC-EC 8x40	70 mm	40 mm	8 mm	40 mm	14 mm	26 mm	10 mm	8 Nm	50 pc	385871
HLC-EC 10x50	80 mm	50 mm	10 mm	50 mm	20 mm	31 mm	12 mm	25 Nm	50 pc	385872
HLC-EC 16x100	160 mm	100 mm	16 mm	75 mm	59 mm	41 mm	18 mm	50 Nm	10 pc	385873 ¹⁾
HLC-EC 16x160	200 mm	140 mm	16 mm	75 mm	119 mm	41 mm	18 mm	50 Nm	15 pc	385874 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HLC-EO (Open eyebolt)



Order Now



Ordering designation	Anchor length	Anchor length under washer	Drill bit diameter	Drilling depth	Anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HLC-EO 8x40	70 mm	40 mm	8 mm	40 mm	26 mm	10 mm	8 Nm	50 pc	385875

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HLC-T (Eyebolt head)



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Ordering designation	Anchor length under washer	Drill bit diameter	Drilling depth	Anchorage depth	Base plate clearance hole	Required tightening torque	Sales pack quantity	Item number
HLC-T 6,5x25	25 mm	6.5 mm	30 mm	16 mm	7 mm	5 Nm	50 pc	385877

Please visit Hilti website for the latest item numbers and related products

HLC-L (Rounded head)

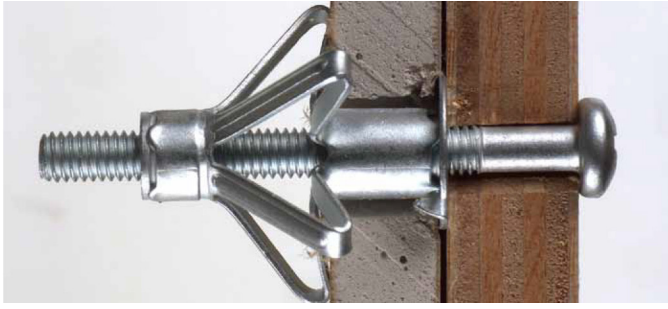


Ordering designation	Anchor length	Drill bit diameter	Min. Drilling depth	Thread diameter	Max. fixture thickness at standard embedment depth	Anchorage depth	Base plate clearance hole	Required tightening torque (in concrete)	Sales pack quantity	Item number
HLC-L 10X50/15 (M8)	50 mm	10 mm	50 mm	M8	15 mm	31 mm	12 mm	25 Nm	50 pc	385867¹⁾
HLC-L 10X60/25 (M8)	60 mm	10 mm	50 mm	M8	25 mm	31 mm	12 mm	25 Nm	50 pc	385868¹⁾
HLC-L 10X80/45 (M8)	80 mm	10 mm	50 mm	M8	45 mm	31 mm	12 mm	25 Nm	50 pc	385869¹⁾
HLC-L 10X100/65 (M8)	100 mm	10 mm	50 mm	M8	65 mm	31 mm	12 mm	25 Nm	50 pc	385870¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

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Cavity anchor HHD-S

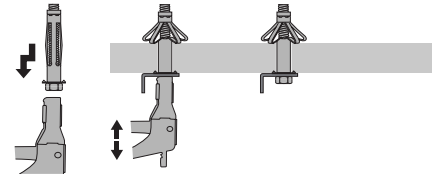


BASE MATERIALS

- Drywall
- Masonry (hollow)

ADVANTAGES

- Pre-assembled with screw
- Ergonomic setting tool for thread sizes M4 to M8
- Quick and trouble-free installation



These are abbreviated instructions which may vary according to the application.

Cavity anchor HHD-S

Technical data	
Environmental conditions	Indoor, dry conditions
Head configuration	Round head
Material composition	Steel, zinc-plated
Material, corrosion	Steel, zinc-plated
Type of fastening	Pre-fastening, Through-fastening
Approvals / test reports	N/A



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Max. fixture thickness at standard embedment depth	Sales pack quantity	Item number
HHD-S M4/4X20	M4	20 mm	8 mm	15 mm	100 pc	332060 ¹⁾
HHD-S M4/6X32	M4	32 mm	8 mm	25 mm	100 pc	332061 ¹⁾
HHD-S M4/12X38	M4	38 mm	8 mm	25 mm	100 pc	332062
HHD-S M4/19X45	M4	45 mm	8 mm	25 mm	50 pc	332063
HHD-S M5/8X38	M5	38 mm	10 mm	25 mm	100 pc	332065 ¹⁾
HHD-S M5/12X52	M5	52 mm	10 mm	30 mm	50 pc	332066 ¹⁾
HHD-S M5/25X65	M5	65 mm	10 mm	30 mm	50 pc	332067
HHD-S M6/9X38	M6	38 mm	12 mm	20 mm	100 pc	332069 ¹⁾
HHD-S M6/12X52	M6	52 mm	12 mm	30 mm	50 pc	332070
HHD-S M6/24X65	M6	65 mm	12 mm	30 mm	50 pc	332071
HHD-S M6/40X80	M6	80 mm	12 mm	30 mm	50 pc	332072
HHD-S M8/12X54	M8	54 mm	12 mm	30 mm	50 pc	332073
HHD-S M8/24X66	M8	66 mm	12 mm	30 mm	50 pc	332074
HHD-S M8/40X83	M8	83 mm	12 mm	35 mm	50 pc	332075 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Setting tool HHD-S



APPLICATIONS

- Setting tool for HHD-S and HHD cavity anchors

Technical data	
Dispenser, setting tool, accessory, tester type	Setting tools

Ordering designation	Sales pack quantity	Item number
Setting tool HHD-S	1 pc	332076

Please visit Hilti website for the latest item numbers and related products

Hollow wall metal anchor with screw HTB-2/HTB-2-S



BASE MATERIALS

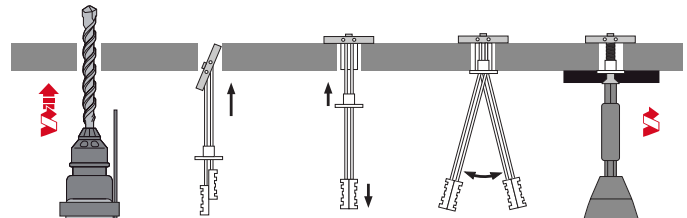
- Concrete (hollow deck)
- Drywall

APPLICATIONS

- For a variety of light-duty anchoring applications in drywall and heavier-duty applications in concrete block

ADVANTAGES

- Highest performance in gypsum board
- No setting tool needed
- Unique installation "legs" and locking cap facilitate fastenings in wide range of drywall and hollow wall materials up to 92 mm thick



These are abbreviated instructions which may vary according to the application.

