

HIT-RE 500 V3

Safety information for 2-Component-products

Issue date: 19/03/2025 Revision date: 19/03/2025 Supersedes: 08/12/2022 Version: 4.0

SECTION 1: Kit identification

1.1 Product identifier

Product name HIT-RE 500 V3



Product code BU Anchor

1.2 Details of the supplier of the Safety information for 2-Component-products

Hilti (Hong Kong) Ltd.
701-704, 7/F, Tower A, Manulife Financial Centre
223 Wai Yip Street, Kwun Tong
Kowloon - Hong Kong
T +852 27734 700
hksales@hilti.com

SECTION 2: General information

Storage Storage temperature : 5 - 25 °C

A SDS for each of these components is included. Please do not separate any component SDS from this cover page

This Kit should be handled in accordance with good laboratory practices and appropriate personal protective equipment should be used

SECTION 3:

Classification of the Product

Classification according to the United Nations GHS

Acute Tox. 5 (Oral)	H303
Skin Corr. 1B	H314
Skin Sens. 1	H317
Repr. 1B	H360
STOT SE 3	H335
Aquatic Acute 2	H401
Aquatic Chronic 2	H411
Aquatio Official 2	11711

Label elements

Labelling according to the United Nations GHS

Hazard pictograms (GHS UN)

Signal word (GHS UN)

Hazardous ingredients

Hazard statements (GHS UN)









GHS05

Danger

Epoxy resin, Amines

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation.

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H360 - May damage fertility or the unborn child. H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (GHS UN) P280 - Wear eye protection, protective clothing, protective gloves.

P262 - Do not get in eyes, on skin, or on clothing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P302+P352 - IF ON SKIN: Wash with plenty of water.

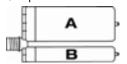
P337+P313 - If eye irritation persists: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

Additional information

2-component-foilpack, contains:

Component A. Epoxy resin, Reactive diluent, inorganic filler

Component B: Amine hardener, inorganic filler



Name	General description	Quantity	Unit	Classification according to the United Nations GHS
HIT-RE 500 V3, B		1	pcs (pieces)	Acute Tox. 5 (Oral), H303 Skin Corr. 1B, H314 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Acute 2, H401 Aquatic Chronic 3, H412
HIT-RE 500 V3, A		1	pcs (pieces)	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

SECTION 4: General advice

General advice For professional users only

SECTION 5: Safe handling advice

General measures Spilled material may present a slipping hazard Environmental precautions Prevent entry to sewers and public waters

Notify authorities if liquid enters sewers or public waters

Avoid release to the environment

Full or only partially emptied cartridges must be disposed of as special waste in accordance

with official regulations.

After curing, the product can be disposed of with household waste

Storage conditions Protect from sunlight. Store in a well-ventilated place.

Technical measures

Comply with applicable regulations

Precautions for safe handling

Wear personal protective equipment

Avoid contact with skin and eyes

Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work

Avoid contact during pregnancy/while nursing

Methods for cleaning up

This material and its container must be disposed of in a safe way, and as per local legislation

Mechanically recover the product

On land, sweep or shovel into suitable containers

Store away from other materials.

For containment Collect spillage.

Incompatible materials Sources of ignition
Direct sunlight

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Incompatible products Strong bases Strong acids

SECTION 6: First aid measures

First-aid measures after eye contact Get immediate medical advice/attention.

Immediately rinse with water for a prolonged period while holding the eyelids wide open

Remove contact lenses, if present and easy to do. Continue rinsing.

Consult an eye specialist

First-aid measures after ingestion Do not induce vomiting

Rinse mouth

Immediately call a POISON CENTER/doctor.

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Wash with plenty of water/...

Take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get immediate medical advice/attention.

First-aid measures general Never give anything by mouth to an unconscious person

If you feel unwell, seek medical advice (show the label where possible)

Symptoms/effects Causes severe skin burns and eye damage.

Symptoms/effects after eye contact

Symptoms/effects after skin contact

Causes serious eye damage.

May cause an allergic skin reaction.

SECTION 7: Fire fighting measures

Firefighting instructions

Use water spray or fog for cooling exposed containers

Exercise caution when fighting any chemical fire

Prevent fire fighting water from entering the environment

Protection during firefighting Self-contained breathing apparatus

Do not enter fire area without proper protective equipment, including respiratory protection

Hazardous decomposition products in case of

fire

Thermal decomposition generates : Carbon dioxide

Carbon monoxide

SECTION 8: Other information

No data available

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Safety Data Sheet

according to the United Nations GHS (Rev. 9, 2021)

Issue date: 29/04/2025 Revision date: 29/04/2025 Supersedes: 13/12/2023 Version: 1.8

SECTION 1: Identification

1.1. GHS Product identifier

Product form Mixture

Product name HIT-RE 500 V3, B

UN-No. (ADR) 3259
Product code BU Anchor

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture Composite mortar component for fasteners in the construction industry Recommended use Composite mortar component for fasteners in the construction industry

1.4. Supplier's details

Supplier

Hilti (Hong Kong) Ltd.

