

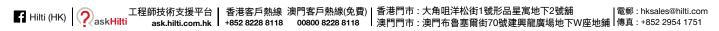
Hilti X-C G3 MX Concrete Nails with GX 3

Submission Folder

$Pr \cap C$	łıı∩t	Int∩rr	nation
1 100	IUCL		παιισπ

Gas-actuated fastening tool GX 3	2
Nails and gas can for GX 3	3
Technical Information	4
Letters	
Country of Origin	13
Job Reference	16







Gas-actuated fastening tool GX 3







APPLICATIONS

- Attaching drywall track to floors, walls and ceilings
- Attaching mesh, membranes or foil with special washer holders
- Attaching wood track to floors, walls and ceilings

ADVANTAGES

- Single power source (gas), no batteries required
- High fastening rate for high productivity and maximum efficiency
- Gas gauge helps avoid running out of gas unexpectedly. Gas can lasts longer: up to 1,200 nails with a GC 42 gas can
- Curved, 40-nail magazine for better accessibility in narrow spaces and deep tracks
- Easy setting depth adjustment and nosepiece removal for clearing nail jams
- Wide range of nails for fastening to a wide variety of materials









Technical data	
Power (max.)	100 J
For use with	GC 42
Weight	3.99 kg
Automatic piston return	Yes
Emission noise-pressure level at the work station: LpA, 1s¹)	99 dB (A)
Dimensions (LxWxH)	436 x 132 x 392 mm
Max. fastener driving rate	1200 / h
Temperature resistance - max.	45
Temperature resistance	-10
temperature - min.	
Fastener intake	40 nails
Fastener length range	14 - 39 mm

¹⁾ Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895





Ordering designation	Package contents	Sales pack quantity	Item number
GX 3	1x Gas-actuated tool GX 3 _01, 1x Case	1 pc	2102195

Please visit Hilti website for the latest item numbers and related products

APPLICATIONS

Power source for the GX 3 fastening tool

Technical data	
For use with	GX 3

ADVANTAGES

High-pressure gas can for good low temperature performance down to -10°C



Ordering designation	Sales pack quantity	Item number
GC 42	1 pc	2105698

Please visit Hilti website for the latest item numbers and related products

Nail combo for use with gas-actuated tool GX 3

Package content: 1200 pins and 1 gas can GC 42





Technical data	
For use with	GX 3



Ordering designation	Fastener shank length	Fastener shank diameter	Sales pack quantity	Item number
X-S 14 G3 MX Combo	14 mm	3 mm	1 pc	3569237
X-P 17 G3 MX Combo	17 mm	3 mm	1 pc	3569238
X-P 20 G3 MX Combo	20 mm	3 mm	1 pc	3569239
X-C 20 G3 MX Combo	20 mm	3 mm	1 pc	3569721
X-C 27 G3 MX Combo	27 mm	3 mm	1 pc	3569722
X-C 32 G3 MX Combo	32 mm	3 mm	1 pc	3569774
X-C 39 G3 MX Combo	39 mm	3 mm	1 pc	3569775

Please visit Hilti website for the latest item numbers and related products

GX 3 accessories

Ordering designation	Sales pack quantity	Item number
Washer R23-0.6 Eco	1000 pc	407950
Washer R36-0.6 Eco	1000 pc	407951
Fastener guide X-FG G3	1 pc	21022801)
Fastener guide X-FG G3-ME	1 pc	2102281
Washer holder X-WH G3 magnetic	1 pc	2102283
Pole Tool X-PT 7ft for GX 3	1 pc	3579449
Receptacle X-PT G3	1 pc	2116237
Safety glasses PP EY-CA NCH clear	1 pc	20654491)

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

X-C 20/27/32 G3 MX



GX 3 systems: fasteners for Interior Finishing, Building Construction and Mechanical & Electrical applications

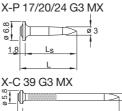
Product data

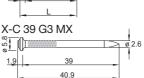
GX 3 gas tool



GX 3, GX 3-ME

Nails (For fastening to concrete)





Nails (For fastening to steel)

X-S 14 G3 MX



General information

Material specifications: B3 threaded studs

X-P G3 MX, X-S G3 MX Carbon steel, HRC 57.5, 2-13 µm zinc coating X-C G3 MX Carbon steel, HRC 56.5, 2-13 µm zinc coating

Approvals

ICC-ESR 1752 (USA) X-P 17/20/24 G3 MX, X-C 20/27/32 G3 MX and X-S 14 G3 MX

IBMB X-P 17/20/24 G3 MX, X-C 20/27/32/39 G3 MX

ETA-16/0301 X-P 20/24 G3 MX

Applications

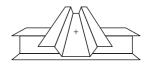
Examples



Drywall tracks



Light-duty building construction applications



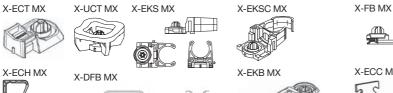
Temporary tacking of composite deck to steel beams