Technical data

Environmental conditions	Indoor, dry conditions
Head configuration	Round head, Inner thread
Material composition	Polypropylene
Type of fastening	Pre-fastening
Approvals / test reports	N/A
Installation direction	All

Recommended load (kN), safety factor(γ)=3

Size	Base materials	N _{rec}	V _{rec}
M5/M6	Gypsum board 12.5mm	0.2	0.3
M5/M6	Gypsum board 2 x 12.5mm	0.5	0.3
M5**	Hollow block	0.7	1.0
M6**	Hollow block	0.9	1.3

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) Holes must be produced by rotary drilling only

Ordering designation	Anchor Size	Drill bit diameter	Required Tightening Torque	Sales pack quantity	Item number
HTB-2 M5	5 mm	13 mm	3 Nm	100 pc	2158762 ¹⁾
HTB-2 M6	6 mm	14 mm	5 Nm	100 pc	2158764 ¹⁾
HTB-2-S M5X60	5 mm	13 mm	3 Nm	100 pc	2158763 ¹⁾
HTB-2-S M6X60	6 mm	14 mm	5 Nm	100 pc	2158765

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Self-drilling drywall anchor HSP



BASE MATERIALS

- Drywall

APPLICATIONS

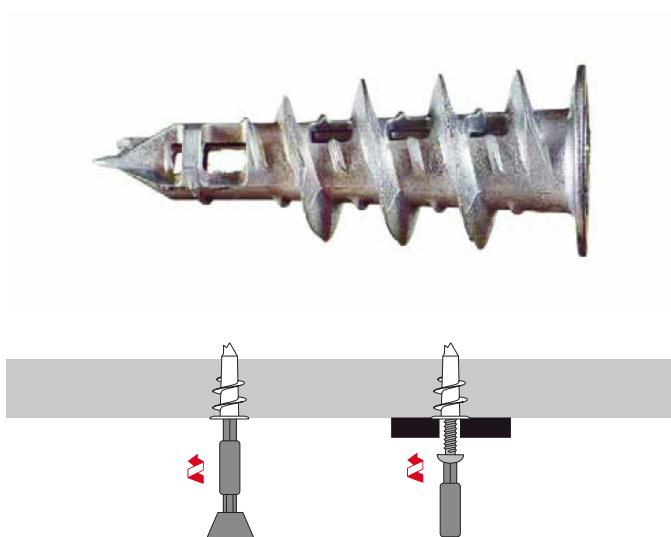
- Plumbing
- Interior finishing
- Electrical installation

ADVANTAGES

- “Shark’s tooth” design for correct positioning and quick installation
- Cuts its own thread
- Available with or without #8 x 1-3/16” screw

Technical data

Environmental conditions	Indoor, dry conditions
Head configuration	Inner thread
Material composition	Zinc, die-cast
Material, corrosion	Die-cast zinc
Type of fastening	Pre-fastening
Approvals / test reports	N/A



These are abbreviated instructions which may vary according to the application.

Order Now



Ordering designation	Anchor length	Sales pack quantity	Item number
HSP	39 mm	100 pc	2158777 ¹⁾
HSP-S	39 mm	100 pc	2158778 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Screwdriver bit HSP



ADVANTAGES

- For universal use on many materials, including perforated brick and block

Technical data

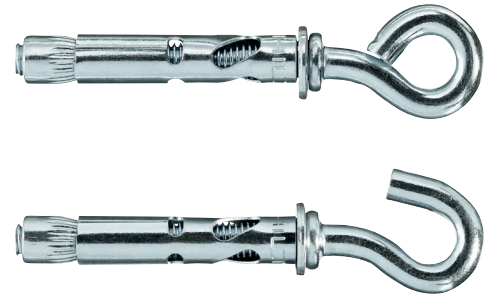
Dispenser, setting tool, accessory, tester type	Screwdrivers and accessories
---	------------------------------

Ordering designation	Sales pack quantity	Item number
D-B PH2 HSP/HFP	5 pc	332688 ¹⁾
D-B SQ HSP-G	5 pc	332689 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Hook and ring anchors HA NG 8



BASE MATERIALS

- Concrete (uncracked)

APPLICATIONS

- Suspensions from concrete ceilings e.g. suspended ceilings etc.

ADVANTAGES

- Time-saving, easy manual expansion
- Reliable thanks to automatic follow-up expansion

Technical data

Environmental conditions	Indoor, dry conditions
Head configuration	Closed eye bolt, Open eye bolt
Material composition	Steel, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated
Type of fastening	Pre-fastening

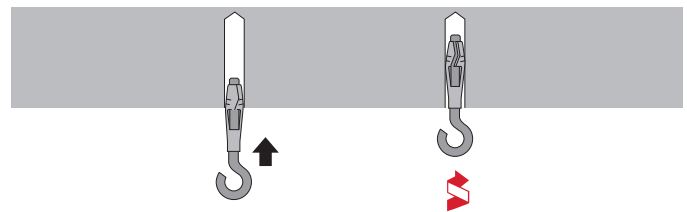
Technical data

Recommended load (kN)

Model	Size	HA8 R1	HA8 H1
H2 Concrete at 20 N/mm ²	Tensile Load, N _{rec}	0.80	0.80

Remarks:

- All the data applies to no edge distance, spacing and other influences
- Holes must be produced by rotary drilling only



These are abbreviated instructions which may vary according to the application.

Order Now



Ordering designation	Anchor Size	Anchorage depth	Anchor length	Bolt diameter	Drill bit diameter	Drilling depth	Sales pack quantity	Item number
HA NG 8X45 H1	8 mm	35 mm	76 mm	5.4 mm	8 mm	55 mm	100 pc	2230167
HA NG 8X45 R1	8 mm	35 mm	76 mm	5.4 mm	8 mm	55 mm	100 pc	2230166

Please visit Hilti website for the latest item numbers and related products

Universal plastic anchor HUD



BASE MATERIALS

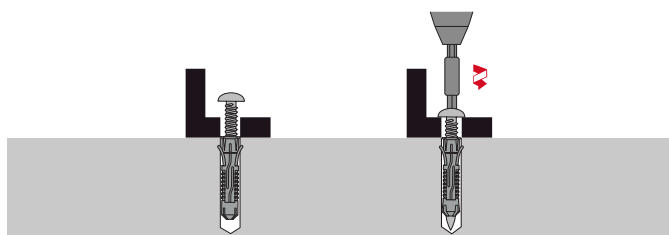
- Concrete (aerated)
- Concrete (uncracked)
- Drywall
- Masonry (hollow)
- Masonry (solid)

APPLICATIONS

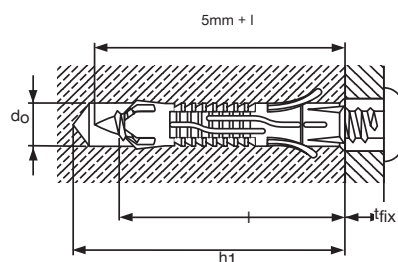
- Many kinds of light-duty fastenings, especially electrical installations, sanitary fixtures, etc.