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1.5. Emergency phone number

Emergency number Emergency CONTACT (24-Hour-Number):

GBK GmbH Global Regulatory Compliance

+49 (0)6132-84463

+852 27734 700

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification according to the United Nations GHS

Acute toxicity (oral), Category 5

Skin corrosion/irritation, Category 1B

Skin sensitisation, Category 1

H314

Expert judgement

H317

Calculation method

Specific target organ toxicity – Single exposure, Category 3,

H335

Calculation method

Respiratory tract irritation

Hazardous to the aquatic environment – Acute Hazard, Category 2 H401 Calculation method Hazardous to the aquatic environment – Chronic Hazard, Category 3 H412 Calculation method

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

Hazard pictograms (GHS UN)





Signal word (GHS UN) Danger

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Hazardous ingredients 2-methyl-1,5-pentanediamine; Phenol, styrenated; m-Xylylenediamine; 2,4,6-

tris(dimethylaminomethyl)phenol; 3-Aminopropyltriethoxysilan

Hazard statements (GHS UN) H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction H335 - May cause respiratory irritation

H401 - Toxic to aquatic life

H412 - Harmful to aquatic life with long lasting effects

P262 - Do not get in eyes, on skin, or on clothing.

P280 - Wear eye protection, protective clothing, protective gloves.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P333+P313 - If skin irritation or rash occurs: Get medical advice, medical attention.

P337+P313 - If eye irritation persists: Get medical advice, medical attention.

P302+P352 - IF ON SKIN: Wash with plenty of water.

2.3. Other hazards which do not result in classification

No additional information available

Precautionary statements (GHS UN)

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
2-methyl-1,5-pentanediamine	CAS-No.: 15520-10-2	25 – 35	Flammable liquids, Category 4, H227 Acute toxicity (oral), Category 4, H302 Acute toxicity (inhalation:dust,mist) Category 4, H332 Skin corrosion/irritation, Category 1, H314 Serious eye damage/eye irritation, Category 1, H318 Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation, H335 Hazardous to the aquatic environment – Acute Hazard Not classified Hazardous to the aquatic environment – Chronic Hazard Not classified

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Name	Product identifier	%	Classification according to the United Nations GHS
Phenol, styrenated	CAS-No.: 61788-44-1	5 – 10	Flammable liquids Not classified Acute toxicity (inhalation:dust,mist) Not classified Skin corrosion/irritation, Category 2, H315 Skin sensitisation, Category 1, H317 Hazardous to the aquatic environment – Acute Hazard, Category 1, H400 Hazardous to the aquatic environment – Chronic Hazard, Category 2, H411
m-Xylylenediamine	CAS-No.: 1477-55-0	5 – <8	Flammable liquids Not classified Acute toxicity (oral), Category 4, H302 Acute toxicity (inhalation:dust,mist) Category 4, H332 Skin corrosion/irritation, Category 1B, H314 Serious eye damage/eye irritation, Category 1, H318 Skin sensitisation, category 1B, H317 Hazardous to the aquatic environment – Acute Hazard, Category 3, H402 Hazardous to the aquatic environment – Chronic Hazard, Category 3, H412
2,4,6-tris(dimethylaminomethyl)phenol	CAS-No.: 90-72-2	1 – 2.5	Flammable liquids Not classified Acute toxicity (oral), Category 4, H302 Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 2A, H319 Hazardous to the aquatic environment – Acute Hazard, Category 3, H402 Hazardous to the aquatic environment – Chronic Hazard Not classified

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according to the United Nations GHS (Rev. 9, 2021)

Name	Product identifier	%	Classification according to the United Nations GHS
3-Aminopropyltriethoxysilan	CAS-No.: 919-30-2	1 – 2.5	Flammable liquids Not classified Acute toxicity (oral), Category 4, H302 Acute toxicity (dermal), Category 5, H313 Acute toxicity (inhalation:dust,mist) Not classified Skin corrosion/irritation, Category 1B, H314 Skin sensitisation, Category 1, H317 Hazardous to the aquatic environment – Acute Hazard Not classified Hazardous to the aquatic environment – Chronic Hazard Not classified

Full text of H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible).

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact Wash with plenty of water/.... Take off immediately all contaminated clothing. Wash

contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical

advice/attention.

First-aid measures after eye contact Get immediate medical advice/attention. Immediately rinse with water for a prolonged period

while holding the eyelids wide open. Remove contact lenses, if present and easy to do.

Continue rinsing. Consult an eye specialist.

First-aid measures after ingestion Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects Causes severe skin burns and eye damage.

Symptoms/effects after skin contact May cause an allergic skin reaction. Symptoms/effects after eye contact Causes serious eye damage. Potential adverse human health effects and No additional information available.

symptoms

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire Thermal decomposition generates : Carbon dioxide. Carbon monoxide.

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5.3. Special protective actions for fire-fighters

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting Self-contained breathing apparatus. Do not enter fire area without proper protective

equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Spilled material may present a slipping hazard.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Use personal protective equipment as required. Equip cleanup crew with proper protection.

Emergency procedures Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and materials for containment and cleaning up

For containment Collect spillage.

Methods for cleaning up

This material and its container must be disposed of in a safe way, and as per local

legislation. Mechanically recover the product. On land, sweep or shovel into suitable

containers. Store away from other materials.

Other information Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and

other exposed areas with mild soap and water before eating, drinking or smoking and when

leaving work. Avoid contact during pregnancy/while nursing.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product. Contaminated work clothing should not be allowed out of the workplace. Wash

contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Protect from sunlight. Store in a well-ventilated place.