Page 4 of 16



Product data

Electrical elements to be used with nails











General information

Material specifications

X-ECT MX, X-EKS MX, X-EKSC MX, Polyamide (halogen and silicon-free), light grey RAL 7035

X-EKB MX, X-ECH MX

X-ECT-FR MX, X-EKB-FR MX
PBT (silicon free, flame retardant), stone grey RAL 7030
X-UCT MX, X-ET MX
HDPE (halogen and silicon free), light grey RAL 7035

X-TT Polyester (PES)

X-FB MX, X-DFB MX Galvanized steel sheet, $f_{11} = 270-420 \text{ N/mm}^2$, $10-20 \mu\text{m}^2$

zinc coating

X-ECC MX, X-EHS MX Galvanized steel sheet, f_{11} = 270-420 N/mm², \geq 10-20 μ m

zinc coating

Approvals

ICC-ESR 1752 (USA), IBMB, ETA-16/0301

Applications







Electrical cables

Product data

GX 3 gas tool



GX 3, GX 3-ME

Studs

(For fastening to concrete)

X-M6-7-24 G3 P7



(For fastening to steel)

X-M6-7-14 G3 P7



X-W6-12-20 G3 P7



X-W6-12-14 G3 P7



General information

Material specifications

Carbon steel shank HRC 57.5 Zinc coating 2-10 µm

Applications



Junction boxes, switch boxes, etc.



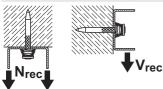
Pipe rings for light-duty pipes

May 2025



Performance data

Performance data for drywall track fastening



X-S 14 G3 MX (Base material: steel)

Tension N _{rec} [kN]	Shear V _{rec} [kN]
0.4	0.4

X-P G3, X-C G3 (Base material: concrete / sand-lime masonry)

	Recommended Loads [kN]						
Embedment	Tensio	n N _{rec}	Shear V _{rec}		Tension N _{rec} Shear V		
[mm]		Concrete Type			011		
	Soft	Tough	Soft	Tough	Sand-lime masonry		
≥ 22	-	-	-	-	0.3	0.3	
≥ 18	0.2	-	0.2	-	0.2	0.2	
≥ 14	0.1	0.1	0.1	0.1	0.1	0.1	

Conditions:

- For safety relevant fastenings sufficient redundancy of the entire system is required;
 Minimum of 5 nails per fastened track. All visible setting failures must be replaced
- Sheet metal failure is not considered in recommended loads and must be assessed separately
- Soft concrete up to f_{c,cube} = 45 N/mm² (C35/45), some tough concrete up to f_{c,cube} =60 N/mm² (C50/60).
- Concrete with aggregate like granite or river rock or softer, and up to 16 mm diameter



Stick rate estimation				
Soft Concrete Tough concrete				
X-P G3	85% – 98%	70% – 85%		
X-C G3	75% – 90%	55% – 70%		

The stick rate indicates the percentage of nails that were driven correctly to carry a load.
 Stick rate can vary from the above values depending on job site conditions.

Threaded stud	Recommend	Dane metanial		
i nreaded stud	N _{rec} [kN]	V _{rec} [kN]	T _{rec} [Nm]	- Base material
X-M6-7-24 G3 P7	0.05	0.05	3.0	Concrete, sand-lime
X-W6-12-20 G3 P7				masonry
X-M6-7-14 G3 P7	0.2	0.2	3.0	Steel
X-W6-12-14 G3 P7				

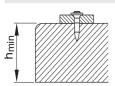
Recommended loads (electrical elements used with nails)

Element	Maximum service load F _{max} [N]
X-ECT (FR) MX	40
X-UCT MX	40
X-EKS MX	11
X-EKSC MX	32
X-FB MX / X-DFB MX	20
X-ECC MX	50
X-EHS MX	80
X-EKB (FR) 4 MX	9
X-EKB (FR) 8 MX	14
X-EKB (FR) 16 MX	18
X-ECH MX	40
	Cable trunking
X-ET MX	100

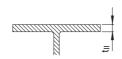


Application requirements

Thickness of base material



Concrete (for nails and threaded studs) $h_{min} = 60 mm$



Steel

 $t_{||} \ge 4.0$ mm (for nails) $t_{||} \ge 6.0$ mm (for threaded studs)

Thickness of fastened material

Wooden track: Metal track: t_I ≤ 25mm

t_l ≤ 2mm

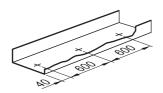


Deflection head:

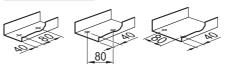
t_{l.tot.} ≤ 21mm (gypsum strip + metal track and sealant)

Spacing and edge distances (mm)

Spacing along track

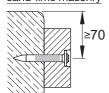


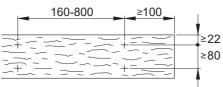
All track ends (cut-outs for doors), secure with 2 nails



Fastener spacing max. 30 cm for proprietary light non-load-bearing partition walls with fire classification

<u>Distance to edge of concrete /</u> sand-lime masonry

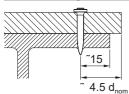




Spacing between nails when fastening wood to concrete

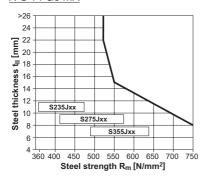


Distance to edge of fastened material (steel base material)

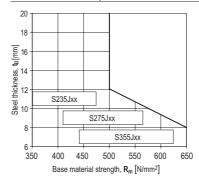


Application limits

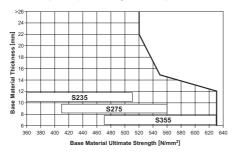
X-S 14 G3 MX



X-M6-7-14 G3 P7, X-W6-12-14 G3 P7



For temporary tacking of composite decks



Design conditions:

- Single layer sheet with a maximum thickness of 1.25 mm.
- Sheeting grade up to S450 acc. to EN 10346.
- Minimum base material thickness: 6 mm
- Minimum steel grade: S235 acc. to EN 10025-2

Corrosion information

The intended use only comprises fastenings which are not directly exposed to external weather conditions or moist atmospheres, i.e. only intended for dry indoor areas.



Fastener selection and system recommendation

Fastener program

Nails

Nail	Item no.	Shank length (mm)	Shank diameter (mm)	Base material	Length recommendation	
X-S 14 G3 MX	2101547	14	3	Steel		
X-P 17 G3 MX	2101046	17	3		9, 5	
X-P 20 G3 MX	2101047	20	3		of I	
X-P 24 G3 MX	2101048	24	3	Concrete / Sand-lime		of fastened lncreasing to fastened lncreasing of base n
X-C 20 G3 P7	2100955	20	3			
X-C 27 G3 P7	2100956	27	3	masonry	thickned mater did mater grant streng material	
X-C 32 G3 MX	2100957	32	3		thickness d material strength	
X-C 39 G3 MX	2100958	39	2.8		88 88	

Threaded studs

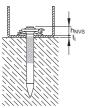
Threaded studs	Item no.	Thread size	Thread length (mm)	Shank length (mm)	Shank diameter (mm)	Base material
X-M6-7-14 G3 P7	2101052	M6	7	14	3	Steel
X-M6-7-24 G3 P7	2101053	M6	7	24	3	Concrete
X-W6-12-14 G3 P7	2101054	W6	12	14	3	Steel
X-W6-12-20 G3 P7	2101055	W6	12	20	3	Concrete



Fastening quality assurance

Fastening inspection

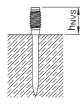
Nails and studs in concrete / sand-lime masonry



X-P_G3 MX, X-C_G3 MX: h_{NVS} = 2–5 mm

X-P_G3 MX, X-C_G3 MX:

 $h_{NVS} = 2-3 \text{ mm}$



X-M6-7-24 G3 P7 X-W6-12-20 G3 P7

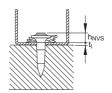




Deflection head X-C 39 G3 MX

12.5 mm board: $h_{NVS} \le 15$ mm 15 mm board: $h_{NVS} \le 12$ mm 19 mm board: $h_{NVS} \le 8$ mm

Nails and studs in steel



X-S 14 G3 MX: $h_{NVS} = 2-9 mm$



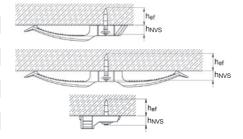
X-M6-7-14 G3 P7 X-W6-12-14 G3 P7

 h_{NVS} $\geq 7 \text{ mm}$ $\geq 12 \text{ mm}$

Element	h _{NVS} (mm)			
	Concrete	Steel		
X-EKB 4/8 MX	6-11	6-9		
X-EKB 16 MX	6-11	6-9		
X-ECT MX	6-11	6-9		
X-UCT MX	6-11	6-9		
X-ECH MX	6-11	6-9		
X-EKS MX	6-11	6-9		
X-EKSC MX	6-11	6-9		
X-FB MX	7–11	7-9		
X-DFB MX	7-11	7-9		
X-ECC MX	7–11	7-9		
X-EHS MX	7-11	7-9		
X-ET MX*	5-10	5-9		

^{*)} With X-ET MX, the h_{NVS} is measured against the cable trunk.