ADVANTAGES

- Base materials: concrete, solid brick, hollow brick, gas (aerated) concrete, gypsum panel
- High holding power
- Suitable for through-fastening with screw
- Resistance to turning in hole and premature expansion
- Reliable : precise screw guidance, 360° expansion
- Meets safety specifications: contains no heavy metals, halogenes or silicones



These are abbreviated instructions which may vary according to the application.



Technical data

Anchor type	Plastic anchor
Head configuration	N/A
Material composition	Polyamide PA 6
Material, corrosion	Plastic
In-service temperature - range	-40 - 80 °C
Installation direction	All

Recommended load (kN), safety factor(γ)=5

Model	Size	5x25	6x30	8x40	10x50	12x60	14x70
HUD-1 at concrete 20 N/mm²	Tensile Load, Nrec	0.30	0.55	0.85	1.40	2.00	3.00
	Shear Load, Vrec	0.40	0.90	1.25	2.20	3.00	5.60
HUD-1 at AAC block	Tensile Load, Nrec	0.10	0.15	0.30	0.40	0.50	0.60
	Shear Load, Vrec	0.13	0.18	0.30	-	-	-

Universal plastic anchor HUD-1



Order Now



Ordering designation	Anchor size	Anchor length	Woodscrew diameter	Drill bit diameter	Drilling depth	Screw length	Sales pack quantity	Item number
HUD-1 5x25	5 mm	25 mm	3.5 - 4 mm	5 mm	35 mm	l + tfix+5mm	500 pc	331615
HUD-1 6x30	6 mm	30 mm	4.5 - 5 mm	6 mm	40 mm	l + tfix +5mm	500 pc	331616
HUD-1 8x40	8 mm	40 mm	5 - 6 mm	8 mm	55 mm	l + tfix +5mm	400 pc	331617
HUD-1 10x50	10 mm	50 mm	7 - 8 mm	10 mm	65 mm	l + tfix +5mm	200 pc	331618
HUD-1 12x60	12 mm	60 mm	8 - 10 mm	12 mm	80 mm	l + tfix +5mm	100 pc	331619
HUD-1 14x70	14 mm	70 mm	10 - 12 mm	14 mm	90 mm	l + tfix +5mm	50 pc	331620

Please visit Hilti website for the latest item numbers and related products

Universal plastic anchor HUD-L (Long version)



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Ordering designation	Anchor size	Anchor length	Woodscrew diameter	Drill bit diameter	Drilling depth	Screw length	Sales pack quantity	Item number
HUD-L 6x50	6 mm	50 mm	4.5 - 5 mm	6 mm	70 mm	l + tfix +5mm	400 pc	315938
HUD-L 8x60	8 mm	60 mm	5 - 6 mm	8 mm	80 mm	l + tfix +5mm	200 pc	315939
HUD-L 10x70	10 mm	70 mm	7 - 8 mm	10 mm	90 mm	l + tfix +5mm	100 pc	315940

Please visit Hilti website for the latest item numbers and related products

Frame anchor with countersunk head HRD-C



Technical data

Recommended load (kN), safety factor(γ)=3

Model	Size	10x80	10x100	10x120	10x140
HRD-C (h_{ef} =70 mm) at concrete 15 N/mm²	Tensile Load, N _{rec}	2.0	2.0	2.0	2.0
	Shear Load, V _{rec}	3.5	3.5	3.5	3.5
HUD-1 at AAC block	Tensile Load, N _{rec}	1.0	1.0	1.0	1.0
	Shear Load, V _{rec}	1.2	1.2	1.2	1.2

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) Holes must be produced by rotary drilling only
- 3) For detail design method, please refer to Fastening Technology Manual



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Ordering designation	Anchor size	Anchor Length	Min. hole depth 1	Min. hole depth 2	Min. anchorage depth 1	Min. anchorage depth 2	Drill bit diameter	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HRD-C 10x60	10 mm	60 mm	60 mm	-	50 mm	-	10 mm	-	11 mm	50 pc	423859 ¹⁾
HRD-C 10x80	10 mm	80 mm	60 mm	80 mm	50 mm	70 mm	10 mm	10 mm	11 mm	50 pc	423860
HRD-C 10x100	10 mm	100 mm	60 mm	80 mm	50 mm	70 mm	10 mm	30 mm	11 mm	50 pc	423861
HRD-C 10x120	10 mm	120 mm	60 mm	80 mm	50 mm	70 mm	10 mm	50 mm	11 mm	50 pc	423862
HRD-C 10x140	10 mm	140 mm	60 mm	80 mm	50 mm	70 mm	10 mm	70 mm	11 mm	50 pc	423863
HRD-C 10x160	10 mm	160 mm	60 mm	80 mm	50 mm	70 mm	10 mm	90 mm	11 mm	50 pc	423864 ¹⁾
HRD-C 10x180	10 mm	180 mm	60 mm	80 mm	50 mm	70 mm	10 mm	110 mm	11 mm	50 pc	423865 ¹⁾
HRD-C 10x200	10 mm	200 mm	60 mm	80 mm	50 mm	70 mm	10 mm	130 mm	11 mm	50 pc	423866 ¹⁾
HRD-C 10x230	10 mm	230 mm	60 mm	80 mm	50 mm	70 mm	10 mm	160 mm	11 mm	50 pc	423867 ¹⁾
HRD-C 10x270	10 mm	270 mm	60 mm	80 mm	50 mm	70 mm	10 mm	200 mm	11 mm	50 pc	423868 ¹⁾
HRD-C 10x310	10 mm	310 mm	60 mm	80 mm	50 mm	70 mm	10 mm	240 mm	11 mm	50 pc	423869 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Frame anchor with countersunk head HRD-CR

Technical data

Anchor type	Anchor with screw
Head configuration	Countersunk
Material composition	Steel, A4 (SS 316) or duplex equivalent, Polyamide
Material, corrosion	Steel, stainless
Suitable for cracked concrete with redundant fastenings	Yes
Bit size	T40