Incompatible productsStrong bases. Strong acids.Incompatible materialsSources of ignition. Direct sunlight.Heat and ignition sourcesKeep away from heat and direct sunlight.

Storage temperature 5-25 °C

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls Ensure good ventilation of the work station.

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Environmental exposure controls

No specific measures are required provided the product is handled in accordance with the

general rules of occupational hygiene and safety.

Consumer exposure controls Avoid contact during pregnancy/while nursing.

Other information Do not eat, drink or smoke during use.

8.3. Individual protection measures, such as personal protective equipment (PPE)

Personal protective equipment:

Safety glasses. Protective clothing. Protective gloves.

Materials for protective clothing

Long sleeved protective clothing

Hand protection Wear protective gloves. The permeation time is not the maximum wearing time! Generally

speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration. Immediately change

contaminated gloves

Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	4 (> 120 minutes)	> 0,2		EN ISO 374

Wear security glasses which protect from splashes

Personal protective equipment symbol(s)



Eye protection





8.4. Exposure limit values for the other components

No additional information available

SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state Solid

Appearance Thixotropic paste

red. Colour Amine-like. Odour Odour threshold Not available Melting point Not available Not available Freezing point Not available Boiling point Flammability Non flammable. Lower explosion limit Not applicable Upper explosion limit Not applicable Flash point Not applicable Auto-ignition temperature Not applicable Decomposition temperature Not available рΗ 115 pH solution Not available

Viscosity, kinematic (calculated value) (40 °C)

Partition coefficient n-octanol/water (Log Kow)

Vapour pressure

Vapour pressure at 50 °C

Density

Relative density

Not available

Not available

1.31 g/cm³

Not available

Not available

Not available

Not available

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Solubility insoluble in water.

Viscosity, dynamic 50 – 70 Pa·s HN-0333

Particle size Not available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive vapours.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: fume. Carbon monoxide. Carbon dioxide. Corrosive vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) May be harmful if swallowed.

Acute toxicity (dermal) Not classified
Acute toxicity (inhalation) Not classified

Not classified		
HIT-RE 500 V3, B		
2842.757 mg/kg bodyweight		
1690 mg/kg (Rat)		
1170 mg/kg (Rat)		
4.9 mg/l		
Phenol, styrenated (61788-44-1)		
> 2500 mg/kg		
> 2000 mg/kg		
158.31 mg/l/4h		
m-Xylylenediamine (1477-55-0)		
930 mg/kg		
> 3100 mg/kg		
> 3100 mg/kg		
1.34 mg/l/4h		

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according to the United Nations GHS (Rev. 9, 2021)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)		
LD50 oral rat	2169 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 2169 mg/kg bodyweight; Rat; Experimental value)	
LD50 dermal rat	> 2000 mg/kg (Rat; Literature study; Other; >1 ml/kg; Rat; Experimental value)	
3-Aminopropyltriethoxysilan (919-30-2)		
LD50 oral rat	1.57 – 2.83 ml/kg (EPA OTS 798.1175, Rat, Male / female, Experimental value, Oral)	
LD50 oral	1570 mg/kg	
LD50 dermal rabbit	4.29 ml/kg (EPA OTS 798.1100, 24 h, Rabbit, Male / female, Experimental value, Dermal)	
LD50 dermal	4290 mg/kg	
LC50 Inhalation - Rat [ppm]	> 5 ppm (OECD 403: Acute Inhalation Toxicity, 6 h, Rat, Male, Experimental value, Inhalation (vapours))	
LC50 Inhalation - Rat (Dust/Mist)	7.35 mg/l/4h	
Skin corrosion/irritation	Causes severe skin burns. pH: 11.5	
Serious eye damage/irritation	Assumed to cause serious eye damage pH: 11.5	
Respiratory or skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	Not classified	
Carcinogenicity	Not classified	
Reproductive toxicity	Not classified	
STOT-single exposure	May cause respiratory irritation.	
2-methyl-1,5-pentanediamine (15520-10-2	2)	
STOT-single exposure	May cause respiratory irritation.	
STOT-repeated exposure	Not classified	
Aspiration hazard	Not classified	
Potential adverse human health effects and	No additional information available.	

SECTION 12: Ecological information

symptoms

SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - water	Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term	Toxic to aquatic life.
(acute)	
Classification procedure (Hazardous to the aquatic	Calculation method
environment, short-term (acute))	
Hazardous to the aquatic environment, long-term	Harmful to aquatic life with long lasting effects.
(chronic)	
Classification procedure (Hazardous to the aquatic	Calculation method
environment, long-term (chronic))	
2-methyl-1,5-pentanediamine (15520-10-2)	

2-methyl-1,5-pentanediamine (15520-10-2)		
LC50 - Fish [1]	130 mg/l (LC50; 48 h)	
LOEC (acute)	1800 mg/l	
NOEC (acute)	1000 mg/l	
Phenol, styrenated (61788-44-1)		
LC50 - Fish [1]	5.6 mg/l	
LC50 - Other aquatic organisms [1]	9.7 mg/l	

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Bioaccumulative potential

according to the United Nations GHS (Rev. 9, 2021)

