

# Hilti HA 8 Eyebolt Anchor

# **Submission Folder**

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■ T程師技術支援平台 | 香港客戶熱線 澳門客戶熱線(免費) | 香港門市: 大角咀洋松街1號形品星寓地下2號舖 | 電郵: hksales@hilti.con | 電郵: hksales@hilti.con | 東門門市: 澳門市音塞爾街70號建興龍廣場地下W座地鋪 | 再三: +852 2954 1751



#### Hook and ring anchors HA NG 8





#### **BASE MATERIALS**

Concrete (uncracked)

#### **APPLICATIONS**

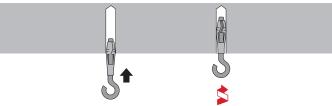
Suspensions from concrete ceilings e.g. suspended ceilings etc.

#### **ADVANTAGES**

- Time-saving, easy manual expansion
- Reliable thanks to automatic follow-up expansion

Technical data	
Environmental conditions	Indoor, dry conditions
Head configuration	Closed eye bolt, Open eye bolt
Material composition	Steel, zinc-plated (min. 5 µm)
Material, corrosion	Steel, zinc-plated
Type of fastening	Pre-fastening





These are abbreviated instructions which may vary according to the application.

#### **Technical data**

Recommended load (kN)

Model	Size	HA8 R1	HA8 H1
H2 Concrete at 20 N/mm <sup>2</sup>	Tensile Load, N <sub>rec</sub>	0.80	0.80



Ordering designation	Anchor Size	Anchorage depth	Anchor length	Bolt diameter	Drill bit diameter	Drilling depth	Sales pack quantity	Item number
HA NG 8X45 H1	8 mm	35 mm	76 mm	5.4 mm	8 mm	55 mm	100 pc	2230167
HA NG 8X45 R1	8 mm	35 mm	76 mm	5.4 mm	8 mm	55 mm	100 pc	2230166

Please visit Hilti website for the latest item numbers and related products

Remarks:

1) All the data applies to no edge distance, spacing and other influences

2) Holes must be produced by rotary drilling only



# **HA 8 NG Light duty metal anchors**

# **Hook and ring anchor**

# Anchor version HA 8 NG R1 HA 8 NG R1 HA 8 NG R1 HA 8 NG H1 HA 8 NG H1

Base material	Load conditions
3089	
Concrete (non-cracked)	Static/ quasi-static

#### **Installation conditions**



Hammer drilled holes

Updated: Mar-19 Apr 2025



## Basic loading data (for a single anchor)

#### All data in this section applies to:

- Correct setting (See setting instruction)
- No edge distance and spacing influence
- Values are only valid for tensile loading
- Concrete C20/25 to C50/60

Concrete	Non-cracked
Tensile N <sub>rec</sub> [kN]	0,8

#### Materials

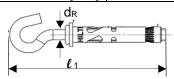
Anchor size		HA 8 NG bolt
Nominal tensile strength	$f_{uk}$ [N/mm <sup>2</sup> ]	520
Yield strength	f <sub>yk</sub> [N/mm <sup>2</sup> ]	450

**Material quality** 

Part	Material
Expansion sleeve	Carbon steel, galvanized to min. 5 µm
Bolt	Carbon steel, galvanized to min. 5 µm

#### **Anchor dimensions**

Anchor size		HA 8 NG
Bolt diameter	d <sub>R</sub> [mm]	5.4
Length of the anchor	l₁ [mm]	76

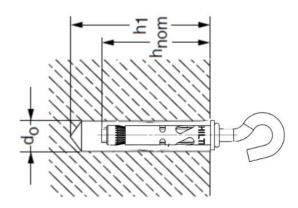




# **Setting information**

# Setting details

Anchor size		HA 8 NG
Nominal diameter of drill bit	d <sub>o</sub> [mm]	8
Cutting diameter of drill bit	d <sub>cut</sub> ≤ [mm]	8,45
Depth of drill hole	$h_1 \geq [mm]$	55
Effective anchorage depth	h <sub>ef</sub> [mm]	35

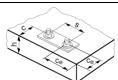


# Installation equipment

Anchor size	HA 8 NG
Rotary hammer	TE2 – TE16
Other tools	Hammer, blow out pump

### **Setting parameters**

Anchor size			HA 8 NG
Minimum base material thickness	h <sub>min</sub>	[mm]	100
Minimum spacing	s	[mm]	200
Minimum edge distance	С	[mm]	100
Minimum edge distance at the corner	Ce	[mm]	150



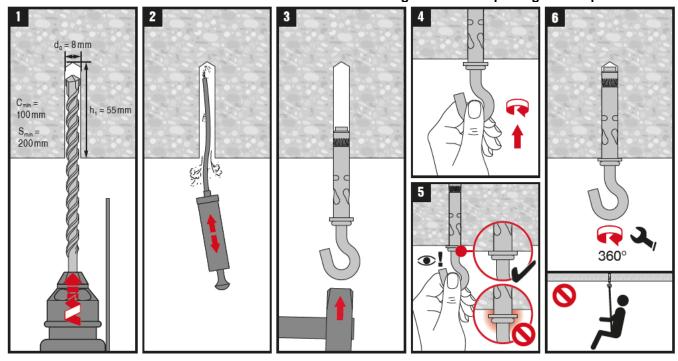
Apr 2025

HA 8 Eyebolt Anchor



#### **Setting instruction**

\*For detailed information on installation see instruction for use given with the package of the product.





Attn. : To whom it may concern

Date : 1 Apr 2025 Ref. : 050/AM/SC/25

Subject : Country of Origin- Hilti HA 8 Eyebolt Anchor

Dear Sir / Madam,

Enclosed please find the information of HA 8 Eyebolt Anchor.

Brand Name : Hilti

Model Name : Hilti HA 8 Eyebolt Anchor

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Spencer Cheung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Spencer Cheung (+852 9732 1231)

Country of Origin : China

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Spencer Cheung

Head of Product Leadership Strategy

Spencer C.



# Hilti HA 8 Eyebolt Anchor Job Reference

Year	Project Name	Customer Name	Project type
2022	98 HOW MING ST	KAI CHUEN ENGINEERING (H.K.) CO LTD	Office
2022	SHEK WU HUI EFFLUENT POLISHING PLANT	KL-CW JV	Utilities
2022	KAI TAK SPORTS PARK	MEW FOOK KEE AIR CONDITIONING	Sport & Recreation
2022	HKIA 3303 3RW & ASSOCIATED WORK	PAUL Y. CONSTRUCTION CO LTD	Infrastructure
2023	391 CHAI WAN RD	CHINA OVERSEAS BUILDING	Residential
2023	New - Infrastructure - Island Eastern Corridor	CHINA CONSTRUCTION STEEL STRUCTURE	Infrastructure
2024	R6 CROSS BAY LINK, TKO (NE/2017/07)	EXCEL ENGINEERING COMPANY LIMITED	Infrastructure