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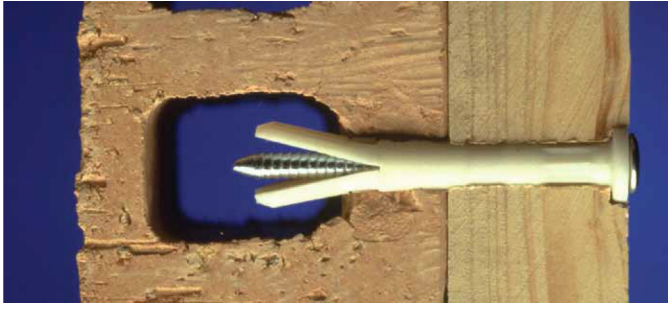


Ordering designation	Anchor size	Anchor Length	Min. hole depth 1	Min. hole depth 2	Min. anchorage depth 1	Min. anchorage depth 2	Drill bit diameter	Fastening thickness at embed.2	Base plate clearance hole	Sales pack quantity	Item number
HRD-CR 10x60	10 mm	60 mm	60 mm	-	50 mm	-	10 mm	-	11 mm	50 pc	423885 ¹⁾
HRD-CR 10x100	10 mm	100 mm	60 mm	80 mm	50 mm	70 mm	10 mm	30 mm	11 mm	50 pc	423886 ¹⁾
HRD-CR 10x140	10 mm	140 mm	60 mm	80 mm	50 mm	70 mm	10 mm	70 mm	11 mm	50 pc	423887 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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Impact anchor HPS



APPLICATIONS

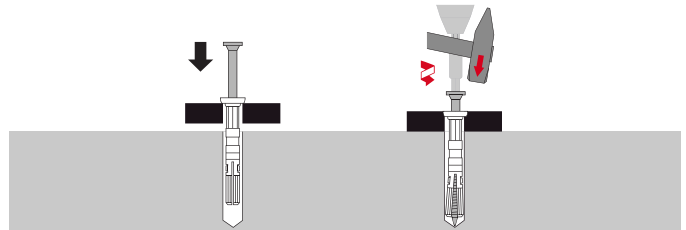
- Anchoring concrete, brick ties and masonry
- Fastening components for electrical and plumbing installations
- Fastening trim strips, battens and components for electrical and plumbing installations

ADVANTAGES

- For universal use on many materials, including perforated brick and block
- The hammer-driven screw can also be driven or unscrewed using a screwdriver
- Quick impact installation using a hammer

Technical data

Anchor type	Plastic anchor
Head configuration	Countersunk Phillips
Material composition	Body: polyamide, Screw: steel, zincplated (min. 5 µm) or stainless steel 304
Material, corrosion	Steel, zinc-plated
In-service temperature – range	-40 - 80 °C
Installation direction	All



These are abbreviated instructions which may vary according to the application.

Recommended load (kN), safety factor(γ)=5

Model	Size	4/10	5/10	5/5-5/15	6/10-6/25	6/30-6/40	8/10	8/10-8/40	8/60-8/100
HPS-1 at concrete 30 N/mm²	Tensile Load, Nrec	0.05	0.10	0.15	0.25	0.25	0.30	0.40	0.40
	Shear Load, Vrec	0.15	0.30	0.35	0.55	0.35	0.50	0.90	0.50
HPS-1 at AAC block²⁾	Tensile Load, Nrec	-	-	0.08	0.10	0.10	-	0.15	0.15
	Shear Load, Vrec	-	-	0.10	0.12	0.10	-	0.30	0.20

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) Holes must be produced by rotary drilling only
- 3) For detail design method, please refer to Fastening Technology Manual

HPS-1 (With galvanized screw min. 5 µm)



Order Now



Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Fastening thickness	Sales pack quantity	Item number
HPS-1 4/0X20	M4	22 mm	4 mm	25 mm	2 mm	250 pc	260369 ¹⁾
HPS-1 5/0X20	M5	22 mm	5 mm	25 mm	2 mm	250 pc	260395 ¹⁾
HPS-1 5/5X25	M5	25 mm	5 mm	30 mm	5 mm	200 pc	260347 ¹⁾
HPS-1 5/10X30	M5	27 mm	5 mm	30 mm	10 mm	200 pc	230515
HPS-1 5/15X35	M5	37 mm	5 mm	30 mm	15 mm	200 pc	260348
HPS-1 6/0X25	M6	27 mm	6 mm	40 mm	2 mm	150 pc	238159 ¹⁾
HPS-1 6/5X30	M6	32 mm	6 mm	40 mm	5 mm	150 pc	260349 ¹⁾
HPS-1 6/10X35	M6	37 mm	6 mm	40 mm	10 mm	150 pc	230516
HPS-1 6/15X40	M6	42 mm	6 mm	40 mm	15 mm	150 pc	260350
HPS-1 6/25X50	M6	52 mm	6 mm	40 mm	25 mm	100 pc	260351
HPS-1 6/30X55	M6	57 mm	6 mm	40 mm	30 mm	100 pc	230517
HPS-1 6/40X65	M6	67 mm	6 mm	40 mm	40 mm	100 pc	260352
HPS-1 8/0X25	M8	33 mm	8 mm	50 mm	2 mm	100 pc	238160 ¹⁾
HPS-1 8/10X40	M8	43 mm	8 mm	50 mm	10 mm	100 pc	260353
HPS-1 8/20X50	M8	53 mm	8 mm	50 mm	20 mm	50 pc	230518
HPS-1 8/30X60	M8	63 mm	8 mm	50 mm	30 mm	50 pc	260354
HPS-1 8/40X70	M8	73 mm	8 mm	50 mm	40 mm	50 pc	230519
HPS-1 8/60X90	M8	93 mm	8 mm	50 mm	60 mm	50 pc	260355
HPS-1 8/80X110	M8	113 mm	8 mm	50 mm	80 mm	50 pc	260356 ¹⁾
HPS-1 8/100X130	M8	133 mm	8 mm	50 mm	100 mm	100 pc	260367 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Customer Hotline: Hong Kong 8228 8118, Macau 00800 8228 8118 Email: hksales@hilti.com

HPS-1 R (With stainless steel screw A2)



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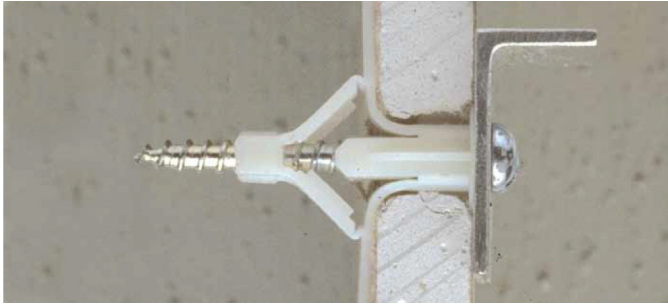