Phenol, styrenated (61788-44-1)	
EC50 - Crustacea [1]	1.44 mg/l
NOEC (acute)	3.2 mg/l
Threshold limit - Algae [1]	0.326 mg/l (72 h; Algae)
Threshold limit - Algae [2]	0.14 mg/l (72 h; Algae)
m-Xylylenediamine (1477-55-0)	
LC50 - Fish [1]	75 mg/l
LC50 - Other aquatic organisms [1]	20.3 ppb
EC50 - Crustacea [1]	15 mg/l
LOEC (chronic)	15 mg/l
NOEC (acute)	10.5 mg/kg
NOEC (chronic)	4.7 mg/l
NOEC chronic crustacea	4.7 mg/l
2,4,6-tris(dimethylaminomethyl)pheno	1 (90-72-2)
LC50 - Fish [1]	> 100 mg/l (96 h; Pisces; Nominal concentration)
LC50 - Fish [2]	70.9 mg/l (96 h; Pisces)
EC50 - Other aquatic organisms [1]	84 mg/l (72 h; Desmodesmus subspicatus; growth rate; ECHA)
ErC50 algae	84 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	2 mg/l (28 d; activated sludge, domestic; respiration rate; ECHA)
Threshold limit - Algae [1]	10 - 100,Algae
Threshold limit - Algae [2]	84 mg/l (72 h; Scenedesmus subspicatus; Growth rate)
3-Aminopropyltriethoxysilan (919-30-2	
LC50 - Fish [1]	> 934 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Experimental value, GLP)
EC50 - Crustacea [1]	331 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)
ErC50 algae	> 1000 mg/l (EU Method C.3, 72 h, Scenedesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
12.2. Persistence and degradability	
HIT-RE 500 V3, B	
Persistence and degradability	May cause long-term adverse effects in the environment.
Phenol, styrenated (61788-44-1)	
Biochemical oxygen demand (BOD)	0.000231 g O₂/g substance
Chemical oxygen demand (COD)	0.004827 g O₂/g substance
3-Aminopropyltriethoxysilan (919-30-2)
Not rapidly degradable	
Persistence and degradability	Not readily biodegradable in water.
12.3. Bioaccumulative potential	
HIT-RE 500 V3, B	

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Not established.



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according to the United Nations GHS (Rev. 9, 2021)

2-methyl-1,5-pentanediamine (15520-10-2)		
Partition coefficient n-octanol/water (Log Kow)	0.27 (Estimated value)	
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).	
Phenol, styrenated (61788-44-1)		
BCF - Fish [1]	3246 l/kg (BCFBAF v3.01, Pisces, Fresh water, Weight of evidence, Fresh weight)	
BCF - Fish [2]	3246 mg/l	
Partition coefficient n-octanol/water (Log Kow)	6.24 – 7.77 (Experimental value; OECD 123: Partition Coefficient (1-Octanol/Water): Slow-Stirring Method)	
Bioaccumulative potential	Bioaccumulative potential.	
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)		
Partition coefficient n-octanol/water (Log Kow)	0.77 (Literature; 0.219; Experimental value; Equivalent or similar to OECD 107; 21.5 °C)	
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).	
3-Aminopropyltriethoxysilan (919-30-2)		
BCF - Fish [1]	3.4 (OECD 305: Bioconcentration: Flow-Through Fish Test, 8 week(s), Cyprinus carpio, Flow-through system, Fresh water, Experimental value, Fresh weight)	
Partition coefficient n-octanol/water (Log Kow)	1.7 (QSAR, 20 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	

12.4. Mobility in soil

HIT-RE 500 V3, B			
Mobility in soil	No additional information available		
Phenol, styrenated (61788-44-1)			
Surface tension	48.45 mN/m (20 °C, 90 %, OECD 115: Surface Tension of Aqueous Solutions)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.1 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)		
Ecology - soil	Low potential for mobility in soil.		
2,4,6-tris(dimethylaminomethyl)phenol (90-72	2-2)		
Surface tension	No data available in the literature		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.32 (log Koc, Calculated value)		
Ecology - soil	Highly mobile in soil.		
3-Aminopropyltriethoxysilan (919-30-2)			
Ecology - soil	No (test)data on mobility of the substance available.		

12.5. Other adverse effects

Ozone Not classified

Other adverse effects

No additional information available
Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation Disposal must be done according to official regulations.

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Safety Data Sheet

according to the United Nations GHS (Rev. 9, 2021)

Product/Packaging disposal recommendations

After curing, the product can be disposed of with household waste. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product: Dispose in a safe manner in accordance with local/national regulations.

Ecological information

Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID n	umber		
UN 3259	UN 3259	UN 3259	UN 3259
14.2. UN proper shippin	g name		
AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine)	Amines, solid, corrosive, n.o.s. (2-methyl-1,5- pentanediamine, m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine m-Xylylenediamine)
Transport document descr	iption		
UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II, (E)	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II	UN 3259 Amines, solid, corrosive, n.o.s. (2-methyl-1,5-pentanediamine, m-Xylylenediamine), 8, II	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (2- methyl-1,5-pentanediamine m-Xylylenediamine), 8, II
14.3. Transport hazard o	class(es)		
8	8	8	8
8	8	8	8
14.4. Packing group			
II	II	II	II
14.5. Environmental haz	ards		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information	n available		

14.6. Special precautions for user

Overland transport

Classification code (ADR)

Special provisions (ADR)

Limited quantities (ADR)