Examples





Attn. : To whom it may concern

Date : 1 April 2025 Ref. : 090/DF/SC/25

Subject : Country of Origin- Hilti X-C G3 MX Nails

Dear Sir / Madam,

Enclosed please find the information of Hilti X-C G3 MX Nails.

Brand Name : Hilti

Model Name : Hilti X-C G3 MX Nails

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Spencer Cheung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Spencer Cheung (+852 9732 1231)

Country of Origin : China

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Spencer Cheung

Head of Product Leadership Strategy

Spencer C.



Attn. : To whom it may concern

Date : 1 April 2025 Ref. : 091/DF/SC/25

Subject : Country of Origin- Hilti GX 3 Gas-Actuated Fastening Tool

Dear Sir / Madam,

Enclosed please find the information of Hilti GX 3 Gas-Actuated Fastening Tool.

Brand Name : Hilti

Model Name : Hilti GX 3 Gas-Actuated Fastening Tool

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Spencer Cheung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Spencer Cheung (+852 9732 1231)

Country of Origin : Austria

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Spencer Cheung

Head of Product Leadership Strategy

Spencer C.



Attn. : To whom it may concern

Date : 1 April 2025 Ref. : 092/DF/SC/25

Subject : Country of Origin- Hilti GC 42 Gas Can

Dear Sir / Madam,

Enclosed please find the information of Hilti GC 42 Gas Can.

Brand Name : Hilti

Model Name : Hilti GC 42 Gas Can

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Spencer Cheung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Spencer Cheung (+852 9732 1231)

Country of Origin : Germany

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Spencer Cheung

Head of Product Leadership Strategy

Spencer C.



Hilti X-C G3 MX Concrete Nails Job Reference

Year	Project Name	Customer Name	Project type
2023	11 MIDDLE RD - KIMPTON HONG KONG	CR CONSTRUCTION COMPANY LIMITED	Hospitality
2023	11 MIDDLE RD - KIMPTON HONG KONG	CR CONSTRUCTION COMPANY LIMITED	Hospitality
2023	HKIA 3508 TERMINAL 2	SUMMAN ENGINEERING LIMITED	Transport
2024	11 MIDDLE RD - KIMPTON HONG KONG	CR CONSTRUCTION COMPANY LIMITED	Hospitality
2024	11 MIDDLE RD - KIMPTON HONG KONG	CR CONSTRUCTION COMPANY LIMITED	Hospitality
2024	391 CHAI WAN RD	GOLDENWALL ENGINEERING LIMITED	Residential
2024	391 CHAI WAN RD	GOLDENWALL ENGINEERING LIMITED	Residential
2024	391 CHAI WAN RD	GOLDENWALL ENGINEERING LIMITED	Residential
2024	FORMER EXCELSIOR REDEVELOP - PROJECT BLUE	GAMMON ENGINEERING & CONSTRUCTION	Office
2024	POLICE SCHOOL RD HKU DORM (459)	GOLDENWALL ENGINEERING LIMITED	Residential
2025	New - Office - 71 How Ming Street, Kwun Tong	GAMMON ENGINEERING & CONSTRUCTION	Office
2025	TUNG CHUNG EAST STATION & ASSOC. TRACKS (CONTRACT N	V(LUEN YAU CONSTRUCTION COMPANY	Transport
2024	OUR LADY OF MARYKNOLL HOSPITAL	WINNING CONSULTING & CONSTRUCTION	Health
2024	33 HUNG TO RD	WINNING CONSULTING & CONSTRUCTION	Industrial
2024	District Cooling System PH1 - Kwu Tung North New Development	WINNING CONSULTING & CONSTRUCTION	Utilities
2024	PRINCE OF WALES HOSPITAL PH2 STAGE 1 - (IPS)	CHINA STATE CONSTRUCTION	Health
2024	HKIA 3508 TERMINAL 2	WAI TAI ENGINEERING (H.K.) CO LTD	Transport
2024	North District Hospital	WINNING CONSULTING & CONSTRUCTION	Health
2024	SHA TIN SEWAGE TREATMENT WORKS RELOCATION PH 2 (DC		Infrastructure
2024	ORGANIC RESOURCES RECOVERY CENTRE PH2 (WASTE TREA		Utilities
2025	OUR LADY OF MARYKNOLL HOSPITAL	WINNING CONSULTING & CONSTRUCTION	Health
2025	MTR NEW EXT. (REF. 1601)-KWU TUNG STATION ON EAST RAIL		Transport
2025	SHA TIN SEWAGE TREATMENT WORKS RELOCATION PH 2 (DC	/2 CHINA STATE - ALCHMEX JOINT VENTURE	Infrastructure