Ordering designation	Anchor size	Anchor length	Drill bit diameter	Drilling depth	Fastening thickness	Sales pack quantity	Item number
HPS-1R 5/5X25	M5	27 mm	5 mm	30 mm	5 mm	200 pc	260357 ¹⁾
HPS-1R 5/10X30	M5	32 mm	5 mm	30 mm	10 mm	200 pc	230524
HPS-1R 5/15X35	M5	37 mm	5 mm	30 mm	15 mm	200 pc	260358 ¹⁾
HPS-1R 6/0X25	M6	27 mm	6 mm	40 mm	2 mm	150 pc	238161 ¹⁾
HPS-1R 6/5X30	M6	32 mm	6 mm	40 mm	5 mm	150 pc	260359 ¹⁾
HPS-1R 6/10X35	M6	37 mm	6 mm	40 mm	10 mm	150 pc	230525 ¹⁾
HPS-1R 6/15X40	M6	42 mm	6 mm	40 mm	15 mm	100 pc	260360
HPS-1R 6/25X50	M6	52 mm	6 mm	40 mm	25 mm	100 pc	260361 ¹⁾
HPS-1R 6/40X65	M6	67 mm	6 mm	40 mm	40 mm	100 pc	260362 ¹⁾
HPS-1R 8/10X40	M8	43 mm	8 mm	50 mm	10 mm	100 pc	260363 ¹⁾
HPS-1R 8/30X60	M8	63 mm	8 mm	50 mm	30 mm	50 pc	260364 ¹⁾
HPS-1R 8/60X90	M8	93 mm	8 mm	50 mm	60 mm	50 pc	260365 ¹⁾
HPS-1R 8/80X110	M8	113 mm	8 mm	50 mm	80 mm	50 pc	260366 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Light-duty anchor HLD



BASE MATERIALS

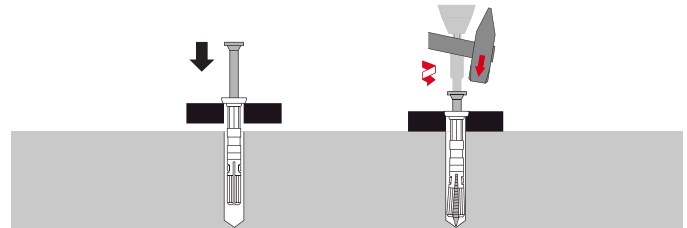
- Concrete (uncracked)
- Drywall
- Masonry (hollow)

APPLICATIONS

- Fastening on low-strength materials with cavities - for use with standard wood screws
- Anchoring in perforated brick or block, drywall, concrete

ADVANTAGES

- The wings spring out and adapt to all materials
- Three convenient sizes for use in a variety of hollow base materials from 1/4" drywall to hollow block
- Ribs on the body help prevent the anchor spinning during installation



These are abbreviated instructions which may vary according to the application.

Technical data

Anchor type	Plastic anchor
Head configuration	Flat head, Round head
Material composition	Polyamide PA 6
Material, corrosion	Plastic
In-service temperature – range	-40 - 80 °C
Installation direction	Wall

Recommended load (kN), safety factor(y)=5

Model	Size	Working principle	HLD 2	HLD 3	HLD 4
Concrete at 15N/mm²	Tensile Load, N _{rec}	C	0.25	0.40	0.50
	Shear Load, V _{rec}		0.25	0.40	0.50
Fibre reinforced gypsum panel 12.5mm	Tensile Load, N _{rec}	A	0.06	-	-
	Shear Load, V _{rec}		0.06	-	-
Fibre reinforced gypsum panel 2 x 12.5mm	Tensile Load, N _{rec}	A	-	0.12	-
	Shear Load, V _{rec}		-	0.12	-
Hollow brick	Tensile Load, N _{rec}	A / B	0.15	0.15	-
	Shear Load, V _{rec}		0.15	0.15	-

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences
- 2) For detail design method, please refer to Fastening Technology Manual

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Ordering designation	Anchor size	Drill bit diameter	Drilling depth	Sales pack quantity	Item number
HLD 2	10 mm	10 mm	50 mm	150 pc	335506
HLD 3	10 mm	10 mm	56 mm	100 pc	335507
HLD 4	10 mm	10 mm	66 mm	100 pc	335508

Please visit Hilti website for the latest item numbers and related products

Hoist anchor point HAP 1.15



APPLICATIONS

- Designed for load lifting applications

ADVANTAGES

- No limitations in load directions, also for use on the wall
- Compact design and low profile
- Two or more HAP 1.15 can be combined to increase the total WLL
- Design meets application requirements for dynamic loads in any direction (dynamic safety factor = 1.8)
- HAP 1.15 is designed for use with standard HST3 M12 anchors
- Supplied pre-assembled (one piece), no need to assemble individual components

Technical data	
Anchor type	Plastic anchor
Head configuration	Flat head, Round head
Material composition	Polyamide PA 6
Material, corrosion	Plastic
In-service temperature – range	-40 - 80 °C
Installation direction	Wall

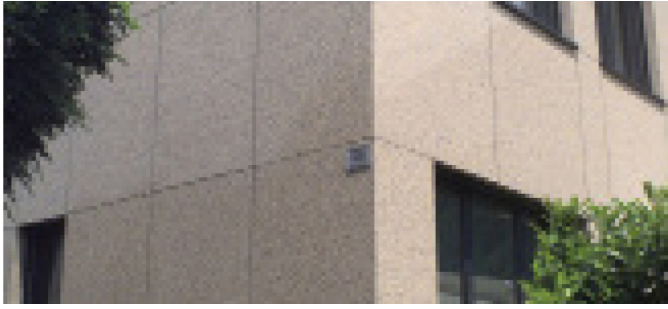
Technical data	
Dispenser, setting tool, accessory, tester type	Hoist anchor points



Ordering designation	Sales pack quantity	Item number
HAP 1.15	2 pc	2032179

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Stone undercut anchor HSU-R



BASE MATERIALS

- Natural Stone

APPLICATIONS

- Stone cladding fixing

ADVANTAGES

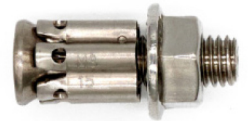
- Easy installation
- Head marking for easy identification
- Gauge for checking drill hole geometry
- Setting mark to verify undercut completion

Technical data

Material composition	Steel, A4 (SS316)
Head configuration	Externally threaded



Watch Video



HSU-R (A4 stainless steel)