Packing instructions (ADR)

Mixed packing provisions (ADR)

Transport category (ADR)

C8

274

1kg

P002, IBC08

MP10

Transport category (ADR)

2

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Orange plates

80 3259

Tunnel restriction code (ADR)

Transport by sea

Special provisions (IMDG) 274
Limited quantities (IMDG) 1 kg
Packing instructions (IMDG) P002
EmS-No. (Fire) F-A
EmS-No. (Spillage) S-B
Stowage category (IMDG) A

Segregation (IMDG) SGG18, SG35

MFAG-No 154

Air transport

PCA packing instructions (IATA) 859
PCA max net quantity (IATA) 15kg
CAO packing instructions (IATA) 863
Special provisions (IATA) A3, A803

Rail transport

Special provisions (RID) 274
Limited quantities (RID) 1kg
Packing instructions (RID) P002, IBC08

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information

 SDS Major/Minor
 None

 Issue date
 4/29/2025

 Revision date
 4/29/2025

 Supersedes
 12/13/2023

Section	Changed item	Change	Comments
	Emergency number	Modified	

Abbreviations and acronyms ADN - European Agreement concerning the International Carriage of Dangerous Goods by

Inland Waterways

ADR - European Agreement concerning the International Carriage of Dangerous Goods by

Road

ATE - Acute Toxicity Estimate BCF - Bioconcentration factor

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

DMEL - Derived Minimal Effect level
DNEL - Derived-No Effect Level

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IATA - International Air Transport Association

EC50 - Median effective concentration

IMDG - International Maritime Dangerous Goods

LC50 - Median lethal concentration

LD50 - Median lethal dose

LOAEL - Lowest Observed Adverse Effect Level

NOAEC - No-Observed Adverse Effect Concentration

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

PBT - Persistent Bioaccumulative Toxic

PNEC - Predicted No-Effect Concentration

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation

(EC) No 1907/2006

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS - Safety Data Sheet

vPvB - Very Persistent and Very Bioaccumulative

None.

Other information

Full text of H-statements:	
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Acute Tox. 5 (Dermal)	Acute toxicity (dermal), Category 5
Acute Tox. Not classified (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Not classified
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Acute 3	Hazardous to the aquatic environment – Acute Hazard, Category 3
Aquatic Acute Not classified	Hazardous to the aquatic environment – Acute Hazard Not classified
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic Not classified	Hazardous to the aquatic environment – Chronic Hazard Not classified
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Flam. Liq. 4	Flammable liquids, Category 4
Flam. Liq. Not classified	Flammable liquids Not classified
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B
H227	Combustible liquid
H302	Harmful if swallowed
H303	May be harmful if swallowed
H313	May be harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage

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Full text of H-statements:		
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H335	May cause respiratory irritation	
H400	Very toxic to aquatic life	
H401	Toxic to aquatic life	
H402	Harmful to aquatic life	
H411	Toxic to aquatic life with long lasting effects	
H412	Harmful to aquatic life with long lasting effects	

SDS_UN_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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Issue date: 29/04/2025 Revision date: 29/04/2025

Supersedes: 13/12/2023 Version: 4.0

SECTION 1: Identification

1.1. GHS Product identifier

Product form Mixture

Product name HIT-RE 500 V3, A

UN-No. (ADR) 3077
Product code BU Anchor

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture Composite mortar component for fasteners in the construction industry

Recommended use For professional use only

1.4. Supplier's details

Supplier

Hilti (Hong Kong) Ltd.

701-704, 7/F, Tower A, Manulife Financial Centre

223 Wai Yip Street, Kwun Tong

HK Kowloon Hong Kong

T +852 27734 700

hksales@hilti.com

Department issuing data specification sheet

Hilti Entwicklungsgesellschaft mbH

Hiltistraße 6

DE 86916 Kaufering

Deutschland

T +49 8191 906876

product.compliance-anchors@hilti.com

1.5. Emergency phone number

Emergency number Emergency CONTACT (24-Hour-Number):

GBK GmbH Global Regulatory Compliance

+49 (0)6132-84463

+852 27734 700

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification according to the United Nations GHS

Skin corrosion/irritation, Category 2 Calculation method H315 Serious eye damage/eye irritation, Category 1 H318 Calculation method Skin sensitisation, Category 1 H317 Calculation method Calculation method Reproductive toxicity, Category 1B H360 Hazardous to the aquatic environment - Acute Hazard, Category 2 H401 Calculation method Hazardous to the aquatic environment - Chronic Hazard, Category 2 H411 Calculation method

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

Hazard pictograms (GHS UN)









Signal word (GHS UN)

Danger

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Hazardous ingredients 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane; Formaldehyde,

oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol;

Trimethylolethantriglycidylether; butanedioldiglycidyl ether; [3-(2,3-

epoxypropoxy)propyl]trimethoxysilane

Hazard statements (GHS UN) H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H360 - May damage fertility or the unborn child H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS UN) P262 - Do not get in eyes, on skin, or on clothing.

 $\hbox{P280 - Wear eye protection, protective clothing, protective gloves.}\\$

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

 ${\sf P333+P313-If}\ skin\ irritation\ or\ rash\ occurs:\ Get\ medical\ advice,\ medical\ attention.$

P337+P313 - If eye irritation persists: Get medical advice, medical attention.