Ordering designation	Anchor size	Setting depth	External thread length	Sales pack quantity	Item number
HSU-R M6x15/17 w/flange nut	M6	15 mm	17 mm	250 pc	3583063 ¹⁾
HSU-R M8x15/17 w/flange nut	M8	15 mm	17 mm	250 pc	3583064
HSU-R M8x21/17 w/flange nut	M8	21 mm	17 mm	250 pc	3583065

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

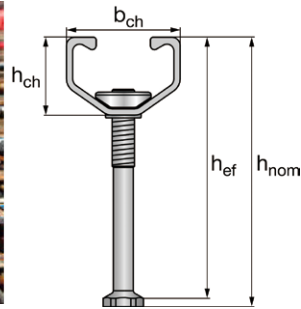
HSU-R setting tools and accessories



Ordering designation	Sales pack quantity	Item number
Setting tool HSU ST-G M6 manual	1 pc	2179452 ¹⁾
Setting tool HSU ST-G M8 manual	1 pc	2179453
Hole inspection gauge HSU IG M6	1 pc	2179450 ¹⁾
Hole inspection gauge HSU IG M8	1 pc	2179451
Drill bit HSU CDB 11/13.5 conveyor	1 pc	2179456
Drill bit HSU CDB 13/15.5 conveyor	1 pc	2179457
Drilling tool HSU ADT G 220V advanced	1 pc	2193038 ¹⁾

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

Anchor channel HAC



APPLICATIONS

- Fastening curtain wall brackets
- Fastening elevator guide rail brackets for lift car and counter-weight
- Fastening elevator slide door and landing sill
- Fastening M&E system with demanding requirements in terms of flexibility and dust or noise reduction e.g. data center

ADVANTAGES

- Innovative V-shape provides high load resistance and close edge distances
- Faster installation of building services than with traditional anchor fastening method
- Dustless and noiseless fastening method
- Flexibility of use throughout the whole building life cycle

Technical data

Base material	Concrete
Environmental conditions	Indoor, damp conditions
Material composition	Steel, Hot-dip galvanized

HAC 40

Order Now



Ordering designation	Length, l _{ch}	Number of anchors	Anchor distance	Standard embedment depth, h _{ef}	Sales pack quantity	Item number
HAC-40 91/200 F	200 mm	2	150 mm	91 mm	1 pc	2122491 ¹⁾
HAC-40 91/350 F	350 mm	3	150 mm	91 mm	1 pc	2122493
HAC-40 91/550 F	550 mm	3	250 mm	91 mm	1 pc	2122495
HAC-40 91/1050 F	1050 mm	5	250 mm	91 mm	1 pc	2122497 ¹⁾
HAC-40 91/1300 F	1300 mm	6	250 mm	91 mm	1 pc	2122498 ¹⁾
HAC-40 91/1550 F	1550 mm	7	250 mm	91 mm	1 pc	2122499 ¹⁾
HAC-40 91/1800 F	1800 mm	8	250 mm	91 mm	1 pc	2122530 ¹⁾
HAC-40 91/2050 F	2050 mm	9	250 mm	91 mm	1 pc	2122531 ¹⁾
HAC-40 91/2300 F	2300 mm	10	250 mm	91 mm	1 pc	2122532 ¹⁾
HAC-40 91/5800 F	5800 mm	24	250 mm	91 mm	1 pc	2122536 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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Order Now



HAC 50

Ordering designation	Length, l _{ch}	Number of anchors	Anchor distance	Standard embedment depth, h _{ef}	Sales pack quantity	Item number
HAC-50 106/200 F	200 mm	2	150 mm	106 mm	1 pc	2122537 ¹⁾
HAC-50 106/350 F	350 mm	3	150 mm	106 mm	1 pc	2122539
HAC-50 106/450 F	450 mm	3	200 mm	106 mm	1 pc	2122540 ¹⁾
HAC-50 106/550 F	550 mm	3	250 mm	106 mm	1 pc	2122541 ¹⁾
HAC-50 106/1050 F	1050 mm	5	250 mm	106 mm	1 pc	2122543 ¹⁾
HAC-50 106/2300 F	2300 mm	10	250 mm	106 mm	1 pc	2122548 ¹⁾
HAC-50 106/5800 F	5800 mm	24	250 mm	106 mm	1 pc	2122553 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

HAC 60

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Ordering designation	Length, l_{ch}	Number of anchors	Anchor distance	Standard embedment depth, h_{ef}	Sales pack quantity	Item number
HAC-60 148/350 F	350 mm	3	150 mm	148 mm	1 pc	431851
HAC-60 148/450 F	450 mm	3	200 mm	148 mm	1 pc	431852 ¹⁾
HAC-60 148/550 F	550 mm	3	250 mm	148 mm	1 pc	431853 ¹⁾
HAC-60 148/1050 F	1050 mm	5	250 mm	148 mm	1 pc	431854 ¹⁾
HAC-60 148/2300 F	2300 mm	10	250 mm	148 mm	1 pc	431855 ¹⁾
HAC-60 148/5800 F	5800 mm	24	250 mm	148 mm	1 pc	431856 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

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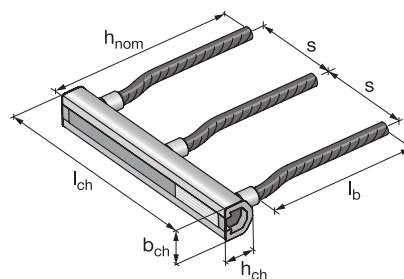
HAC 70

Ordering designation	Length, l_{ch}	Number of anchors	Anchor distance	Standard embedment depth, h_{ef}	Sales pack quantity	Item number
HAC-70 175/350 F	350 mm	3	150 mm	175 mm	1 pc	431861
HAC-70 175/450 F	450 mm	3	200 mm	175 mm	1 pc	431862
HAC-70 175/550 F	550 mm	3	250 mm	175 mm	1 pc	431863 ¹⁾
HAC-70 175/1050 F	1050 mm	5	250 mm	175 mm	1 pc	431864 ¹⁾
HAC-70 175/2300 F	2300 mm	10	250 mm	175 mm	1 pc	431865 ¹⁾
HAC-70 175/5800 F	5800 mm	24	250 mm	175 mm	1 pc	431866 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

Please visit Hilti website for the latest item numbers and related products

Anchor Channel – Corner Fixing HAC-CRFoS



APPLICATIONS

- Fastening curtain wall brackets in corner

ADVANTAGES

- No welding is required during the installation
- Design in pair for easy installation into formwork (traditional welded corner has difficulty to be inserted into the rebar cage)
- New type of protective, environmentally friendly foam insert (LDPE) and end caps seal the channel effectively, preventing concrete slurry from entering the channel

Technical data

Environmental conditions	Indoor, damp conditions
Material composition	Steel, Hot-dip galvanized (channel)

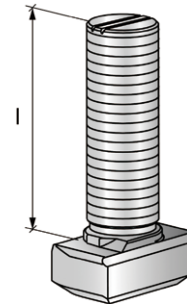
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Ordering designation	Channel – Profile Height, h_{ch}	Channel – Profile Width, b_{ch}	Length, l_{ch}	Number of rebar	Rebar Leg Diameter	Rebar length, l_b	Effective embedment depth, h_{nom}	Sales pack quantity	Item number
HAC-40 369/350 F CRFoS	28 mm	40.9 mm	350 mm	3	Y10	325 mm	369 mm	1 pc	2062943 ¹⁾
HAC-50 372/350 F CRFoS	31 mm	41.9 mm	350 mm	3	Y10	325 mm	372 mm	1 pc	2062965 ¹⁾
HAC-60 415/350 F CRFoS	35.5 mm	43.4 mm	350 mm	3	Y12	360 mm	415 mm	1 pc	2070435 ¹⁾
HAC-70 444/350 F CRFoS	40 mm	45.4 mm	350 mm	3	Y16	380 mm	444 mm	1 pc	2070268

Please visit Hilti website for the latest item numbers and related products

T-head bolt HBC-C

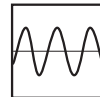


APPLICATIONS

- For use with HAC-40 to HAC-70 anchor channels

ADVANTAGES

- Simplification of the range available Only one universal bolt type needed to cover HAC-40 to HAC-70 anchor channels
- European approval according to latest technical specifications
- Dustless and noiseless fastening method



Hot-dip galvanized HBC-C

Technical data	
Environmental conditions	Indoor, damp conditions
Material composition	Steel, 8.8 grade, hot-dip galvanized (min. 45 µm)
Material, corrosion	Steel, sherardized / hot-dip galvanized



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Ordering designation	Anchor size	Useable thread length*	Bolt length, l	Sales pack quantity	Item number
HBC-C M12x60 8.8F	M12	51 mm	60 mm	100 pc	2095646
HBC-C M12x80 8.8F	M12	71 mm	80 mm	100 pc	2095647
HBC-C M12x100 8.8F	M12	91 mm	100 mm	100 pc	2095648 ¹⁾
HBC-C M16x60 8.8F	M16	50 mm	60 mm	100 pc	2095650
HBC-C M16x80 8.8F	M16	70 mm	80 mm	50 pc	2095651
HBC-C M16x100 8.8F	M16	90 mm	100 mm	50 pc	2095652
HBC-C M20x60 8.8F	M20	48 mm	60 mm	50 pc	2095653 ¹⁾
HBC-C M20x80 8.8F	M20	68 mm	80 mm	50 pc	2095654 ¹⁾
HBC-C M20x100 8.8F	M20	88 mm	100 mm	50 pc	2095655 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

* Usable thread length measures the bolt length protruded after inserted the HBC-C into the HAC channel

Please visit Hilti website for the latest item numbers and related products

Hot-dip galvanized notched bolt HBC-C-N

Technical data

Environmental conditions	Indoor, damp conditions
Tooth configuration	Notched
Material, corrosion	Steel, sherardized / hot-dip galvanized



Order Now



Ordering designation	Anchor size	Useable thread length *	Bolt length, l	Sales pack quantity	Item number
HBC-C-N M16x60 8.8F	M16	51 mm	60 mm	25 pc	2019736 ¹⁾
HBC-C-N M16x80 8.8F	M16	71 mm	80 mm	25 pc	433479
HBC-C-N M16x100 8.8F	M16	91 mm	100 mm	25 pc	2019737 ¹⁾
HBC-C-N M16x150 8.8F	M16	140 mm	150 mm	25 pc	2019738 ¹⁾
HBC-C-N M20x60 8.8F	M20	48 mm	60 mm	50 pc	434345 ¹⁾
HBC-C-N M20x80 8.8F	M20	68 mm	80 mm	50 pc	2019739 ¹⁾
HBC-C-N M20x100 8.8F	M20	88 mm	100 mm	50 pc	434346 ¹⁾
HBC-C-N M20x150 8.8F	M20	138 mm	150 mm	25 pc	2019820 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

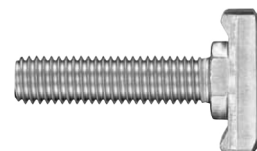
* Usable thread length measures the bolt length protruded after inserted the HBC-C into the HAC channel

Please visit Hilti website for the latest item numbers and related products

Stainless steel HBC-C

Technical data

Environmental conditions	Outdoor
Material composition	Steel, A4-50
Material, corrosion	Steel, stainless



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Ordering designation	Anchor size	Useable thread length*	Bolt length, l	Sales pack quantity	Item number
HBC-C M12x50 50R	M12	41 mm	50 mm	25 pc	433465 ¹⁾
HBC-C M12x80 50R	M12	71 mm	80 mm	25 pc	433466 ¹⁾
HBC-C M16x60 50R	M16	50 mm	60 mm	50 pc	433472 ¹⁾
HBC-C M16x80 50R	M16	70 mm	80 mm	25 pc	433474 ¹⁾

¹⁾ This is a non-stock item. For detailed lead time information please contact your Hilti representative.

* Usable thread length measures the bolt length protruded after inserted the HBC-C into the HAC channel

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Anchor channel HAC-C (A4 stainless steel)

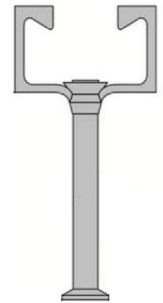


APPLICATIONS

- Fastening of external cladding bracket e.g in wet zone
- Fastening of M&E services in outdoor or corrosive conditions

ADVANTAGES

- Special end caps with nail holes to ease installation of T-head bolts
- Dustless and noiseless fastening method
- Flexibility of use throughout the whole building life cycle



Technical data	
Base material	Concrete
Environmental conditions	Outdoor
Material composition	Steel, A4 stainless steel

Ordering designation	T-head bolt size	Length, lch	Number of anchors	Anchor distance	Standard embedment depth, hef	Sales pack quantity	Item number
HAC-C 40/22-300-A4	40/22	300	3	100 mm	79 mm	1 pc	2170266 ¹⁾
HAC-C 40/22-350-A4	40/22	350	3	150 mm	79 mm	1 pc	2170267
HAC-C 40/22-550-A4	40/22	550	3	250 mm	79 mm	1 pc	2170360 ¹⁾
HAC-C 40/22-1550-A4	40/22	1550	7	250 mm	79 mm	1 pc	2170364 ¹⁾
HAC-C 50/30-350-A4	50/30	350	3	150 mm	94 mm	1 pc	2170396 ¹⁾
HAC-C 52/34-350-A4	50/30	350	3	150 mm	155 mm	1 pc	2170257 ¹⁾

¹⁾ This is non-stock item. For detailed leadtime information, please contact your Hilti representative.