P302+P352 - IF ON SKIN: Wash with plenty of water.

2.3. Other hazards which do not result in classification

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS-No.: 1675-54-3	25 – 40	Flammable liquids Not classified Acute toxicity (oral) Not classified Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 2A, H319 Skin sensitisation, Category 1, H317 Hazardous to the aquatic environment – Acute Hazard, Category 2, H401 Hazardous to the aquatic environment – Chronic Hazard, Category 2, H411
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	CAS-No.: 9003-36-5	10 – 20	Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 2A, H319 Skin sensitisation, Category 1, H317 Hazardous to the aquatic environment – Chronic Hazard, Category 2, H411

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Name	Product identifier	%	Classification according to the United Nations GHS
Trimethylolethantriglycidylether	CAS-No.: 68460-21-9	5 – 10	Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 2A, H319 Skin sensitisation, Category 1, H317 Hazardous to the aquatic environment – Chronic Hazard, Category 3, H412
butanedioldiglycidyl ether	CAS-No.: 2425-79-8	5 – 10	Flammable liquids Not classified Acute toxicity (oral), Category 4, H302 Acute toxicity (dermal), Category 4, H312 Acute toxicity (inhal.), Category 4, H332 Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 1, H318 Skin sensitisation, Category 1, H317 Reproductive toxicity, Category 1B, H360 Hazardous to the aquatic environment – Acute Hazard, Category 3, H402 Hazardous to the aquatic environment – Chronic Hazard, Category 3, H412
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	CAS-No.: 2530-83-8	2.5 – 5	Flammable liquids Not classified Acute toxicity (oral) Not classified Acute toxicity (dermal), Category 5, H313 Serious eye damage/eye irritation, Category 1, H318 Hazardous to the aquatic environment – Acute Hazard, Category 3, H402 Hazardous to the aquatic environment – Chronic Hazard, Category 3, H412

Full text of H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures general

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest.

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First-aid measures after skin contact Gently wash with plenty of soap and water. Wash contaminated clothing before reuse. If

skin irritation occurs: Get immediate medical advice/attention.

First-aid measures after eye contact Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do.

Continue rinsing. Obtain medical attention if pain, blinking or redness persists.

First-aid measures after ingestion Rinse mouth. Get medical advice/attention. Do not induce vomiting. Obtain emergency

medical attention.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after skin contact Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact

Causes serious eye irritation.

Potential adverse human health effects and

No additional information available.

symptoms

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media Water spray. Carbon dioxide. Dry powder. Foam. Sand.

Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire Thermal decomposition generates : Carbon dioxide. Carbon monoxide.

5.3. Special protective actions for fire-fighters

Firefighting instructions

Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting Self-contained breathing apparatus. Do not enter fire area without proper protective

equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Spilled material may present a slipping hazard.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Use personal protective equipment as required. Equip cleanup crew with proper protection.

Emergency procedures Ventilate area

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and materials for containment and cleaning up

For containment Collect spillage.

Methods for cleaning up

This material and its container must be disposed of in a safe way, and as per local

legislation. Mechanically recover the product. On land, sweep or shovel into suitable

containers. Store away from other materials.

Other information Dispose of materials or solid residues at an authorized site.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and

other exposed areas with mild soap and water before eating, drinking or smoking and when

leaving work.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product. Contaminated work clothing should not be allowed out of the workplace. Wash

contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditionsProtect from sunlight.Incompatible productsStrong bases. Strong acids.Incompatible materialsSources of ignition. Direct sunlight.Heat and ignition sourcesKeep away from heat and direct sunlight.

Storage temperature 5-25 °C

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Consumer exposure controls

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls Ensure adequate ventilation.

general rules of occupational hygiene and safety.

Avoid contact during pregnancy/while nursing.

Other information Do not eat, drink or smoke during use.

8.3. Individual protection measures, such as personal protective equipment (PPE)

Personal protective equipment:

Safety glasses. Gloves. Protective clothing. Avoid all unnecessary exposure.

Materials for protective clothing Long sleeved protective clothing

Hand protection The permeation time is not the maximum wearing time! Generally speaking, it must be

reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration. Immediately change contaminated gloves

Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	4 (> 120 minutes)	> 0,2		EN ISO 374

Eye protection Wear security glasses which protect from splashes

Туре	Field of application	Characteristics	Standard
Safety glasses	Droplet	clear	EN 166, EN 170

Personal protective equipment symbol(s)







8.4. Exposure limit values for the other components

No additional information available

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SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Solid Physical state Appearance Thixotropic paste Colour Light grey. Odour characteristic. Odour threshold Not available Melting point Not available Not available Freezing point Boiling point Not available Non flammable. Flammability Lower explosion limit Not applicable Not applicable Upper explosion limit Not applicable Flash point Auto-ignition temperature Not applicable

pH solution Not available Viscosity, kinematic (calculated value) (40 °C) Not applicable Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available Vapour pressure at 50°C Not available Density 1.45 g/cm³ Not available Relative density Relative vapour density at 20°C Not applicable insoluble in water. Solubility 45 - 59 Pa·s 23 °C Viscosity, dynamic

Not available Particle size

9.2. Data relevant with regard to physical hazard classes (supplemental)

Not available

No additional information available

Decomposition temperature

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: fume. Carbon monoxide. Carbon dioxide.