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T-head bolt HBC (A4 stainless steel)



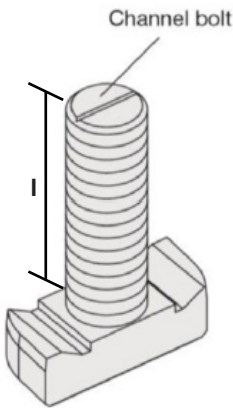
APPLICATIONS

- For use with HAC-C stainless steel anchor channels

ADVANTAGES

- European approval according to latest technical specifications
- Dustless and noiseless fastening method

Technical data	
Environmental conditions	Outdoor
Material composition	A4-70 stainless steel

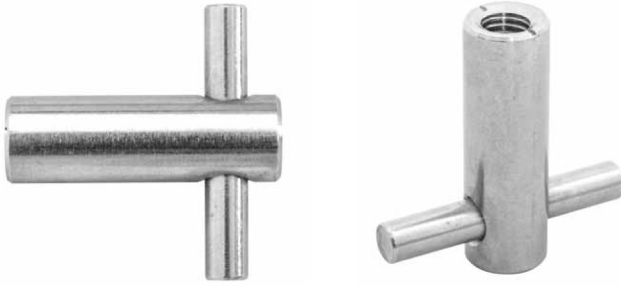


Ordering designation	Anchor size	Usable thread length	Bolt length, l	Sales pack quantity	Item number
HBC-40/22-M12x60 A4-70	M12	36.7 mm	60 mm	50 pc	2169081
HBC-40/22-M12x80 A4-70	M12	56.7 mm	80 mm	25 pc	2169082 ¹⁾
HBC-40/22-M16x60 A4-70	M16	32.2 mm	60 mm	25 pc	2169084
HBC-40/22-M16x80 A4-70	M16	52.2 mm	80 mm	25 pc	2169085
HBC-50/30-M16x60 A4-70	M16	30.2 mm / 26.7 mm	60 mm	50 pc	2168809
HBC-50/30-M16x80 A4-70	M16	50.2 mm / 46.7 mm	80 mm	50 pc	2168810
HBC-40/22-M20x60 A4-70	M20	45 mm / 41.5 mm	80 mm	50 pc	2168814 ¹⁾

¹⁾ This is non-stock item. For detailed leadtime information, please contact your Hilti representative.
*Usable thread length measures the bolt length protruded after inserted the HBC into the HAC channel.

Please visit Hilti website for the latest item numbers and related products

Cast-in Socket HCS



BASE MATERIALS

- Concrete
- GRC

APPLICATIONS

- Façade fixing : Louver, GRC & Cladding works
- Precast panel support fixing
- Cooking bench fixing

ADVANTAGES

- Simple to locate on formwork accurately
- Shallow embedment depth required
- No stress impose on the concrete during pouring
- Clear marking for inspection

Technical data

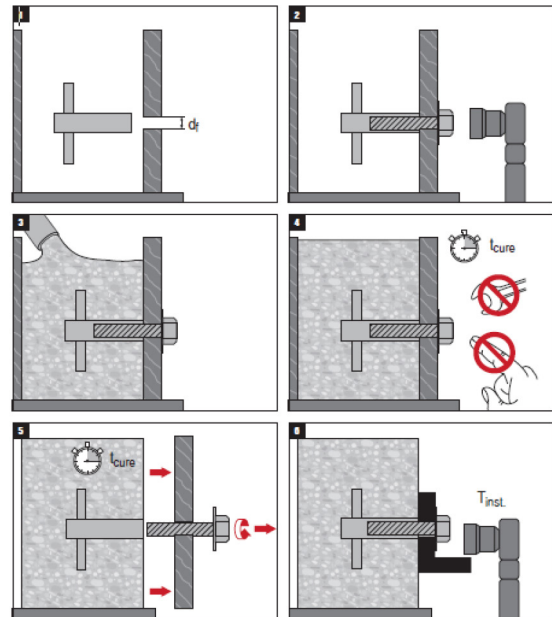
Head configuration	Inner thread
Type of fastening	Pre-fastening
HCS – Material Composition	Free cutting steel 1215
HCS – Material, Corrosion	Zinc plating 5μ on free cutting steel
HCS-R – Material Composition	Steel, A4 (SS316)

Recommended load (kN), non-cracked concrete at 25N/mm², safety factor(γ)=3

Model	Size	M8	M10	M12	M16
HCS (8.8)	Tensile Load, Nrec	3.0	4.2	5.8	6.9
	Shear Load, Vrec	4.3	7.1	9.7	12.3
HCS-R (A4-70)	Tensile Load, Nrec	3.0	4.2	5.8	6.9
	Shear Load, Vrec	4.3	6.8	9.9	13.7

Remarks:

- 1) All the data applies to no edge distance, spacing and other influences.
- 2) The loading performance varies depends on the steel grade of the screw or rod used in the HCS.
- 3) The bracket after HCS naming states the data for the steel grade of the screw or rod used.
- 4) For detail design method please refer to Fastening Technology Manual.



These are abbreviated instructions which may vary according to the application.

Ordering designation	Overall Anchor length	Outside Diameter	Allowable Screwing Depth	Effective Anchorage Depth	Max. tightening torque	Clearance hole	Sales pack quantity	Item number
HCS M8x40	40 mm	12 mm	10 / 21 mm	29 mm	8 Nm	9 mm	100 pc	2123086 ¹⁾
HCS M10x50	50 mm	16 mm	12 / 23 mm	36 mm	15 Nm	12 mm	50 pc	2123087 ¹⁾
HCS M12x60	60 mm	19 mm	14 / 26 mm	45 mm	25 Nm	14 mm	50 pc	2123088 ¹⁾
HCS M16x70	70 mm	22 mm	19 / 33 mm	50 mm	50 Nm	18 mm	25 pc	2123089
HCS-R M8x40	40 mm	12 mm	10 / 21 mm	29 mm	8 Nm	9 mm	100 pc	2123350 ¹⁾
HCS-R M10x50	50 mm	16 mm	12 / 23 mm	36 mm	15 Nm	12 mm	50 pc	2123351
HCS-R M12x60	60 mm	19 mm	14 / 26 mm	45 mm	25 Nm	14 mm	50 pc	2123352 ¹⁾
HCS-R M16x70	70 mm	22 mm	19 / 33 mm	50 mm	50 Nm	18 mm	25 pc	2123353 ¹⁾

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