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SECTION 11: Toxicological information

11.1. lr	formation	on toxico	logical	effects

Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified

Not classified

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)		
LD50 oral rat	> 2000 mg/kg (Rat; OECD 420: Acute Oral toxicity – Acute Toxic Class Method; Experimental value)	
LD50 oral	11400 mg/kg	
LD50 dermal rat	> 2000 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)	

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (9003-36-5)		
LD50 oral rat	> 5000 mg/kg bodyweight (Rat; ECHA)	
LD50 dermal rat	> 2000 mg/kg bodyweight (Rat; ECHA)	

butanedioldiglycidyl ether (2425-79-8)		
LD50 oral rat	2980 mg/kg (Rat)	
LD50 oral	1163 mg/kg (Rat; Exp. Key study ECHA)	
LD50 dermal rat	> 2150 mg/kg bodyweight (Equivalent or similar to OECD 402, 24 h, Rat, Male / female, Experimental value, Dermal, 7 day(s))	
LD50 dermal rabbit	1130 mg/kg (Rabbit)	

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane (2530-83-8)		
LD50 oral rat	8025 mg/kg bodyweight (Rat; Equivalent or similar to OECD 401; Experimental value)	
LD50 dermal rabbit	4250 mg/kg bodyweight (Rabbit; Experimental value; Equivalent or similar to OECD 402)	

Skin corrosion/irritation Causes skin irritation.

pH: 6.6

Serious eye damage/irritation Causes serious eye damage.

pH: 6.6

Not classified

Respiratory or skin sensitisation May cause an allergic skin reaction.

Carcinogenicity Not classified
Reproductive toxicity May damage fertility or the unborn child.

STOT-single exposure Not classified STOT-repeated exposure Not classified Aspiration hazard Not classified

Potential adverse human health effects and No additional information available.

symptoms

Germ cell mutagenicity

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water Toxic to aquatic life with long lasting effects.

(acute)

Classification procedure (Hazardous to the aquatic

environment, short-term (acute))

Toxic to aquatic life with long lasting effects.

Calculation method

Calculation method

Hazardous to the aquatic environment, long-term

(chronic)

Classification procedure (Hazardous to the aquatic environment, long–term (chronic))

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)

	,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
LC50 - Fish [1]	1.2 mg/l (96 h; Oncorhynchus mykiss; Lethal)	
LC50 - Fish [2]	2.3 mg/l (96 h; Oncorhynchus mykiss; Nominal concentration)	
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)	
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)	
Threshold limit - Algae [1]	> 11 mg/l (72 h; Scenedesmus sp.)	
Threshold limit - Algae [2]	4.2 mg/l (72 h; Scenedesmus sp.)	
butanedioldiglycidyl ether (2425-79-8)		
LC50 - Fish [1]	24 mg/l (96 h; Pisces) ECHA	
LC50 - Other aquatic organisms [1]	> 160 mg/l	
NOEC (acute)	40 mg/l	
Threshold limit - Algae [1]	88930 mg/l (96 h; Algae)	
[3-(2,3-epoxypropoxy)propyl]trimethoxysila	ne (2530-83-8)	
LC50 - Fish [1]	55 mg/l (96 h; Cyprinus carpio; Young)	
LC50 - Fish [2]	237 mg/l 96 h; Salmo gairdneri (Oncorhynchus mykiss)	
EC50 - Crustacea [1]	473 – 710 mg/l (48 h; Daphnia magna)	
Threshold limit - Algae [1]	119 mg/l (7 days; Anabaena flosaquae)	
Threshold limit - Algae [2]	250 mg/l (72 h; Selenastrum capricornutum)	
12.2. Persistence and degradability		
HIT-RE 500 V3, A		
Persistence and degradability	May cause long-term adverse effects in the environment.	
2,2'-[(1-methylethylidene)bis(4,1-phenylene	oxymethylene)]bisoxirane (1675-54-3)	
Not rapidly degradable		
butanedioldiglycidyl ether (2425-79-8)		
butanedioldiglycidyl ether (2425-79-8) Biochemical oxygen demand (BOD)	0.01982 g O ₂ /g substance	
Biochemical oxygen demand (BOD)	0.01982 g O ₂ /g substance	
Biochemical oxygen demand (BOD)	0.01982 g O ₂ /g substance	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential	0.01982 g O ₂ /g substance Not established.	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A	Not established.	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A Bioaccumulative potential	Not established.	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A Bioaccumulative potential 2,2'-[(1-methylethylidene)bis(4,1-phenylene)	Not established. oxymethylene)]bisoxirane (1675-54-3)	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A Bioaccumulative potential 2,2'-[(1-methylethylidene)bis(4,1-phenylene) Partition coefficient n-octanol/water (Log Kow)	Not established. oxymethylene)]bisoxirane (1675-54-3) ≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A Bioaccumulative potential 2,2'-[(1-methylethylidene)bis(4,1-phenylene) Partition coefficient n-octanol/water (Log Kow) Bioaccumulative potential	Not established. oxymethylene)]bisoxirane (1675-54-3) ≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)	
Biochemical oxygen demand (BOD) 12.3. Bioaccumulative potential HIT-RE 500 V3, A Bioaccumulative potential 2,2'-[(1-methylethylidene)bis(4,1-phenylene) Partition coefficient n-octanol/water (Log Kow) Bioaccumulative potential butanedioldiglycidyl ether (2425-79-8)	Not established. oxymethylene)]bisoxirane (1675-54-3) ≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C) Low bioaccumulation potential (BCF < 500). -0.27 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)	

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12.4.	Mo	bility	' in	soil

HIT-RE 500 V3, A		
Mobility in soil No additional information available		
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)		
Surface tension	59 mN/m (20 °C, 0.09 g/l)	
Ecology - soil No (test)data on mobility of the substance available.		
butanedioldiglycidyl ether (2425-79-8)		
Surface tension	44.4 mN/m (20 °C, 90 %, EU Method A.5: Surface tension)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.1 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)	
Ecology - soil	Highly mobile in soil.	

12.5. Other adverse effects

Ozone Not classified

Other adverse effects

No additional information available
Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation Disposal must be done according to official regulations.

Product/Packaging disposal recommendations After curing, the product can be disposed of with household waste. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official

emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in

accordance with local/national regulations.

Ecological information Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375

These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.8.

14.1. UN number or ID number

UN 3077	UN 3077	UN 3077	UN 3077

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	IMDG	IATA	RID
14.2. UN proper shipping	g name		
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol)	Environmentally hazardous substance, solid, n.o.s. (2,2'- [(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]b soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol
Fransport document descri	iption		Г
UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- chenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol), 9, III, (-)	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol), 9, III	UN 3077 Environmentally hazardous substance, solid, n.o.s. (2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol), 9, III	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]b soxirane; Formaldehyde, oligomeric reaction products with 1-chloro-2,3- epoxypropane and phenol) 9, III
l4.3. Transport hazard c			I
9	9	9	9
***************************************	**************************************		2
I4.4. Packing group			
III	III	III	III
14.5. Environmental haz	ards		
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
· · · · · · · · · · · · · · · · · · ·	-	(quantity of liquids \leq 5 litres or net mass of solids \leq 5 kg). Tated in the ADR regulation, section 5.2.1.8.1.	he environmentally
not restricted according ADR	Special Provision SP375, IAT	ΓA-DGR Special Provision A197 and IMDG-Code 2.10.2.7	

14.6. Special precautions for user

Overland transport

Classification code (ADR)

Special provisions (ADR) 274, 335, 375, 601

Limited quantities (ADR)

Packing instructions (ADR) P002, IBC08, LP02, R001

M7

Mixed packing provisions (ADR) MP10
Transport category (ADR) 3

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Orange plates

90 3077

Tunnel restriction code (ADR)

Transport by sea

Special provisions (IMDG) 274, 335, 375, 966, 967, 969

Limited quantities (IMDG) 5 kg
Packing instructions (IMDG) LP02, P002
EmS-No. (Fire) F-A
EmS-No. (Spillage) S-F
Stowage category (IMDG) A
Stowage and handling (IMDG) SW23
MFAG-No 171

Air transport

PCA packing instructions (IATA) 956
PCA max net quantity (IATA) 400kg
CAO packing instructions (IATA) 956

Special provisions (IATA) A97, A158, A179, A197, A215

Rail transport

Special provisions (RID) 274, 335, 375, 601

Limited quantities (RID) 5kg

Packing instructions (RID) P002, IBC08, LP02, R001

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information

 SDS Major/Minor
 None

 Issue date
 4/29/2025

 Revision date
 4/29/2025

 Supersedes
 12/13/2023

Section	Changed item	Change	Comments
2.1	Classification (GHS UN)	Modified	
2.2	Hazard pictograms (GHS UN)	Modified	
2.2	Hazard statements (GHS UN)	Modified	

Abbreviations and acronyms ADN - European Agreement concerning the International Carriage of Dangerous Goods by

Inland Waterways

ADR - European Agreement concerning the International Carriage of Dangerous Goods by

Road

ATE - Acute Toxicity Estimate

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BCF - Bioconcentration factor

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

DMEL - Derived Minimal Effect level

DNEL - Derived-No Effect Level

IATA - International Air Transport Association

EC50 - Median effective concentration

IMDG - International Maritime Dangerous Goods

LC50 - Median lethal concentration

LD50 - Median lethal dose

LOAEL - Lowest Observed Adverse Effect Level

NOAEC - No-Observed Adverse Effect Concentration

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

PBT - Persistent Bioaccumulative Toxic

PNEC - Predicted No-Effect Concentration

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation

(EC) No 1907/2006

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS - Safety Data Sheet

vPvB - Very Persistent and Very Bioaccumulative

None.

Other information

Full text of H-statements:		
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Acute Tox. 5 (Dermal)	Acute toxicity (dermal), Category 5	
Acute Tox. Not classified (Oral)	Acute toxicity (oral) Not classified	
Aquatic Acute 3	Hazardous to the aquatic environment – Acute Hazard, Category 3	
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3	
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A	
Flam. Liq. Not classified	Flammable liquids Not classified	
H302	Harmful if swallowed	
H312	Harmful in contact with skin	
H313	May be harmful in contact with skin	
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H318	Causes serious eye damage	
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H360	May damage fertility or the unborn child	
H401	Toxic to aquatic life	
H402	Harmful to aquatic life	
H411	Toxic to aquatic life with long lasting effects	

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Full text of H-statements:	
H412	Harmful to aquatic life with long lasting effects

SDS_UN_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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